

19  34

ROYER®

WE ARE WORK BOOTS



20
25

[PRODUCTS
IN STOCK]

WE ARE WORK BOOTS





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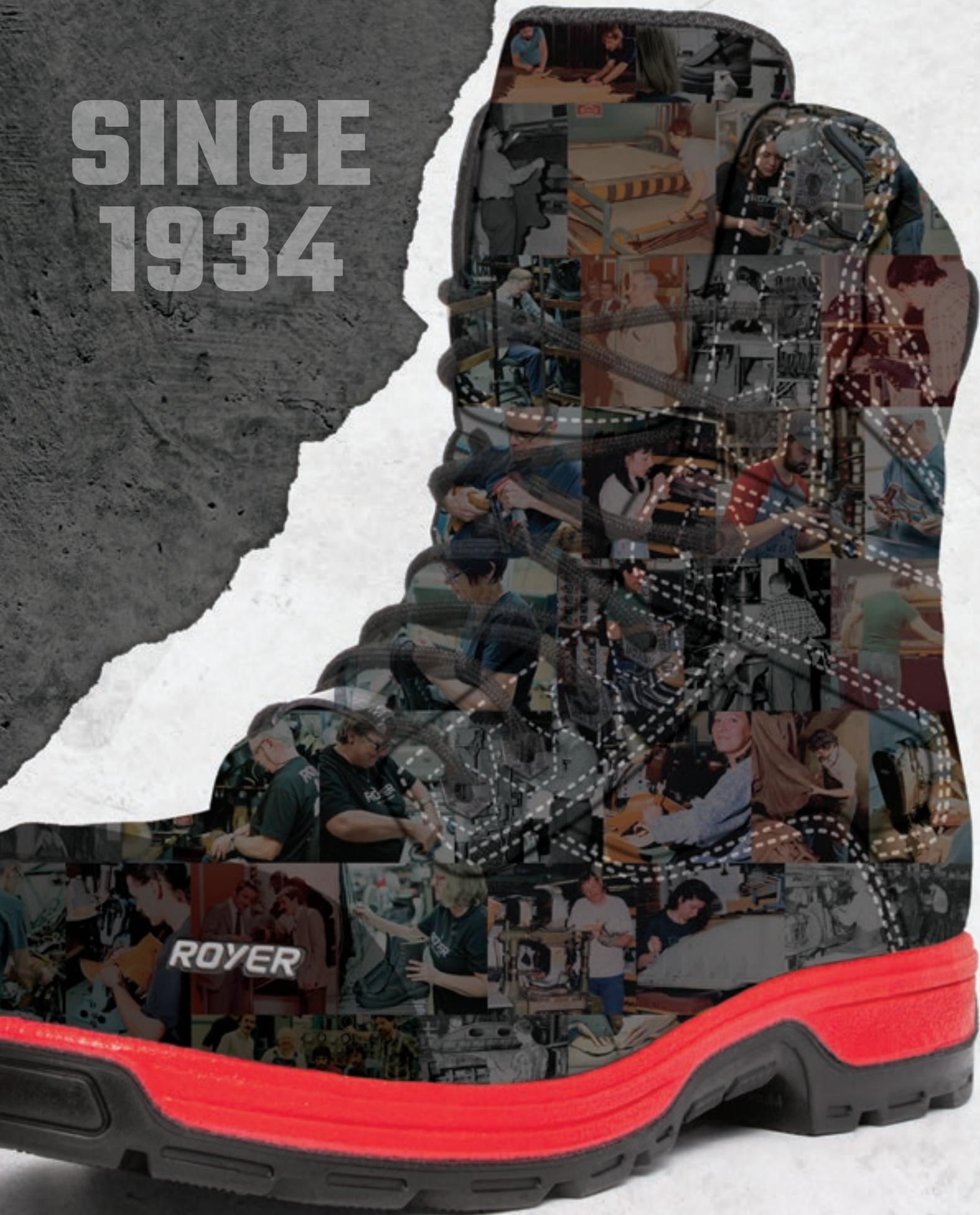
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**SINCE
1934**



19  34

ROYER[®]

WE ARE WORK BOOTS

Dear customers and partners,

For nearly a century, four generations of workers have shaped a remarkable organizational culture, rooted in the values of **respect**, **rigor** and **perseverance**. For those who bring the ROYER[®] brand to life, these principles are not just words; they are the foundation of every action, every decision, every product we design and manufacture.

Thanks to the unwavering commitment of our employees, past and present, we have been able to maintain and develop the **unique technical expertise** and **specialized know-how** for which the ROYER[®] brand is renowned today in many industrial sectors.

For me, "**We Are Work Boots**"[™] perfectly expresses our beliefs and skills - the essence of our identity since 1934. These words reflect our history and give impetus to our mission. They express our commitment to those who roll up their sleeves and go the extra mile to build a better world.

With all my gratitude,

Simon La Rochelle
CEO - Royer



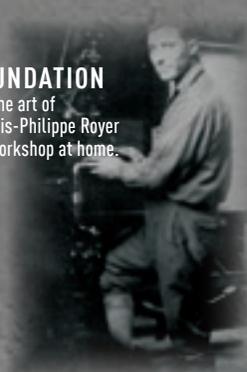
90

YEARS OF EXPERTISE

1934

ROYER FOUNDATION

Having learned the art of shoemaking, Louis-Philippe Royer opens his first workshop at home.



1938

CONSTRUCTION OF THE FIRST FACTORY IN LAC-DROLET



1942

OPENING OF THE TANNERY

During the Second World War, having difficulty obtaining leather, Louis-Philippe started his tanning activities.



1972

Henri perfected the direct vulcanization to the upper process, making ROYER® boots the benchmark for the most extreme industrial environments

1967

INTRODUCTION OF THE VULCANIZATION PROCESS

It was during this period that Henri Royer, son of Louis-Philippe, introduced the rubber vulcanization process.



1950

The remarkable quality of Royer leather makes the brand a symbol of resilience and durability

1992

FIRST TECHNICAL TEAM ON THE ROAD

Start of OHS audit services by a team of technical representatives.



2003

XPAN® TECHNOLOGY

Introduction of dual-density rubber vulcanization technology.



2012

ISO 17025 CERTIFICATION OF THE ROYER LABORATORY





2020

Launch of the GTR™ collection
The GTR™ collection, distinctive for the bright color of its midsole, becomes a symbol of economic recovery in times of crisis.



2024

XPAN2® 2ND GENERATION

In 2024, the development of the new generation of XPAN™ boots for specialized sectors began.



2019

OPENING OF THE SHERBROOKE FACTORY
2nd Royer factory, specializes in polymerization.



2024

OPENING OF THE MAGOG FACTORY

In 2024, the production of thermoplastic rubber boots began.



2017

Launch of the AGILITY™ collection
Introduction of the polyurethane injection process.



AND MORE TO COME!



2015

MILITARY OPERATIONAL BOOTS
Start of production of operational boots for police and military forces



2013

GEORGES ST-PIERRE (GSP) BECOMES THE BRAND SPOKESPERSON
This partnership will last for over 8 years!



CANADIAN MANUFACTURER OF WORK BOOTS SINCE 1934

At Royer, we are proud to design and manufacture work boots in Canada since 1934. Today, our organization is a key player in the safety footwear industry with more than 250 models adapted to the requirements of a great spectrum of industrial sectors and occupations. We owe this leadership position to the commitment and perseverance of those who preceded us, working tirelessly to raise the ROYER® brand to the highest standards of performance.

THREE CANADIAN FACTORIES



LAC-DROLET

It was in Lac-Drolet, in 1934, that the Royer company was born. Today, the Lac-Drolet manufacturing plant specializes in the **vulcanization** of rubber. The XPAN® technology enables the manufacturing of direct-attached **dual-density rubber soles** and provides **extreme rugged boot construction** for the most intense environments, including smelters and primary metal processing.



SHERBROOKE

Opened in 2019, the Sherbrooke plant specializes in **PU polymerization**. A process of injected polyurethane directly to the upper allows the manufacturing of lightweight, flexible and comfortable boots for various sectors, including construction, industrial manufacturing and transportation.



MAGOG

Opened in 2024, the Magog plant specializes in high-performance **thermoplastic elastomer (TPE)**. The Magog factory manufactures liquid-tight boots resistant to a variety of chemical and biological products for agriculture, mining and gas extraction, food processing and other industrial sectors that require a high level of protection.

OUR EXPERTISE

Since 1934, we have designed and manufactured high-performance work shoes and boots, suitable for work environments from the most conventional to the most extreme.

Our laboratory is certified according to the ISO 17025 standard to carry out performance tests related to protective footwear. This level of accreditation ensures the reliability of the test methods and results, and therefore the quality of the products controlled by ROYER's laboratory.



PROVEN PERFORMANCE™

To ensure the performance of our products, we work in close collaboration with independent research centers, such as SATRA, the CTT Group, the KITE Institute and the University of Sherbrooke. The materials and components built into our boots are rigorously tested, as are the boots themselves. Slip resistance, breathability, thermal insulation, waterproofing, flexural endurance, chemical resistance and shock absorption are among the rigorously tested properties.

In addition to laboratory tests, validation tests are carried out in real environments of use. Our field tests remain the ultimate guarantee of performance and a continuous source of ideas and innovations. By working closely with industrial users of our products, we keep raising the level of protection, comfort, durability and performance of our products.



OUR **8** BUSINESS SECTORS

Delve into our extensive selection of safety footwear solutions, forged through a deep understanding of the unique challenges inherent to each of the eight sectors we serve. Our expertise is honed through rigorous field testing and a commitment to crafting products that precisely match the distinct requirements of diverse industries. By immersing ourselves in the environments where our footwear is worn, we gain invaluable insights that inform the development of innovative solutions tailored to address real-world challenges. Whether through collaboration with professionals or comprehensive research, our approach ensures that every product we offer is meticulously engineered to enhance safety, comfort, and performance in the workplace, providing unmatched peace of mind to workers in even the most demanding environments.



MINING AND GAS EXTRACTION



PRIMARY METAL PROCESSING



MANUFACTURE OF METAL PRODUCTS



INTENSIVE INDUSTRIAL MANUFACTURING



CONSTRUCTION



TRANSPORT (WATER, RAIL, ROAD, PIPELINE)



UTILITIES AND ENERGY



MILITARY AND SECURITY

**THE VALUES
THAT GUIDE
EACH OF
OUR ACTIONS:**

RESPECT

Doing the right thing.

RIGOUR

Doing things right.

PERSEVERANCE

Never giving up.



At ROYER, we're **dedicated** to designing and manufacturing the **world's best** work shoes and boots for the **most extreme conditions!**

All of our resources **work constantly** to analyze work environments and understand workers' needs, enabling us to create **high-performance products** that support them throughout their day.

Our **innovative designs**, combined with quality materials offering **ultimate comfort** and optimum safety, ensure the **satisfaction** of a community of users who have been loyal to the ROYER brand **for generations.**



NEW!

THE NEXT GENERATION OF
SMELTER BOOTS

XPAN
2.0



The toughest got even tougher

NEW AND IMPROVED

Designed and manufactured for workers in the **primary metallurgy** and **metal processing industries**, the new XPAN 2.0™ collection conforms to the highest industry standards. The new collection is the result of years of development in partnership with industry leaders and continuous innovation for more than 40 years. Our work boots are already recognized internationally as the standard in molten metal protection and this new generation will set the bar higher.

SPECIFICATIONS	REQUIREMENT	XP2 RESULTS	XP RESULTS	IMPROVEMENT
Sole Weight	N/A	382g (0.84 lb)	428g (0.94 lb)	The XP2 sole is 11% lighter than the XP sole.
ISO 20345 clause 6.2.4 Energy absorption (E)	Ambiant temp.: 20 J	Ambiant temp. (23°C): 27 J	Ambiant temp. (23°C): 18.1 J	Energy absorption at the heel is 49% higher than XP and 35% higher than the ISO 20345 standard.
ISO 20345 clause 6.2.3.1 Heat insulation of outsole complex (HI)	Temperature increase < 22°C (40°F)	Pass Increased 5°C (9°F)	Pass Increased 10.6°C (19°F)	The internal temperature of the boot increased by only 5°C (9°F) when put on a plate heated to 150°C (302°F) for 30 min.
ISO 20345 clause 6.4.1 Resistance to hot contact (HRO)	No signs of degradation of the sole when in contact with a metal block heated to 300°C (572°F)	Pass 538°C (1000°F) (Maximal temp. that can be tested by SATRA)	Pass 538°C (1000°F) (Maximal temp. that can be tested by SATRA)	The two soles had no degradation when in contact with a metal block heated to 538°C (1000°F) for 60 seconds.
ISO 20349 clause 7.5 Burning behavior of upper material	Afterflame time: < 2 sec Afterglow time: < 5 sec	Pass Afterflame time: 0 sec Afterglow time: 0 sec	N/A	The boot did not inflame (0 sec afterflame time) and presented no afterglow (0 sec afterglow time).
ISO 20349 clause 7.6 Heat insulation of sole complex	42°C (76°F) after 10 min AND No sign of degradation after 40 min	Pass 26°C (47°F) after 10 min 38°C (68°F) after 40 min	Pass	The internal temperature of the boot was 26°C (47°F) after 10 min and 38°C (68°F) after 40 min when placed in a sand bath at 250°C (482°F).

K2™ HIGH-PERFORMANCE KEVLAR® THREADS 5X stronger than steel

Known as the "savage mountain," K2 is widely considered the **world's toughest** and most dangerous mountain to climb. Like the mountain, ROYER's K2 threading is designed to survive in **harsh environments**.

- Resistance to flames, liquid metals and extreme heat (175°C – 350°F);
- Tear resistance (tensile strength);
- Acid and alkaline resistance.
- 50% thicker than the rest of the industry.

The K2™ branding indicates the use of **high-performance threads** exclusive to ROYER® products.

HEAT RESISTANCE



Complete protection against the infiltration of molten metal.



Complies with the industry immersion (dip) test in molten metal.

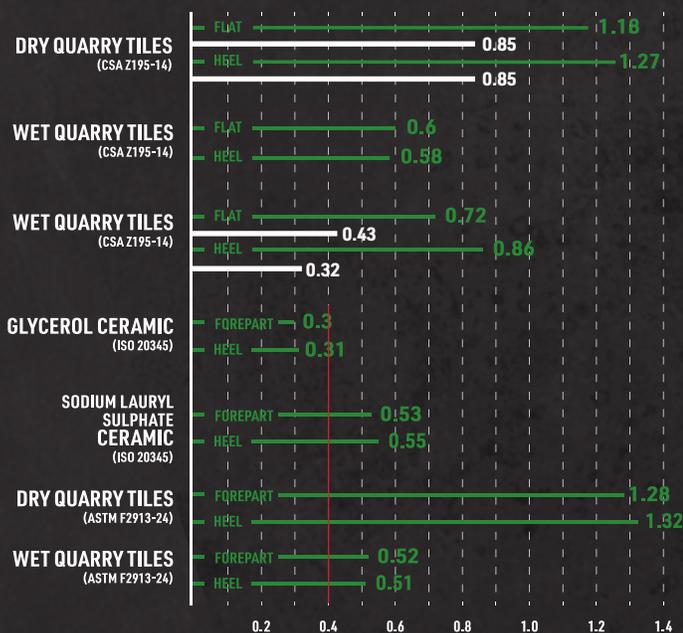


These boots use **self-extinguishing** leather that complies with industry requirements to help prevent the spread of flames.

The XPAN 2.0 sole complies with the most rigorous industry standards. It's exposed to molten metal and temperatures reaching up to 1000°C (1832°F).

COEFFICIENT OF FRICTION

LEGEND: ■ XP2 ■ XP



DIFFERENTIAL (XP2 VS. XP)

Surface	Differential (%)
DRY QUARRY TILES - FLAT	↑ 38.82%
DRY QUARRY TILES - HEEL	↑ 49.41%
WET STAINLESS STEEL - FLAT	↑ 67.44%
WET STAINLESS STEEL - HEEL	↑ 168.75%

Denotes requirements based on ASTM F2913-24 and ISO 20345:11.

Results are based on SATRA testing using flat and heel configurations on dry and wet quarry tiles and wet stainless steel surfaces with a reference CoF of 0.4. Please note that a higher CoF does not offer flawless protection against slips and falls, nor do our products replace crampons or grippers.

WHAT'S NEW IN 2025

Discover the latest ROYER® 2025 innovations today! With the THORAX™, AGILITY™ women's and EPSILON™ collections, our R&D team has pushed back the boundaries to bring you exceptional products that combine performance, design and incomparable comfort.

56396X



COLLECTION

THORAX™

A NEW ERA OF SAFETY

Internal metatarsal protection

Discover our new collection of safety boots for the **Metal transformation and production industry**. At the heart of this collection is the new **THORAX™ internal metatarsal protection**, an innovation offering unique **extended protection**. These boots combine robustness and comfort to guarantee **maximum safety** in the most demanding environments. This collection showcase **ROYER's expertise** in metatarsal protection.



Flame-resistant KEVLAR® threads.



Internal metatarsal protection



5629GX BROWN

5 6 6.5 7 7.5 8 8.5 9 9.5 10 10.5 11 12 13 14 15 16 REGULAR | EEE

ASSEMBLED IN CANADA 🇨🇦 – METAL FREE

- Ultra-light and metal-free 6 inch boot, assembled in Canada
- Saline treated Crazy-horse waterproof leather
- Quilted wick lining
- Flame-resistant KEVLAR® threads
- High-quality, flame-resistant laces
- Heel pad to keep the foot in place and to reduce chafing
- THORAX® patent-pending metatarsal protection, flexible, comfortable and offering protection for the top of the foot
- Composite protective toecap
- Ultra-resistant TPU PARESHOK™ sewn bumper toe
- Non-metallic puncture-resistant insole
- Heat-resistant rubber outsole
- Direct-attach PU midsole (patented)
- Comfortable and breathable R-LITE™ footbed
- Protection against electrical hazards

This model meets the following standards

CSA Z195-14 ASTM F2413-24 I/C Mt EH PR SR



5639GX BROWN

5 6 6.5 7 7.5 8 8.5 9 9.5 10 10.5 11 12 13 14 15 16 REGULAR | EEE

ASSEMBLED IN CANADA 🇨🇦 – METAL FREE

- Ultra-light and metal-free mid-cut boot, assembled in Canada
- Saline treated Crazy-horse waterproof leather
- Unlined upper with two-material elastic side bands
- Flame-resistant KEVLAR® threads
- Flame-resistant KEVLAR® threads
- Flame-resistant pull loops
- Heel pad to keep the foot in place and to reduce chafing
- THORAX® patent-pending metatarsal protection, flexible, comfortable and offering protection for the top of the foot
- Composite protective toecap
- Ultra-resistant TPU PARESHOK™ sewn bumper toe
- Non-metallic puncture-resistant insole
- Heat-resistant rubber outsole
- Direct-attach PU midsole (patented)
- Comfortable and breathable R-LITE™ footbed
- Protection against electrical hazards

This model meets the following standards

CSA Z195-14 ASTM F2413-24 I/C Mt EH PR SR





8829RT MONTANA BROWN

5 6 7 7.5 8 8.5 9 9.5 10 10.5 11 12 13 14 15 WIDE | EEEE

- 6 inch wide fit premium boot
- Saline treated Crazy-horse waterproof leather
- Flame-resistant KEVLAR® threads
- High-quality, flame-resistant laces
- Flame-resistant suede tongue
- THORAX™ patent-pending metatarsal protection, flexible, comfortable and offering protection for the top of the foot
- Waterproof and breathable R-DRY™ membrane with woven lining
- Heel pad to keep the foot in place and to reduce chafing
- NANOTOE™ carbon fiber protective toecap
- Ultra-resistant TPU PARESHOK™ bumper toe
- Double padded V-shaped collar for ideal comfort and mobility
- Hooks & speed-lace eyelets for quick and optimal lacing adjustment
- Non-metallic puncture-resistant insole
- VIBRAM™ TC4+ rubber outsole for added traction and durability
- Flexible, direct-attach PU welt midsole (patented)
- Dual density sole with non metallic shank for improved arch support
- Dual-density REVOLT™ insole made of low-density PU and ORTHOLITE™ foam
- Protection against electrical hazards

This model meets the following standards

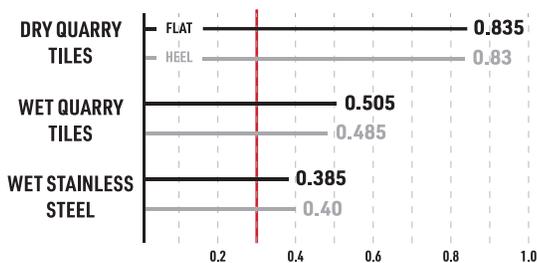
CSA Z195-14 ASTM F2413-24 I/C Mt EH PR SR



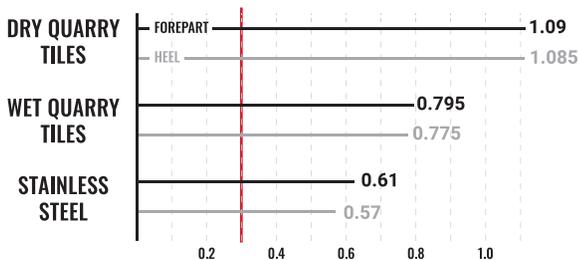
COEFFICIENT OF FRICTION (COF)

The coefficient of friction is a ratio between the force of friction (resistance) and the force of thrust (movement). The higher the coefficient, the better the product adheres to the surface or ground. The experts at the SATRA laboratory consider that a **CoF of 0.3** allows normal walking on a given surface. A **CoF greater than 1.25** could create a risk of falling, as the foot would lock during walking.

AGILITY*



VIBRAM™ TC4+



* Requirements based on ASTM F2913-11 and ISO 20345:11.

Tested according to the requirements of the SATRA TM144 standard.
Tests conducted by SATRA Technology Centre.



THORAX™

Patent pending

A REDESIGNED METATARSAL PROTECTION

THORAX™ is ROYER's latest technological innovation in internal metatarsal protection. Its **arched shape**, supported by four flexible bands, **redistributes shock** to the lateral sides of the foot, reducing the risk of injury caused by impact on the top of the foot. The THORAX™ part is both **discreet** and **comfortable**, while protecting a larger surface area than industry comparables. Its design **allows excellent freedom of movement** while ensuring **optimal protection** and **flexibility**.

INNOVATION AND RELIABILITY

KEVLAR® THREADS

THORAX™ boots features KEVLAR® threads made from para-aramid fibers, renowned for their exceptional tensile strength, durability and resistance to heat and flame. KEVLAR® thread technology is not only extremely resistant to cuts and abrasion, but also offers reliable protection in metalworking and manufacturing environments, where intense heat is common.



RESISTANCE TO EXTREME TEMPERATURES

In addition to the integrated KEVLAR® threads, our THORAX™ boots features **rubber soles capable of withstanding temperatures of up to 300°C (572°F)**, as well as offering a high level of grip and durability. Products from the collection also features flame-resistant laces, designed to cope with extreme conditions.

COLLECTION

AGILITY™ WOMEN 2.0

COMPLETELY REVAMPED AND IMPROVED

Better foot insertion

The AGILITY™ women's collection has been completely **revamped** and **improved**. Whether it's the shape of the upper, which offers **better foot insertion**, or the sole, which provides **excellent shock absorption** and increased **durability**, everything has been designed to offer a **superior quality** and a **comfortable** product.



Women's models are adapted to the morphology of their feet.



The Women's AGILITY™ collection is proudly assembled at our factory in Sherbrooke, Canada.



4400GT BLACK

5 6 6,5 7 7,5 8 8,5 9 9,5 10 11 REGULAR | EEE

ASSEMBLED IN CANADA 🇨🇦 – METAL FREE

- Ultra-light and metal-free 6 inch boot, assembled in Canada
- Full-grain leather
- Quilted wick lining and non-woven TAIBRELLE™ lining
- Heel pad to keep the foot in place and to reduce chafing
- Composite protective toecap
- Comfortable and breathable R-LITE™ footbed
- Non-metallic puncture-resistant insole
- TPU outsole
- Direct-attach PU midsole (patented)
- Ultra-resistant TPU PARESHOK™ sewn bumper toe
- Protection against electrical hazards

This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C EH PR SR



4420GT HONEY BROWN

5 6 6,5 7 7,5 8 8,5 9 9,5 10 11 REGULAR | EEE

ASSEMBLED IN CANADA 🇨🇦 – METAL FREE

- Ultra-light and metal-free 6 inch boot, assembled in Canada
- Saline treated crazy-horse waterproof leather
- Quilted wick lining and non-woven TAIBRELLE™ lining
- Heel pad to keep the foot in place and to reduce chafing
- Composite protective toecap
- Comfortable and breathable R-LITE™ footbed
- Non-metallic puncture-resistant insole
- TPU outsole
- Direct-attach PU midsole (patented)
- Ultra-resistant TPU PARESHOK™ sewn bumper toe
- Protection against electrical hazards

This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C EH PR SR





4605GT BLACK



5 6 6,5 7 7,5 8 8,5 9 9,5 10 11 REGULAR | EEE

ASSEMBLED IN CANADA 🍁 – METAL FREE

- Ultra-light and metal-free 8 inch boot, assembled in Canada
- Full-grain leather
- AIRFLOW™ waterproof membrane
- Heel pad to keep the foot in place and to reduce chafing
- Composite protective toecap
- Comfortable and breathable R-LITE™ footbed
- Non-metallic puncture-resistant insole
- TPU outsole
- Direct-attach PU midsole (patented)
- Ultra-resistant TPU PARESHOK™ sewn bumper toe
- Protection against electrical hazards

This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C EH PR SR



THERMAL COMFORT RATING
-30°C
-22°F

4607AG BLACK



5 6 6,5 7 7,5 8 8,5 9 9,5 10 11 REGULAR | EEE

ASSEMBLED IN CANADA 🍁 – METAL FREE

- Ultra-light and metal-free 8 inch boot, assembled in Canada
- Full-grain leather
- AIRFLOW™ waterproof membrane
- 400g PRIMALOFT™ thermal insulation
- Heel pad to keep the foot in place and to reduce chafing
- Reflective laces
- Composite protective toecap
- Comfortable and breathable R-LITE™ footbed
- Non-metallic puncture-resistant insole
- VIBRAM™ ARCITC GRIP PRO™ rubber outsole for best grip on wet ice
- Direct-attach PU midsole (patented)
- Ultra-resistant TPU PARESHOK™ sewn bumper toe
- Protection against electrical hazards



ONE SNOWFLAKE RATED



ARCTIC GRIP
WET ICE TECHNOLOGY

This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C EH PR SR



4625GT HONEY BROWN



5 6 6,5 7 7,5 8 8,5 9 9,5 10 11 REGULAR | EEE

ASSEMBLED IN CANADA 🍁 – METAL FREE

- Ultra-light and metal-free 8 inch boot, assembled in Canada
- Saline treated crazy-horse waterproof leather
- AIRFLOW™ waterproof membrane
- Heel pad to keep the foot in place and to reduce chafing
- Composite protective toecap
- Comfortable and breathable R-LITE™ footbed
- Non-metallic puncture-resistant insole
- TPU outsole
- Direct-attach PU midsole (patented)
- Ultra-resistant TPU PARESHOK™ sewn bumper toe
- Protection against electrical hazards

This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C EH PR SR



NEW UPPER

The new TPU sole offers greater abrasion resistance, resulting in increased durability. An anti-slip insert has been added to the heel of the upper to reduce friction and thus improving the product's longevity. Moreover, the new stitched PARESHOK™ external bumper toe provides a more breathable fit and enhanced comfort.



COMPOUND

LIGHTWEIGHT

The material used for the sole has been made thinner while retaining the same degree of robustness to reduce the boot's overall weight.

BETTER GRIP

The TPU compound adheres better to the sole, thereby reducing early delamination.

*Please note that model 4607AG features a VIBRAM™ ARCTIC GRIP PRO™ rubber sole, for a better grip on wet ice.

COLLECTION

EPSILON™

TOUGH BOOTS

Ensuring performance and durability

These new products are designed to outperform comparable products on the market. EPSILON™ thermoplastic rubber is a high-performance thermoplastic elastomer (TPE). It is specially formulated to provide excellent elasticity and optimize mechanical performance, such as resistance to cracking and resistance to chemical/biological aggressive products. EPSILON™ rubber is manufactured by a unique hydrogenation process, which significantly increases its resistance to oxidation, ultraviolet rays and heat. It is a material of first choice for demanding applications, such as industrial work environments.



Offers excellent physical and mechanical properties, such as flex endurance (cracking) and abrasion resistance (wear).



Performs in temperatures from -20°C (-4°F) to 80°C (176°F). Is an electrical insulator complying with ASTM F2413 and CSA Z195 standards.



Resists a variety of chemicals such as acids, bases, chlorine and hydrocarbons.



Acts as a barrier against microorganisms, including bacteria and viruses.



Incorporates non-metallic components that are lighter and less conductive to cold.



Also available in a non-safety variant

1750EPS BLACK

7 8 9 10 11 12 13 REGULAR | EEE

1700EP

MADE IN CANADA 🇨🇦 - METAL-FREE

- Thermoplastic rubber boots, 100% waterproof and easy to clean
- Metal-free - Integrates lighter, non-metallic components that are less cold-conductive
- Upper made of durable and high-performance EPSILON™ thermoplastic rubber
- 15.5-inch height, adjustable down to 11.5 inches
- Composite toe protection
- Non-metallic puncture-resistant outsole
- High-performance EPSILON™ thermoplastic rubber outsole
- Removable R-LITE™ insole, made of low-density polyurethane
- Durable rear kick-plate for easy boot removal

This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C EH PR SR



Also available in a non-safety variant

1751EPS GREY

7 8 9 10 11 12 13 REGULAR | EEE

1701EP

MADE IN CANADA 🇨🇦 - METAL-FREE

- Thermoplastic rubber boots, 100% waterproof and easy to clean
- Metal-free - Integrates lighter, non-metallic components that are less cold-conductive
- Upper made of durable and high-performance EPSILON™ thermoplastic rubber
- 15.5-inch height, adjustable down to 11.5 inches
- Composite toe protection
- Non-metallic puncture-resistant outsole
- High-performance EPSILON™ thermoplastic rubber outsole
- Removable R-LITE™ insole, made of low-density polyurethane
- Durable rear kick-plate for easy boot removal

This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C EH PR SR





1757EPS YELLOW

7 8 9 10 11 12 13 REGULAR | EEE

Also available
in a **non-safety**
variant

1707EP

MADE IN CANADA 🍁 - METAL-FREE

- Thermoplastic rubber boots, 100% waterproof and easy to clean
- Metal-free - Integrates lighter, non-metallic components that are less cold-conductive
- Upper made of durable and high-performance EPSILON® thermoplastic rubber
- 15.5-inch height, adjustable down to 11.5 inches
- Composite toe protection
- Non-metallic puncture-resistant outsole
- High-performance EPSILON® thermoplastic rubber outsole
- Removable R-LITE™ insole, made of low-density polyurethane
- Durable rear kick-plate for easy boot removal

This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C EH PR SR



1761EPS BLUE

7 8 9 10 11 12 13 REGULAR | EEE

Also available
in a **non-safety**
variant

1711EP

MADE IN CANADA 🍁 - METAL-FREE

- Thermoplastic rubber boots, 100% waterproof and easy to clean
- Metal-free - Integrates lighter, non-metallic components that are less cold-conductive
- Upper made of durable and high-performance EPSILON® thermoplastic rubber
- 15.5-inch height, adjustable down to 11.5 inches
- Composite toe protection
- Non-metallic puncture-resistant outsole
- High-performance EPSILON® thermoplastic rubber outsole
- Removable R-LITE™ insole, made of low-density polyurethane
- Durable rear kick-plate for easy boot removal

This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C EH PR SR



1758EPS ORANGE

7 8 9 10 11 12 13 REGULAR | EEE

Also available
in a **non-safety**
variant

1708EP

MADE IN CANADA 🍁 - METAL-FREE

- Thermoplastic rubber boots, 100% waterproof and easy to clean
- Metal-free - Integrates lighter, non-metallic components that are less cold-conductive
- Upper made of durable and high-performance EPSILON® thermoplastic rubber
- 15.5-inch height, adjustable down to 11.5 inches
- Composite toe protection
- Non-metallic puncture-resistant outsole
- High-performance EPSILON® thermoplastic rubber outsole
- Removable R-LITE™ insole, made of low-density polyurethane
- Durable rear kick-plate for easy boot removal

This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C EH PR SR



1762EPS BEIGE

7 8 9 10 11 12 13 REGULAR | EEE

Also available
in a **non-safety**
variant

1712EP

MADE IN CANADA 🍁 - METAL-FREE

- Thermoplastic rubber boots, 100% waterproof and easy to clean
- Metal-free - Integrates lighter, non-metallic components that are less cold-conductive
- Upper made of durable and high-performance EPSILON® thermoplastic rubber
- 15.5-inch height, adjustable down to 11.5 inches
- Composite toe protection
- Non-metallic puncture-resistant outsole
- High-performance EPSILON® thermoplastic rubber outsole
- Removable R-LITE™ insole, made of low-density polyurethane
- Durable rear kick-plate for easy boot removal

This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C EH PR SR





1763EPS OLIVE

7 8 9 10 11 12 13 REGULAR | EEE

Also available
in a **non-safety**
variant

1713EP

MADE IN CANADA 🍁 - METAL-FREE

- Thermoplastic rubber boots, 100% waterproof and easy to clean
- Metal-free - Integrates lighter, non-metallic components that are less cold-conductive
- Upper made of durable and high-performance EPSILON® thermoplastic rubber
- 15.5-inch height, adjustable down to 11.5 inches
- Composite toe protection
- Non-metallic puncture-resistant outsole
- High-performance EPSILON® thermoplastic rubber outsole
- Removable R-LITE™ insole, made of low-density polyurethane
- Durable rear kick-plate for easy boot removal

This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C EH PR SR



1770EPS WHITE & GREY

7 8 9 10 11 12 13 REGULAR | EEE

Also available
in a **non-safety**
variant

1720EP

MADE IN CANADA 🍁 - METAL-FREE

- Thermoplastic rubber boots, 100% waterproof and easy to clean
- Metal-free - Integrates lighter, non-metallic components that are less cold-conductive
- Upper made of durable and high-performance EPSILON® thermoplastic rubber
- 15.5-inch height, adjustable down to 11.5 inches
- Composite toe protection
- Non-metallic puncture-resistant outsole
- High-performance EPSILON® thermoplastic rubber outsole
- Removable R-LITE™ insole, made of low-density polyurethane
- Durable rear kick-plate for easy boot removal

This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C EH PR SR



1764EPS DARK GREEN

7 8 9 10 11 12 13 REGULAR | EEE

Also available
in a **non-safety**
variant

1714EP

MADE IN CANADA 🍁 - METAL-FREE

- Thermoplastic rubber boots, 100% waterproof and easy to clean
- Metal-free - Integrates lighter, non-metallic components that are less cold-conductive
- Upper made of durable and high-performance EPSILON® thermoplastic rubber
- 15.5-inch height, adjustable down to 11.5 inches
- Composite toe protection
- Non-metallic puncture-resistant outsole
- High-performance EPSILON® thermoplastic rubber outsole
- Removable R-LITE™ insole, made of low-density polyurethane
- Durable rear kick-plate for easy boot removal

This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C EH PR SR



1771EPS WHITE & BLUE

7 8 9 10 11 12 13 REGULAR | EEE

Also available
in a **non-safety**
variant

1721EP

MADE IN CANADA 🍁 - METAL-FREE

- Thermoplastic rubber boots, 100% waterproof and easy to clean
- Metal-free - Integrates lighter, non-metallic components that are less cold-conductive
- Upper made of durable and high-performance EPSILON® thermoplastic rubber
- 15.5-inch height, adjustable down to 11.5 inches
- Composite toe protection
- Non-metallic puncture-resistant outsole
- High-performance EPSILON® thermoplastic rubber outsole
- Removable R-LITE™ insole, made of low-density polyurethane
- Durable rear kick-plate for easy boot removal

This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C EH PR SR



EPSILON™ RUBBER STANDS OUT FROM CONVENTIONAL PRODUCTS

ELASTICITY:

It is highly elastic, being able to be stretched and returned to its original shape without damage.

WEATHER RESISTANCE:

It resists ozone, UV rays and oxidation well. It is therefore suitable for outdoor environments.

FOOD COMPATIBILITY:

It is made of an approved grade for contact with food, an essential property for the food sector.

NON-TOXICITY:

It does not contain volatile plasticizers and is generally considered non-toxic.

FLEXIBILITY AT LOW TEMPERATURES:

It maintains good flexibility, even exposed over a prolonged period to a temperature of -20°C (-4°F).

RECYCLABILITY:

Unlike thermosetting rubbers, it can be remelted and remolded.



CROSS CONTAMINATION

Preventing cross-contamination is crucial in various sectors, including agriculture and food manufacturing.

The proven microbiological performance of ROYER® boots made from EPSILON™ thermoplastic rubber helps reduce the risk of cross-contamination:

- 100% liquid tight.
- Perfectly smooth and easy to clean.
- Easy to disinfect, without degradation by sanitation products.
- Durable, resistant to wear by abrasion, resistant to tears: does not create anchor points for microorganisms.
- Easily identifiable colored outsoles designed to support cross-contamination policies and programs across various sectors.

A HIGH-PERFORMING SOLE COMPOUND AND DESIGN

The outsole play a key role in preventing slips, trips, and falls, particularly in environments where contaminants like grease or oil are present on smooth floors.

Two key factors are especially important. First, the **sole compound**, which needs to be suited to the surface type, ambient temperature, and any contaminants present. Second, the **sole design (lug pattern)**, which must be tailored to the specific environment in which it will be used.

SLIP RESISTANCE

ROYER® thermoplastic rubber boots are subjected to slip resistance tests carried out by the independent SATRA laboratory, an international research and technology organization specializing in testing, certification and consulting for the footwear industry.

The table below presents the results obtained on different surfaces and under different environmental conditions, with and without the presence of water or contaminants.

All shoes are tested using two approaches:

- Flat on the surface, in a front-to-back motion ;
- At the heel, at a seven-degree angle, in a back-to-front motion.

This method is used to simulate the conditions encountered during critical phases of a walking movement, particularly on dry, wet or lubricated surfaces.

The results are presented by a Coefficient of Friction (CoF). It is a ratio between the friction force (horizontal), applied parallel to the surface on which the shoe slides, and the normal force (vertical), which simulates the weight applied to the shoe. The friction force (expressed in Newton), divided by the normal force (also expressed in Newton) is the formula for CoF.

Surface	Contaminant	CoF Flat / Heel
Ceramic tile - ISO 20345	Sodium Lauryl Sulfate	FOREPART: 0.39
		HEEL: 0.35
Quarry tiles - ASTM	Dry	FOREPART: 0.90
		HEEL: 1.06
Quarry tiles - ASTM	Wet	FOREPART: 0.43
		HEEL: 0.43
Quarry tiles - CSA	Dry	FLAT: 1.07
		HEEL: 1.10
Quarry tiles - CSA	Wet	FLAT: 0.44
		HEEL: 0.53
Stainless Steel - CSA	Wet	FLAT: 0.73
		HEEL: 0.84

WE KNOW COLD

ENGINEERED FOR COLD WEATHER

That's why we've developed a range of products specially designed for winter conditions. So you can concentrate on what really matters: getting the job done.



ROYER

9000GL



COLLECTION

GLACIUS™

CONQUER THE COLD

EXCLUSIVE PARTNERSHIP

SOLES
BY



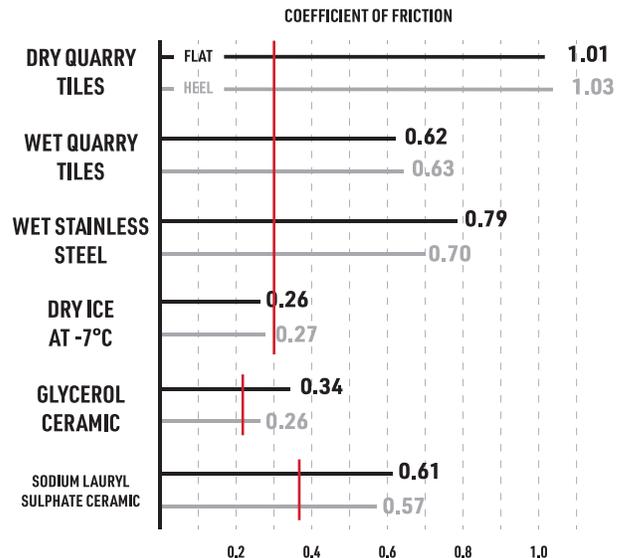
ROYER® has teamed up with MICHELIN® to engineer an exclusive winter outsole that delivers cutting-edge comfort, durability, and traction, setting a new standard in winter safety footwear. Our partnership with MICHELIN® has resulted in an innovative and revolutionary sole that maintains its traction and protection even in the harshest cold weather conditions. The unique rubber compound that makes up the MICHELIN® outsole found in all GLACIUS™ boots maintains consistent performance and remains flexible in frigid temperatures, providing you with remarkable traction on snow.

MADE FOR THE COLD RIGOROUSLY TESTED

The outsole has undergone rigorous flex testing to measure resistance and durability. Testing was conducted by flexing the boot up to 2 million times at a 45-degree flexing angle in controlled temperature environments as low as -60°C. The GLACIUS™ collection passed the test with the outsole showing no signs of failure, a true testament to durability and performance!

THERMAL COMFORT RATING -60°C / -76°F | R-THERM.

ROYER worked in collaboration with Groupe CTT, an independent laboratory in the Canadian textile industry, to test (CTC/PTC-1 test method) the thermal insulation performance of GLACIUS™ boots. The R-THERM™ insulation found in GLACIUS™ boots is thinner, but just as effective as industry comparables.



Requirements based on ASTM F2913-11 and ISO 20345:11.

Tested according to the requirements of the SATRA TM144 standard.
Tests conducted by SATRA Technology Centre.



HIGH-PERFORMANCE THERMAL LINER

The true-to-size inner liner found in the GLACIUS™ collection is the latest evolution in winter safety footwear — the perfect combination of thermal protection, long-lasting comfort and durability. Easily removable and washable, the abrasion-resistant liner is equipped with a waterproof EVA outsole that can be worn independently off the job site, offering a practical option for transitioning environments. Additionally, the liner offers a wide pull loop for easy on and off, flexible elastic bands for a snug and secure fit that minimizes air gaps for improved thermal performance.

TRUE-TO-SIZE INNER LINER

The innovative liner features more toe room, a true-to-size fit, and low-compression rate insulation that offers long-lasting comfort and performance in the harshest cold weather conditions.

ORTHOLITE® O-Therm™ FOAM

The proprietary ROYER® insoles are crafted using ORTHOLITE® O-THERM™, the world's first and only Aerogel-infused Open-cell PU foam, that traps micro-pockets of air and maintains its effectiveness when compressed, delivering an additional layer of thermal protection.



VC9010 BLACK

7 8 9 10 11 12 13 14 15 REGULAR | EEE

THERMAL COMFORT RATING
-60°C
-76°F

- Removable 10-inch extreme-cold liner
- Flexible elastic band keeps the liner snug and secure
- Abrasion-resistant fabric reduces wear and tear at the heel and forefoot
- R-THERM™ thermal insulation
- ORTHOLITE® O-THERM™ comfort insole
- Waterproof EVA outsole



9000GL BLACK

7 8 9 10 11 12 13 14 15 REGULAR | EEE

THERMAL COMFORT RATING
-60°C
-76°F

- 10-inch extreme cold-weather safety boot
- Salt-resistant full-grain waterproof leather
- R-THERM™ thermal insulation
- Removable premium insulated bootie
- Composite protective toecap
- Cold-resistant PU shell
- Exclusive MICHELIN® rubber outsole for optimal slip resistance and traction
- Closed speed-lace eyelets for quick and optimal lacing
- Triple stitched, oil-resistant stitching
- Non-metallic puncture resistant insole
- Integrated kick-plate for easy removal
- ORTHOLITE® O-THERM™ comfort insole
- Protection against electrical hazards

This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C EH PR SR



9009GL NOIR

7 8 9 10 11 12 13 14 15 REGULAR | EEE

THERMAL COMFORT RATING
-60°C
-76°F

- 10-inch extreme cold-weather safety boot
- Salt-resistant full-grain waterproof leather
- R-THERM™ thermal insulation
- Removable premium insulated bootie
- INTERGUARD™ internal metatarsal protection
- Composite protective toecap
- Cold-resistant PU shell
- Exclusive MICHELIN® rubber outsole for optimal slip resistance and traction
- Closed speed-lace eyelets for quick and optimal lacing
- Triple stitched, oil-resistant stitching
- Non-metallic puncture resistant insole
- Integrated kick-plate for easy removal
- ORTHOLITE® O-THERM™ comfort insole
- Protection against electrical hazards

This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C Mt EH PR SR



OUR COLLECTIONS



ARCTIC GRIP
WET ICE TECHNOLOGY

PREMIUM PARTNERSHIP

For many years, VIBRAM® has been a leader in the production of high-performance rubber soles for various types of footwear. With constant investment in innovation, research and development, VIBRAM® is able to offer unique, user-friendly technologies. The yellow octagonal symbol found on some of our soles symbolizes the quality and safety for which VIBRAM® is known around the world. One of the company's recent innovations, the ARCTIC GRIP®, is the most advanced cold-weather outsole concept ever created by VIBRAM®. This outsole offers a whole new world of grip and performance on wet and damp ice. ROYER® products with ARCTIC GRIP™ allow workers to face winter in complete safety.

THE ROYER® SOLUTION TO REDUCE SLIPS, TRIPS AND FALLS

A footwear that is “fit for purpose” is part of the solution to reduce slips, trips and falls.

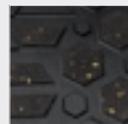
THE RIGHT RUBBER COMPOUND



THE RIGHT SOLE DESIGN



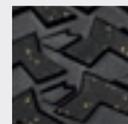
REDUCED SLIP/TRIP/FALL EVENTS



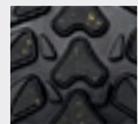
INSPADES™ -20



VENTURA™ AG



REVOLT™ -40



AGILITY™ AG

HARDNESS CHANGE AT COLD TEMPERATURES

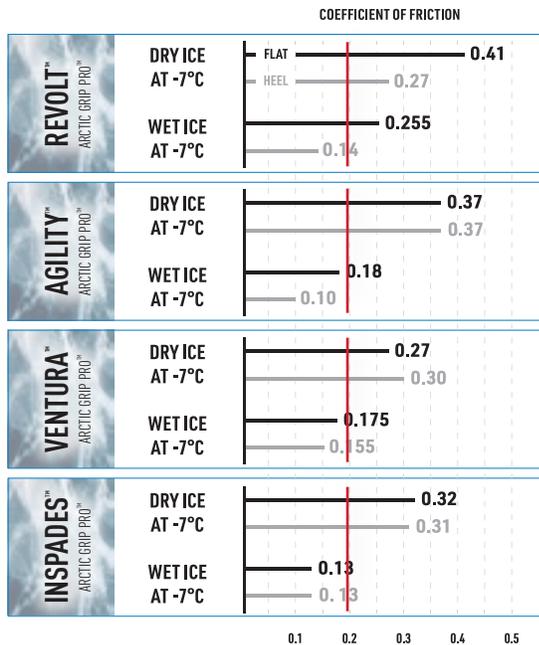
The hardness of a good rubber compound will not increase while transitioning to cold temperatures. A good rubber compound will keep its softness at -5°C (23°F), -20°C (-4°F) and -40°C (-40°F).

- ARCTIC GRIP® lugs increase slip resistance on wet ice. Microfibers are integrated into the AG lugs to “sip in” water and create a mechanical connection on ice.
- The choice of rubber compound plays a fundamental role in the slip resistance of the sole. This factor influences 30% of the variance.
- The design of footwear, including the design of the sole, is the determining factor in slip resistance. This factor explains 70% of the variance.
- ROYER's rigorous development method – and the expertise accumulated over the years – leads to the marketing of the most efficient products in the industry.

This product does not offer flawless performance against falling risks. We advise testing and comparing the performance of various personal protective equipment, such as crampons or grippers, and various sole compounds to opt for the product best suited to your work environment. Always remember to show good judgment and move cautiously on icy surfaces.

COEFFICIENT OF FRICTION (COF)

The coefficient of friction (CoF) refers to the scientific measure of frictional force between two contact surfaces - in the case of winter months, the sole of your work boot or shoe with the harsh winter surfaces. Winter surfaces can be treacherous with hazards such as snow, ice, and slush. A higher CoF is generally better, equating to enhanced grip and reduced chances of slips and falls. However, the specific needs of the intended use and environment must always be considered. The experts at the SATRA laboratory consider that a **CoF of 0.3** allows normal walking on a given surface. A **CoF greater than 1.25** could create a risk of falling, as the foot would lock during walking.



Requirements based on ASTM F2913-11 and ISO 20345:11.

Tested according to the requirements of the SATRA TM144 standard.
Tests conducted by SATRA Technology Centre.



This innovative outsole technology is specifically designed to increase the performance on wet and damp ice.



ADVANTAGES OF ARCTIC GRIP PRO™

- ADVANCED TECHNOLOGY:** A unique polymer blend combined with an advanced molding system.
- EFFICIENT:** Offers the same exceptional performance, quality and durability people have come to know from VIBRAM. Up to 3x more grip on cold, icy, or snowy surfaces compared to other VIBRAM formulations.
- SAFE:** On the sole, there is a white lug which is the thermochromic lug. This lug will change from white to blue when the temperatures drops to freezing or below!

SUPERIOR TRACTION

Keep both feet on the ground with VIBRAM® ARCTIC GRIP PRO™ soles on all our winter models. Combined with ROYER's unique patterns, these soles are designed for maximum traction on wet and dry ice. Several models are certified "A flake" according to iDapt, Toronto's KITE Research Institute.

The iDapt evaluation is a slip test carried out at the KITE institute, based on real conditions, which gives a rating ranging from 0 to 3 flakes. Most of our winter products earned the "1 flake" rating, a rating that 67% of boots tested, all brands combined, failed to achieve (KITE Research Institute, 2019).



**ONE SNOWFLAKE
RATED**



ABOUT KITE RESEARCH INSTITUTE

Inside WinterLab is where all the magic happens. We do all our experiments and testing inside this 5 metre by 5 metre room that is attached to the top of the motion base. It is a whole different world inside the lab - with its floor made entirely of ice, below 0 temperatures, and winds up to 30 km per hour! Scientists can study winter slips and falls and the extremes of cold air and wind, without exposing participants to the risks in real life. At The KITE Research Institute, we can experience winter all year round!



Discover the
KITE Institute

WATERPROOF PROTECTION

Experience exceptional waterproof protection with our proprietary R-DRY™ and AIRFLOW™ technologies. Developed in-house, our advanced breathable waterproof membranes are designed to ensure water does not penetrate your boot while allowing moisture to escape, keeping your feet dry and comfortable.

R-DRY™ MEMBRANE

The R-DRY™ waterproof membrane is unique to ROYER®. Developed by our team of engineers, it passes the highest most rigorous lab tests. It measures up with the world's leading performance membranes and is a premium choice for select ROYER® products.



ADVANTAGES OF THE R-DRY™ MEMBRANE

- WATERPROOF:** Impervious to liquids.
- MOISTURE WICKING:** The moisture vapour transmission rate (MVTR) is laboratory tested. The lining fabric used diffuses moisture and sweat for faster drying.
- DURABLE:** Breathability is sustained over time.
- ECOFRIENDLY:** A Teflon-free laminate made from recycled materials
- GLUE FREE:** Laminate is assembled using a fusion process, without the use of adhesives, and is hypoallergenic.
- CERTIFICATION:** Compliance with ASTM 1671, resistance to blood-borne pathogens.

AIRFLOW™ MEMBRANE

WATERPROOF

AIRFLOW™ is a durable, breathable waterproof membrane found in many ROYER® products. AIRFLOW™ is a microporous membrane that protects the inside of the boot. In other words, it keeps water and rain out while allowing perspiration to escape.

HIGH-PERFORMANCE INSULATION

At ROYER, we understand the crucial importance of keeping workers warm in harsh environments. That's why we're committed to offering our customers the best insulation technologies available on the market. We firmly believe that thermal comfort is essential not only for workers' well-being, but also for their safety and efficiency at work.



3M THINSULATE™ is an insulation made of fine microfibers that work together to trap molecules of hot air. As heat builds up in the body, THINSULATE™ effectively retains heat while allowing moisture to evaporate through its outer membrane.



Incorporating 90% recycled fibers made from plastic bottles, PRIMALOFT™ insulation maintains its thickness and continues to retain body heat, even under pressure. This high-performance product provides the user with 38% more heat than competing insulations in dry weather, and twice as much in wet weather.



Warmth without bulk



Water resistant



Breathable



Lightweight



Durable



90% made from recycled materials

TESTED THERMAL PERFORMANCE

The thermal performance of the boots is rigorously tested by the CTT/PCT-1 method of the CTT Group, and offers a thermal comfort rating of -10°C (14°F) to -40°C (-40°F).

COLLECTION

INSPADES™ -20°C

“ALL IN” ON WINTER COMFORT

-20°C (-4°F) thermal comfort rating

During the winter season, not all work environments require high boots. Some prefer light, comfortable and versatile shoes. This is why we created the **INSPADES™ -20°C** collection. The latest addition to our popular shoe collection, this winter work shoe offers a **PRIMALOFT™ 200-gram** thermal insulation layer and a **VIBRAM™ ARCTIC GRIP PRO™** outsole.



The products in this collection have an upper insulated with 200g of **PRIMALOFT™**.



The products in this collection have a thermal comfort rating of -20°C (-4°F).

604SP2AG



THERMAL COMFORT RATING
-20°C
-4°F

603SP2AG BLACK

R-DRY
WATERPROOF

4 5 5.5 6 6.5 7 7.5 8 8.5 9 9.5 10 10.5 11 12 13 14 REGULAR | EEE

- 5-eyelets low-cut shoe
- Full-grain leather
- 200g PRIMALOFT™ thermal insulation
- Aluminium protective toecap
- Ultra-resistant TPU PARESHOK™ bumper toe
- Triple stitching for increased durability
- Non-metallic puncture-resistant insole
- Rigid heel counter for improved stability
- Ultra-cushioned low density PU midsole
- VIBRAM™ ARCTIC GRIP PRO™ rubber outsole for best grip on wet ice
- Woven lining with antimicrobial treatment
- Low density PU footbed with antimicrobial treatment
- Protection against electrical hazards



ONE SNOWFLAKE RATED



ARCTIC GRIP
WET ICE TECHNOLOGY

This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C EH PR SR



THERMAL COMFORT RATING
-20°C
-4°F

604SP2AG BLACK

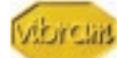
R-DRY
WATERPROOF

4 5 5.5 6 6.5 7 7.5 8 8.5 9 9.5 10 10.5 11 12 13 14 REGULAR | EEE

- 5-eyelets mid-cut boot
- Full-grain leather
- Waterproof and breathable R-DRY™ membrane
- 200g PRIMALOFT™ thermal insulation
- Aluminium protective toecap
- Ultra-resistant TPU PARESHOK™ bumper toe
- Triple stitching for increased durability
- Non-metallic puncture-resistant insole
- Rigid heel counter for improved stability
- Ultra-cushioned low density PU midsole
- VIBRAM™ ARCTIC GRIP PRO™ rubber outsole for best grip on wet ice
- Woven lining with antimicrobial treatment
- Low density PU footbed with antimicrobial treatment
- Protection against electrical hazards



ONE SNOWFLAKE RATED



ARCTIC GRIP
WET ICE TECHNOLOGY

This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C EH PR SR



COLLECTION

AGILITY™ ARCTIC GRIP™

SUPERIOR PERFORMANCE ON ICE

Ultralight boots

With the AGILITY™ collection and its **VIBRAM® ARCTIC GRIP PRO™** sole, you will discover a whole new world of grip and performance on ice! This sole technology – the most advanced ever created by VIBRAM® – is specially designed for **wet ice** and **transitional temperatures** when liquid and solid states intermingle. The ROYER® AGILITY™ AG outsole design offers a particularly **high performance** level on wet, icy surfaces.



The products in this collection are metal-free.



The products in this collection are 30% lighter than comparable boots



The AGILITY™ ARCTIC GRIP™ collection is proudly assembled at our Sherbrooke, Canada factory.



5605AG BLACK



5 6 6.5 7 7.5 8 8.5 9 9.5 10 10.5 11 12 13 14 15 16 REGULAR | EEE

ASSEMBLED IN CANADA 🇨🇦 – METAL FREE

- Ultra-light and metal-free 6 inch boot assembled in Canada
- AIRFLOW™ waterproof membrane
- Waterproof full-grain leather
- SHIELDTEX™ abrasion resistant fabric
- Composite protective toecap
- Ultra-resistant TPU PARESHOK™ bumper toe
- Non-metallic puncture-resistant insole
- VIBRAM® ARCTIC GRIP PRO™ rubber outsole for best grip on wet ice
- Direct-attach PU midsole
- Comfortable and breathable R-LITE™ footbed
- Protection against electrical hazards



ONE SNOWFLAKE
RATED



ARCTIC GRIP
WET ICE TECHNOLOGY

This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C EH PR SR



5625AG BROWN



5 6 6.5 7 7.5 8 8.5 9 9.5 10 10.5 11 12 13 14 15 16 REGULAR | EEE

ASSEMBLED IN CANADA 🇨🇦 – METAL FREE

- Ultra-light and metal-free 6 inch boot assembled in Canada
- AIRFLOW™ waterproof membrane
- Waterproof crazy-horse leather
- SHIELDTEX™ abrasion resistant fabric
- Composite protective toecap
- Ultra-resistant TPU PARESHOK™ bumper toe
- Non-metallic puncture-resistant insole
- VIBRAM® ARCTIC GRIP PRO™ rubber outsole for best grip on wet ice
- Direct-attach PU midsole
- Comfortable and breathable R-LITE™ footbed
- Protection against electrical hazards



ONE SNOWFLAKE
RATED



ARCTIC GRIP
WET ICE TECHNOLOGY

This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C EH PR SR





5701AG BLACK ALL LEATHER

5 6 6.5 7 7.5 8 8.5 9 9.5 10 10.5 11 12 13 14 15 16 REGULAR | EEE

ASSEMBLED IN CANADA 🍁 – METAL FREE

- Ultra-light and metal-free all leather 8 inch boot, assembled in Canada
- Full-grain leather
- Composite protective toecap
- Ultra-resistant TPU PARESHOK™ bumper toe
- Non-metallic puncture-resistant insole
- VIBRAM® ARCTIC GRIP PRO™ rubber outsole for best grip on wet ice
- Direct-attach PU midsole
- Comfortable and breathable R-LITE™ footbed
- Protection against electrical hazards



This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C EH PR SR



ZIPPER YKK®

5704AG BLACK



5 6 6.5 7 7.5 8 8.5 9 9.5 10 10.5 11 12 13 14 15 16 REGULAR | EEE

ASSEMBLED IN CANADA 🍁 – METAL FREE

- Ultra-light and metal-free all leather 8 inch boot, assembled in Canada
- YKK® zipper on the medial face of the upper
- Full-grain leather
- Composite protective toecap
- Waterproof AIRFLOW™ membrane
- Non-metallic puncture-resistant insole
- VIBRAM® ARCTIC GRIP PRO™ rubber outsole for best grip on wet ice
- Direct-attach PU midsole
- Comfortable and breathable R-LITE™ footbed
- Protection against electrical hazards



This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C EH PR SR



5702AG BLACK

5 6 6.5 7 7.5 8 8.5 9 9.5 10 10.5 11 12 13 14 15 16 REGULAR | EEE

ASSEMBLED IN CANADA 🍁 – METAL FREE

- Ultra-light and metal-free all leather 8 inch boot, assembled in Canada
- Full-grain leather
- REALFLEX™ metatarsal protector designed to increase comfort when walking or squatting
- Composite protective toecap
- Ultra-resistant TPU PARESHOK™ bumper toe
- Non-metallic puncture-resistant insole
- VIBRAM® ARCTIC GRIP PRO™ rubber outsole for best grip on wet ice
- Direct-attach PU midsole
- Comfortable and breathable R-LITE™ footbed
- Protection against electrical hazards



This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C M1 EH PR SR



5705AG BLACK



5 6 6.5 7 7.5 8 8.5 9 9.5 10 10.5 11 12 13 14 15 16 REGULAR | EEE

ASSEMBLED IN CANADA 🍁 – METAL FREE

- Ultra-light and metal-free 8 inch boot, assembled in Canada
- AIRFLOW™ waterproof membrane
- Waterproof full-grain leather
- SHIELDTEX™ abrasion resistant fabric
- Composite protective toecap
- Ultra-resistant TPU PARESHOK™ bumper toe
- Non-metallic puncture-resistant insole
- VIBRAM® ARCTIC GRIP PRO™ rubber outsole for best grip on wet ice
- Direct-attach PU midsole
- Comfortable and breathable R-LITE™ footbed
- Protection against electrical hazards



This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C EH PR SR





THERMAL COMFORT RATING
-20°C
-4°F

5707AG BLACK

5 6 6.5 7 7.5 8 8.5 9 9.5 10 10.5 11 12 13 14 15 16 REGULAR | EEE

ASSEMBLED IN CANADA 🍁 - METAL FREE

- Ultra-light and metal-free all leather 8 inch boot, assembled in Canada
- AIRFLOW™ waterproof membrane
- Isolated with 400g of THINSULATE™
- Waterproof full-grain leather
- Composite protective toecap
- Ultra-resistant TPU PARESHOK™ bumper toe
- Non-metallic puncture-resistant insole
- VIBRAM® ARCTIC GRIP PRO™ rubber outsole for best grip on wet ice
- Direct-attach PU midsole
- Comfortable and breathable R-LITE™ footbed
- Protection against electrical hazards



This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C EH PR SR



THERMAL COMFORT RATING
-20°C
-4°F

5727AG BROWN

5 6 6.5 7 7.5 8 8.5 9 9.5 10 10.5 11 12 13 14 15 16 REGULAR | EEE

ASSEMBLED IN CANADA 🍁 - METAL FREE

- Ultra-light and metal-free all leather 8 inch boot, assembled in Canada
- AIRFLOW™ waterproof membrane
- Isolated with 400g of THINSULATE™
- Waterproof crazy-horse leather
- Composite protective toecap
- Ultra-resistant TPU PARESHOK™ bumper toe
- Non-metallic puncture-resistant insole
- VIBRAM® ARCTIC GRIP PRO™ rubber outsole for best grip on wet ice
- Direct-attach PU midsole
- Comfortable and breathable R-LITE™ footbed
- Protection against electrical hazards



This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C EH PR SR



5725AG BROWN



5 6 6.5 7 7.5 8 8.5 9 9.5 10 10.5 11 12 13 14 15 16 REGULAR | EEE

ASSEMBLED IN CANADA 🍁 - METAL FREE

- Ultra-light and metal-free 8 inch boot, assembled in Canada
- AIRFLOW™ waterproof membrane
- Waterproof crazy-horse leather
- SHIELDTEX™ abrasion resistant fabric
- Composite protective toecap
- Ultra-resistant TPU PARESHOK™ bumper toe
- Non-metallic puncture-resistant insole
- VIBRAM® ARCTIC GRIP PRO™ rubber outsole for best grip on wet ice
- Direct-attach PU midsole
- Comfortable and breathable R-LITE™ footbed
- Protection against electrical hazards



This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C EH PR SR



COLLECTION

REVOLT™ -40°C

WE KNOW COLD

-40°C / -40°F thermal comfort rating

At ROYER®, We Know Cold! This is why we developed the REVOLT™ -40°C specifically for the harsh North American winters. Equipped with **600 grams of PRIMALOFT® insulation**, ROYER's **R-DRY™ waterproof membrane**, and **VIBRAM®'S ARCTIC GRIP PRO™ sole**, these boots are truly in a league of their own!



The products in this collection have an upper insulated with 600g of **PRIMALOFT**.

NaCl

The leather is saline solution:

- Waterproof • Maintains softness
- Easy to clean • Repels salts and minerals

8921RTAG



ORTHOLITE® comfort insoles:

- Breathable ORTHOLITE® foam
- Two layers of polyurethane



THERMAL COMFORT RATING
-40°C
-40°F

8901RTAG BLACK

R-DRY
WATERPROOF

5 6 7 7.5 8 8.5 9 9.5 10 10.5 11 12 13 14 15 WIDE | EEEE

- 8 inch wide fit premium boot
- Saline treated full-grain waterproof leather
- Waterproof and breathable R-DRY™ membrane
- 600g PRIMALOFT™ thermal insulation
- NANOTOE™ carbon fiber protective toecap
- Ultra-resistant TPU PARESHOK™ bumper toe
- Double padded V-shaped collar for ideal comfort and mobility
- Speed-lace hooks and eyelets for quick and optimal lacing adjustment
- Quadruple stitching for durability
- Non-metallic puncture resistant insole
- VIBRAM® ARCTIC GRIP PRO™ rubber outsole for best grip on wet ice
- Oil, acids and bases resistant rubber compound
- Flexible, direct-attach PU welt midsole (patented)
- Dual density sole with composite shank for improved arch support
- Dual-density REVOLT™ insole made of low-density PU and ORTHOLITE™ foam.
- Protection against electrical hazards



ONE SNOWFLAKE
RATED



ARCTIC GRIP
WET ICE TECHNOLOGY

This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C EH PR SR



THERMAL COMFORT RATING
-40°C
-40°F

8921RTAG REDWOOD

R-DRY
WATERPROOF

5 6 7 7.5 8 8.5 9 9.5 10 10.5 11 12 13 14 15 WIDE | EEEE

- 8 inch wide fit premium boot
- Saline treated pebble redwood waterproof leather
- Waterproof and breathable R-DRY™ membrane
- 600g PRIMALOFT™ thermal insulation
- NANOTOE™ carbon fiber protective toecap
- Ultra-resistant TPU PARESHOK™ bumper toe
- Double padded V-shaped collar for ideal comfort and mobility
- Speed-lace hooks and eyelets for quick and optimal lacing adjustment
- Quadruple stitching for durability
- Non-metallic puncture resistant insole
- VIBRAM® ARCTIC GRIP PRO™ rubber outsole for best grip on wet ice
- Oil, acids and bases resistant rubber compound
- Flexible, direct-attach PU welt midsole (patented)
- Dual density sole with composite shank for improved arch support
- Dual-density REVOLT™ insole made of low-density PU and ORTHOLITE™ foam
- Protection against electrical hazards



ONE SNOWFLAKE
RATED



ARCTIC GRIP
WET ICE TECHNOLOGY

This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C EH PR SR





COLLECTION

VENTURA ARCTIC GRIP™

SUPERIOR PERFORMANCE ON ICE

-10°C / 14°F thermal comfort rating

With the VENTURA™ collection and its **VIBRAM® ARCTIC GRIP PRO™** sole, you will discover a whole new world of grip and performance on ice! The ARCTIC GRIP™ sole of the VENTURA™ collection stands out for its performance on **dry ice, wet ice** and **snow**. The more aggressive design of the VENTURA™ crampons is at its best on rough terrain (earth, gravel, rocks, slush, etc.).



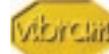
6000VTAG BLACK

7 7.5 8 8.5 9 9.5 10 10.5 11 12 13 14 REGULAR | EEE

- 8-eyelets 8 inch boot
- Full-grain leather
- Upper with 200g THINSULATE™ thermal insulation
- Composite protective toecap
- Ultra-resistant TPU PARESHOK™ bumper toe
- Non-metallic puncture-resistant insole
- VIBRAM® ARCTIC GRIP PRO™ rubber outsole for best grip on wet ice
- Direct attach PU midsole
- TAIBRELLE™ lining
- Low density PU footbed for added comfort
- Protection against electrical hazards



ONE SNOWFLAKE RATED



ARCTIC GRIP WET ICE TECHNOLOGY

This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C EH PR SR



5301VTAG BLACK

7 7.5 8 8.5 9 9.5 10 10.5 11 12 13 14 RÉGULIER | EEE

- 8-eyelets 8 inch boot
- Buffalo leather
- Upper with 200g THINSULATE™ thermal insulation
- REALFLEX™ metatarsal protector designed to increase comfort when walking or squatting
- Composite protective toecap
- Ultra-resistant TPU PARESHOK™ bumper toe
- Non-metallic puncture-resistant insole
- VIBRAM® ARCTIC GRIP PRO™ rubber outsole for best grip on wet ice
- Direct attach PU midsole
- Flame resistant KEVLAR™ threads
- TAIBRELLE™ lining
- Low density PU footbed for added comfort
- Protection against electrical hazards



ONE SNOWFLAKE RATED



ARCTIC GRIP WET ICE TECHNOLOGY

This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C Mt EH PR SR



6020VTAG BROWN

7 7.5 8 8.5 9 9.5 10 10.5 11 12 13 14 REGULAR | EEE

- 8-eyelets 8 inch boot
- Crazy-horse leather
- Upper with 200g THINSULATE™ thermal insulation
- Composite protective toecap
- Ultra-resistant TPU PARESHOK™ bumper toe
- Non-metallic puncture-resistant insole
- VIBRAM® ARCTIC GRIP PRO™ rubber outsole for best grip on wet ice
- Direct attach PU midsole
- TAIBRELLE™ lining
- Low density PU footbed for added comfort
- Protection against electrical hazards



ONE SNOWFLAKE RATED



ARCTIC GRIP WET ICE TECHNOLOGY

This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C EH PR SR





SHOES & SLIP ON

Our selection is designed to meet the needs of workers looking for a versatile product suitable for a variety of work environments, offering both reliable protection and versatile style.





701RS

COLLECTION
RUSH™

THE ULTIMATE ATHLETIC
SAFETY SHOE

Ultimate performance

The ROYER™ RUSH™ collection offers **ultimate performance**. The RUSH™ athletic safety shoes outperform and differentiate themselves from the competition in terms of their **breathability**, **shock absorption**, multi-surface **slip-resistance** and **long-term comfort**. Independent laboratory tests prove the ultimate performance of the RUSH™ beyond any doubt. This isn't just "another athletic safety shoe", it's the "ultimate athletic safety shoe"!



Aluminium toecap and
puncture resistant sole



R-KNIT™ abrasion resistant fabric



Ultra cushioned low-density PU
and slip-resistant



The RUSH™ collection is proudly assembled
at our Sherbrooke, Canada factory.

700RS



700RS BLACK

7 7.5 8 8.5 9 9.5 10 10.5 11 12 13 14 REGULAR | EEE

ASSEMBLED IN CANADA 🇨🇦

- Low-cut athletic shoe
- Abrasion resistant R-KNIT™ fabric with 3 vents offering maximum breathability
- Aluminium protective toecap
- Ultra-resistant TPU PARESHOK™ bumper toe fused without stitches
- Pre-molded heel counter for better stability
- Non-metallic puncture resistance insole
- Long term ultra cushioned low density PU midsole with excellent shock absorption properties
- Durable rubber outsole for added slip and oil resistance
- Protection against electrical hazards

This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C EH PR SR



701RS BLACK & RED

7 7.5 8 8.5 9 9.5 10 10.5 11 12 13 14 REGULAR | EEE

ASSEMBLED IN CANADA 🇨🇦

- Low-cut athletic shoe
- Abrasion resistant R-KNIT™ fabric with 3 vents offering maximum breathability
- Aluminium protective toecap
- Ultra-resistant TPU PARESHOK™ bumper toe fused without stitches
- Pre-molded heel counter for better stability
- Non-metallic puncture resistance insole
- Long term ultra cushioned low density PU midsole with excellent shock absorption properties
- Durable rubber outsole for added slip and oil resistance
- Protection against electrical hazards

This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C EH PR SR

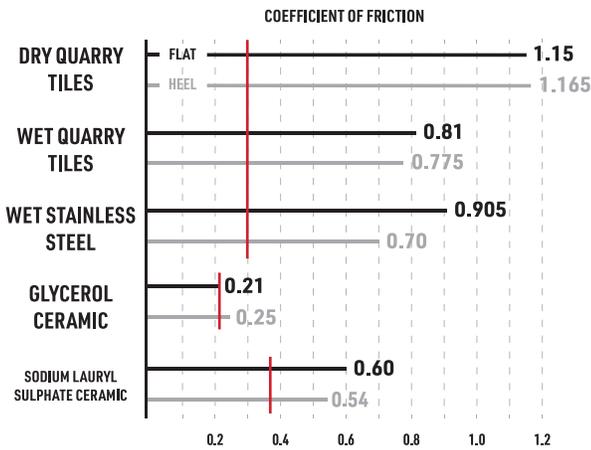


2X MORE SLIP-RESISTANCE

In the safety shoe industry, the coefficient of friction (COF) is a scientific measure representing the frictional interaction between a shoe's sole and a walking surface. A higher COF is desirable as it indicates a lower likelihood of slipping on various surfaces.

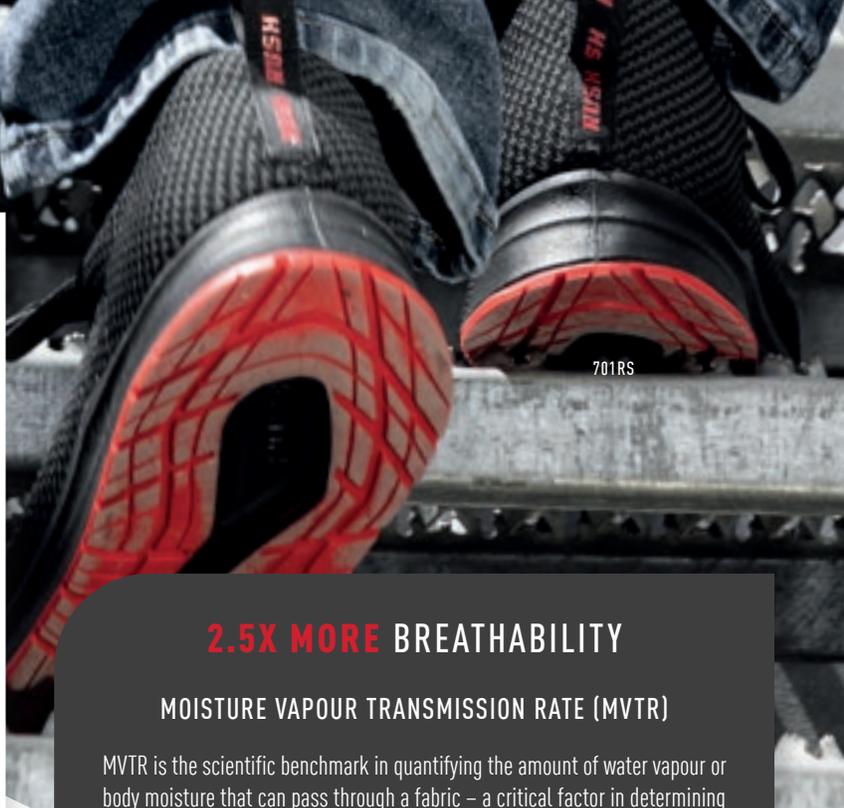
SATRA TM-144 testing method demonstrates that the ROYER® RUSH™ Collection shoes attain an average COF of 0.9175, more than 2x the slip resistance than the industry standard!

The experts at the SATRA laboratory consider that a **CoF of 0.3** allows normal walking on a given surface. A **CoF greater than 1.25** could create a risk of falling, as the foot would lock during walking.



Requirements based on ASTM F2913-11 and ISO 20345:11.

Tested according to the requirements of the SATRA TM144 standard. Tests conducted by SATRA Technology Centre.



701RS

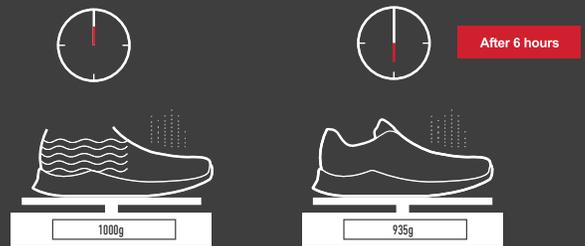
2.5X MORE BREATHABILITY

MOISTURE VAPOUR TRANSMISSION RATE (MVTR)

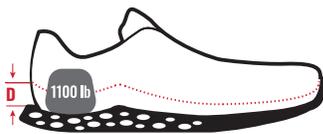
MVTR is the scientific benchmark in quantifying the amount of water vapour or body moisture that can pass through a fabric – a critical factor in determining breathability.

Through rigorous development and testing, our RUSH™ athletic safety shoes outperform the industry standard by 2.5 times!

Results are based on a starting water weight of 1000g with water evaporated at a rate of 10.9g per hour over a 6-hour period, resulting in a final weight of 935g.



Test performed by Precision Testing. | MVTR « Breathability / Water Vapor Permeability – Military method »



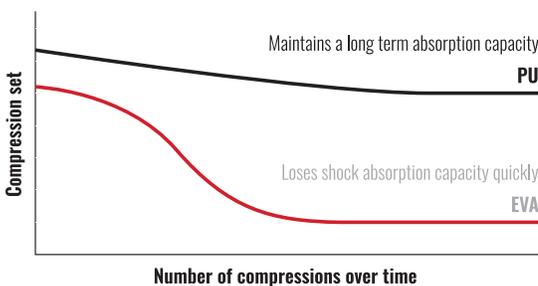
Tiny air bubbles | Absorption Distance | Energy 32.1 J

60% MORE SHOCK ABSORPTION

Shock absorption is vital in safety footwear as it reduces the impact forces transmitted to your feet and body, minimizing the risk of injuries, fatigue, and discomfort during physically demanding activities.

The ROYER® RUSH™ Collection features long-lasting shock absorption due to the sole's ability to dissipate high energy during compression and maintain its absorption properties over a long period of time.

Testing carried out by SATRA demonstrated the shock absorption value achieved by the RUSH™ collection is 32 joules, 60% greater performance than the minimum 20 joules threshold prescribed by ISO 20345.



COLLECTION

INSPADES™

"ALL IN" ON COMFORT

Wide fit

The INSPADES™ collection offers 2nd generation sports shoes that stand out from the pack. These full-grain leather work shoes **provide stability and comfort**. The rubber outsole and low-density PU midsole make the INSPADES™ collection **slip and oil resistant**, as well as ultra-comfortable thanks to its **superior shock absorption**.

 15% lighter than previous generation shoes

 New ergonomic last for a wider fit

602SP2



601SP2 BROWN & BLACK

4 5 5.5 6 6.5 7 7.5 8 8.5 9 9.5 10 10.5 11 12 13 14 REGULAR | EEE

- 5-eyelets low-cut shoe
- Full-grain leather
- Aluminium protective toecap
- Ultra-resistant TPU PARESHOK™ bumper toe
- Triple stitching for increased durability
- Non-metallic puncture-resistant insole
- Rigid heel counter for improved stability
- Ultra-cushioned low density PU midsole
- Slip and oil resistant rubber outsole
- Woven lining with antimicrobial treatment
- Low density PU footbed with antimicrobial treatment
- Protection against electrical hazards

This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C EH PR SR



602SP2 BLACK

3 3.5 4 5 5.5 6 6.5 7 7.5 8 8.5 9 9.5 10 10.5 11 12 13 14 REGULAR | EEE

- 5-eyelets low-cut shoe
- Full-grain leather
- Aluminium protective toecap
- Ultra-resistant TPU PARESHOK™ bumper toe
- Triple stitching for increased durability
- Non-metallic puncture-resistant insole
- Rigid heel counter for improved stability
- Ultra-cushioned low density PU midsole
- Slip and oil resistant rubber outsole
- Woven lining with antimicrobial treatment
- Low density PU footbed with antimicrobial treatment
- Protection against electrical hazards

This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C EH PR SR





501SP BLACK

4 5 5.5 6 6.5 7 7.5 8 8.5 9 9.5 10 10.5 11 11.5 12 13 14 REGULAR | EEE

- 6 eyelets Derby shoe
- Full-grain leather
- Steel protective toecap
- Non-metallic puncture-resistant insole
- EVA midsole
- Oil resistant rubber outsole
- Mesh lining
- Leather and EVA footbed
- Protection against electrical hazards

This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C EH PR SR



101SP BLACK

4 5 5.5 6 6.5 7 7.5 8 8.5 9 9.5 10 10.5 11 11.5 12 13 14 REGULAR | EEE

- 6 eyelets Derby shoe
- Full-grain leather
- Steel protective toecap
- EVA midsole
- Oil resistant rubber outsole
- Mesh lining
- Leather and EVA footbed
- Protection against electrical hazards

This product doesn't have a puncture-resistant sole

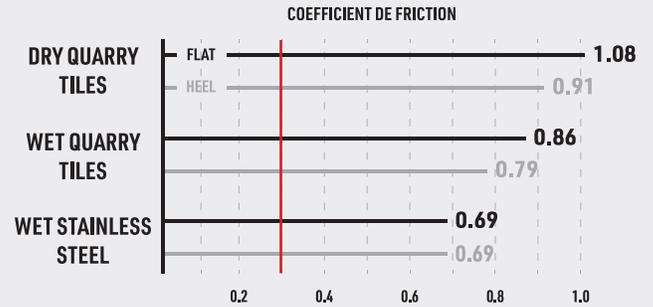
This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C EH SR



COEFFICIENT OF FRICTION (COF)

The coefficient of friction is a ratio between the force of friction (resistance) and the force of thrust (movement). The higher the coefficient, the better the product adheres to the surface or ground. The experts at the SATRA laboratory consider that a **CoF of 0.3** allows normal walking on a given surface. A **CoF greater than 1.25** could create a risk of falling, as the foot would lock during walking.

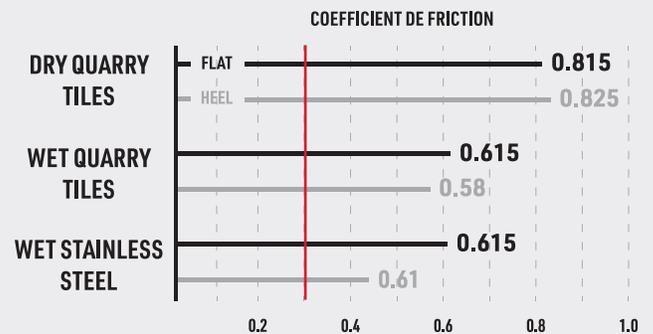
INSPADES™



The INSPADES™ outsole is made of low hardness rubber. With its low-profile design, the INSPADES™ outsole offers high non-slip performance on smooth surfaces, such as dry tiles and stainless steel.



SP™



The sole design of these first-generation shoes is more aggressive and offers good traction on irregular surfaces, such as gravel.



Requirements based on ASTM F2913-11 and ISO 20345-11.

Tested according to the requirements of the SATRA TM144 standard.
Tests conducted by SATRA Technology Centre.





COLLECTION
ROMEO™

WORK IN STYLE

Ultra-comfortable pull-on boot

The ROMEO™ collection offers the perfect balance between **work** and **style**. Using **premium materials**, a **last that hugs your foot** and a timeless design, the ROMEO™ collection checks all of the boxes on and off the worksite, without compromise!



5630GT BLACK

5 6 6.5 7 7.5 8 8.5 9 9.5 10 10.5 11 12 13 14 15 REGULAR | EEE

ASSEMBLED IN CANADA 🇨🇦 – METAL FREE

- Ultra-light and metal-free mid-cut boot, assembled in Canada
- Pull-on design
- Full-grain leather
- Composite protective toecap
- Non-metallic puncture-resistant insole
- Rubber outsole
- Direct-attach PU midsole
- Comfortable and breathable R-LITE™ footbed
- Protection against electrical hazards

Also available with a VIBRAM® ARCTIC GRIP PRO™ outsole

5630AG

Minimum order of **24 PAIRS** required

This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C EH PR SR



5630GTR BLACK & RED

5 6 6.5 7 7.5 8 8.5 9 9.5 10 10.5 11 12 13 14 15 REGULAR | EEE

ASSEMBLED IN CANADA 🇨🇦 – METAL FREE

- Ultra-light and metal-free mid-cut boot, assembled in Canada
- Pull-on design
- Full-grain leather
- Composite protective toecap
- Non-metallic puncture-resistant insole
- Rubber outsole
- Direct-attach red PU midsole
- Comfortable and breathable R-LITE™ footbed
- Protection against electrical hazards

Also available with a VIBRAM® ARCTIC GRIP PRO™ outsole

5630AGR

Minimum order of **24 PAIRS** required

This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C EH PR SR



5631GT BROWN

5 6 6.5 7 7.5 8 8.5 9 9.5 10 10.5 11 12 13 14 15 REGULAR | EEE

ASSEMBLED IN CANADA 🇨🇦 – METAL FREE

- Ultra-light and metal-free mid-cut boot, assembled in Canada
- Pull-on design
- Crazy-horse leather
- Composite protective toecap
- Non-metallic puncture-resistant insole
- Rubber outsole
- Direct-attach PU midsole
- Comfortable and breathable R-LITE™ footbed
- Protection against electrical hazards

Also available with a VIBRAM® ARCTIC GRIP PRO™ outsole

5631AG

Minimum order of **24 PAIRS** required

This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C EH PR SR



COLLECTION

REALFLEX™

WORLD LEADER IN EXTERNAL METGUARD

The proven choice in the metallurgical industry

In partnership with **industry leaders**, the SMELTER™ collection is specifically designed and manufactured for workers in the **primary metallurgy** and **metal processing industries**. Based on the REALFLEX™ metatarsal protector's unique design, these boots perfectly balance **comfort** and **safety**. With over 40 years of **continuous innovation**, The SMELTER™ collection has been hailed as having some of the **best boots** in molten metal metatarsal protection.



Complete protection against the infiltration of molten metal.



Complies with the industry immersion (dip) test in molten metal.



These boots use self-extinguishing leather that complies with industry requirements to help prevent the spread of flames.



KEVLAR® threads: The K2™ branding indicates the use of high-performance threads exclusive to ROYER® products.



The SMELTER™ collection are made at our Lac-Drolet, Canada factory.



2076XP BLACK

Kick-off design

4 4.5 5 5.5 6 6.5 7 7.5 8 8.5 9 9.5 10 10.5 11 11.5 12 12.5 13 14 REGULAR | EEE

MADE IN CANADA 🇨🇦

- Canadian-made unlined pull-on boot
- Waterproof full-grain leather
- REALFLEX™ metatarsal protector designed to increase comfort when walking or squatting
- Steel protective toecap
- Flexible, comfortable and robust ARROW™ sole
- Dual-density rubber XPAN™ technology
- V2000™ footbed
- Protection against electrical hazards

This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C Mt EH PR SR



K2™

2089XP BLACK

Kick-off design

4 4.5 5 5.5 6 6.5 7 7.5 8 8.5 9 9.5 10 10.5 11 11.5 12 12.5 13 14 REGULAR | EEE

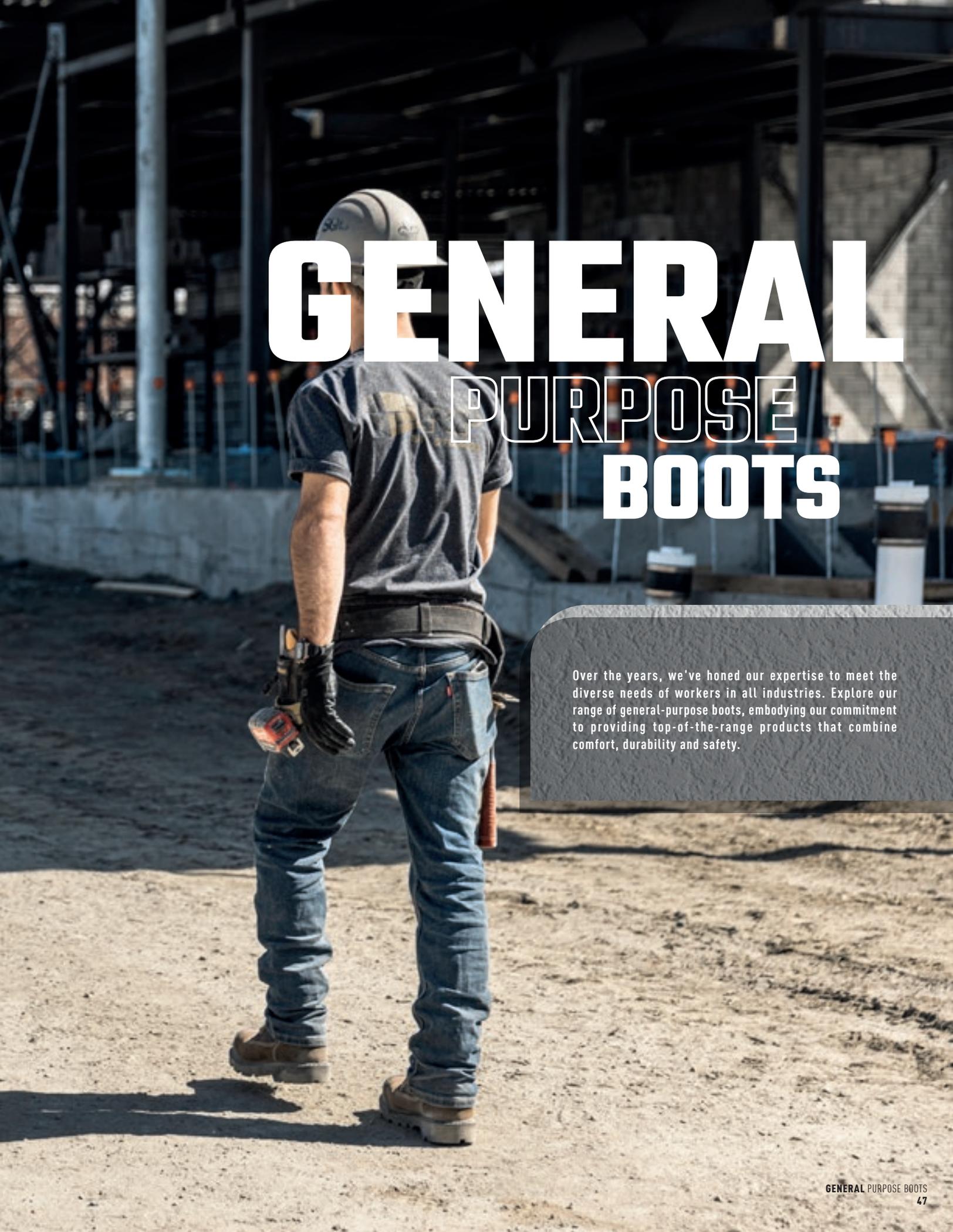
MADE IN CANADA 🇨🇦

- Canadian-made unlined pull-on boot
- Waterproof full-grain leather
- REALFLEX™ metatarsal protector designed to increase comfort when walking or squatting
- Steel protective toecap
- Protected elastics from welding flames
- Non-metallic puncture-resistant insole
- Flexible, comfortable and robust ARROW™ sole
- Dual-density rubber XPAN™ technology
- Flame-resistant K2™ high performance threads
- V2000™ footbed
- Protection against electrical hazards

This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C Mt EH PR SR







GENERAL PURPOSE BOOTS

Over the years, we've honed our expertise to meet the diverse needs of workers in all industries. Explore our range of general-purpose boots, embodying our commitment to providing top-of-the-range products that combine comfort, durability and safety.

COLLECTION

IRONBOLT™

TOUGH AS STEEL

Maximum stability

The IRONBOLT™ collection redefines **excellence** for Iron Workers. Blending **unparalleled comfort**, exceptional **durability**, and **distinctive style**, each model ensures optimal performance. In addition to being equipped with **superior-quality materials** and a **flat sole for traction and stability**, the entire boot has been meticulously crafted to provide **excellent flexibility**, adapting easily to various working positions. The IRONBOLT™ collection sets a **new standard** for those who demand the best!



Waterproof and breathable R-DRY™ membrane

NaCl

The leather is saline solution:

- Waterproof
- Maintains softness
- Easy to clean
- Repels salts and minerals



ORTHOLITE™ comfort insoles:

- Breathable ORTHOLITE™ foam
- Two layers of polyurethane



Removable SPACE-R™ insole for a slightly tighter fit.

8950RTI



8851RTI WHISKEY BROWN



5 6 7 7.5 8 8.5 9 9.5 10 10.5 11 12 13 14 15 WIDE | EEEE
when worn with the SPACE-R™ (included) REGULAR | EEE

- 6 inch wide fit premium moc toe boot
- Saline treated crazy-horse waterproof leather
- Waterproof and breathable R-DRY™ membrane with woven lining
- NANOTOE™ carbon fiber protective toecap
- Additional SPACE-R™ flat comfort insole for a customizable fit
- Padded V-shaped collar for ideal comfort and mobility
- Hooks & speed-lace eyelets for quick and optimal lacing adjustment
- Triple stitch lines for durability
- Elastane insert at the ankle for increased flexibility in motion
- Non-metallic puncture resistant insole
- High-performance flat rubber outsole for added slip resistance on wet rock and stainless steel
- Flexible, direct-attach PU welt midsole (patented)
- Dual density sole with composite shank for improved arch support
- Comfortable and breathable ORTHOLITE™ foam and dual density PU footbed
- Protection against electrical hazards

This model meets the following standards

CSA Z195-14 ASTM F2413-24 I/C EH PR SR



8950RTI WHISKEY BROWN



5 6 7 7.5 8 8.5 9 9.5 10 10.5 11 12 13 14 15 WIDE | EEEE
when worn with the SPACE-R™ (included) REGULAR | EEE

- 8 inch wide fit premium lace-to-toe boot
- Saline treated crazy-horse waterproof leather
- Waterproof and breathable R-DRY™ membrane with woven lining
- NANOTOE™ carbon fiber protective toecap
- Ultra-resistant TPU PARESHOK™ bumper toe
- Additional SPACE-R™ flat comfort insole for a customizable fit
- Padded V-shaped collar for ideal comfort and mobility
- Hooks & speed-lace eyelets for quick and optimal lacing adjustment
- Triple stitch lines for durability
- Elastane insert at the ankle for increased flexibility in motion
- Non-metallic puncture resistant insole
- High-performance flat rubber outsole for added slip resistance on wet rock and stainless steel
- Flexible, direct-attach PU welt midsole (patented)
- Dual density sole with composite shank for improved arch support
- Comfortable and breathable ORTHOLITE™ foam and dual density PU footbed
- Protection against electrical hazards

This model meets the following standards

CSA Z195-14 ASTM F2413-24 I/C EH PR SR





8951RTI WHISKEY BROWN



5 6 7 7.5 8 8.5 9 9.5 10 10.5 11 12 13 14 15 WIDE | EEEE
 when worn with the **SPACE-R** (included) REGULAR | EEE

- 8 inch wide fit premium moc toe boot
- Saline treated crazy-horse waterproof leather
- Waterproof and breathable R-DRY® membrane with woven lining
- NANOTOE™ carbon fiber protective toecap
- Additional SPACE-R™ flat comfort insole for a customizable fit
- Padded V-shaped collar for ideal comfort and mobility
- Hooks & speed-lace eyelets for quick and optimal lacing adjustment
- Triple stitch lines for durability
- Elastane insert at the ankle for increased flexibility in motion
- Non-metallic puncture resistant insole
- High-performance flat rubber outsole for added slip resistance on wet rock and stainless steel
- Flexible, direct-attach PU welt midsole (patented)
- Dual density sole with composite shank for improved arch support
- Comfortable and breathable ORTHOLITE™ foam and dual density PU footbed
- Protection against electrical hazards

This model meets the following standards
 CSA Z195-14 ASTM F2413-24 I/C EH PR SR



R-DRY™ MEMBRANE

The R-DRY™ waterproof membrane is unique to ROYER. Developed by our team of engineers, it passes the most rigorous laboratory tests. It measures up to the best-performing membranes in the world, and is a first-rate choice for high-quality ROYER® products.



ADVANTAGES OF THE R-DRY™ MEMBRANE

- WATERPROOF:** Impervious to liquids.
- MOISTURE WICKING:** The moisture vapour transmission rate (MVTR) is laboratory tested. The lining fabric used diffuses moisture and sweat for faster drying.
- DURABLE:** Breathability is sustained over time.
- ECOFRIENDLY:** A Teflon-free laminate made from recycled materials
- GLUE FREE:** Laminate is assembled using a fusion process, without the use of adhesives, and is hypoallergenic.
- CERTIFICATION:** Compliance with ASTM 1671, resistance to blood-borne pathogens.



FLAT OUTSOLE

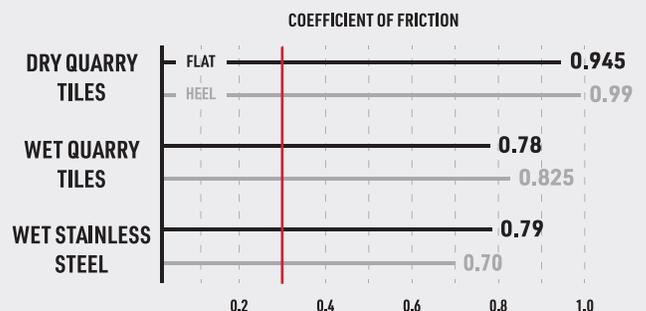
Flat outsoles provide a larger surface area enhancing traction and reducing the risk of accidents. It also helps maintaining balance and minimizing strain on the feet during prolonged periods of standing and walking. The choice of flat outsoles is essential to ensure iron workers can perform their tasks effectively.



COEFFICIENT OF FRICTION (COF)

The coefficient of friction is a ratio between the force of friction (resistance) and the force of thrust (movement). The higher the coefficient, the better the product adheres to the surface or ground. The experts at the SATRA laboratory consider that a **CoF of 0.3** allows normal walking on a given surface. A **CoF greater than 1.25** could create a risk of falling, as the foot would lock during walking.

IRONBOLT™



Requirements based on ASTM F2913-11 and ISO 20345:11.

Tested according to the requirements of the SATRA TM144 standard. Tests conducted by SATRA Technology Centre.



COLLECTION

WELLINGTON™

BUILT ON TRADITION

Exceptional comfort

Offering the perfect **balance** of **comfort**, **style**, and **functionality**, the WELLINGTON™ collection embodies ROYER's **innovation** and **craftsmanship**. Crafted with **premium materials**, our boots provide exceptional **comfort**, remarkable **flexibility**, and excellent **foot support**. This collection reflects our commitment to consistently pushing the boundaries of style and **performance**, creating a **unique experience** for the most demanding workers.

NaCl

The leather is saline solution:

- Waterproof
- Maintains softness
- Easy to clean
- Repels salts and minerals



- ORTHOLITE® comfort insoles:
- Breathable ORTHOLITE® foam
 - Two layers of polyurethane



- Removable SPACE-R® insole for a slightly tighter fit.

8960RT



8960RT MONTANA BROWN

5	6	7	7.5	8	8.5	9	9.5	10	10.5	11	12	13	14	15	WIDE EEEE
when worn with the SPACE-R (included)															REGULAR EEE

- Wide fit premium pull-on Wellington boot
- Saline treated crazy-horse waterproof leather
- NANOTOE™ carbon fiber protective toecap
- Elastane EXPANDE-R™ technology, to ease donning and doffing
- Additional SPACE-R™ flat comfort insole for a customizable fit
- Non-metallic puncture resistant insole
- VIBRAM® TC4+ rubber outsole for added traction and durability
- Flexible, direct-attach PU welt midsole (patented)
- Dual density sole with composite shank for improved arch support
- Comfortable and breathable ORTHOLITE™ foam and dual density PU footbed
- Protection against electrical hazards



This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C EH PR SR



8965RT MONTANA BROWN



5	6	7	7.5	8	8.5	9	9.5	10	10.5	11	12	13	14	15	WIDE EEEE
when worn with the SPACE-R (included)															REGULAR EEE

- Wide fit premium pull-on Wellington boot
- Saline treated crazy-horse waterproof leather
- Waterproof and breathable R-DRY™ membrane with woven lining
- Pull handles
- NANOTOE™ carbon fiber protective toecap
- Ultra-resistant TPU PARESHOK™ bumper toe
- Ultra-resistant TPU heel counter
- Elastane EXPANDE-R™ technology, to ease donning and doffing
- Additional SPACE-R™ flat comfort insole for a customizable fit
- Non-metallic puncture resistant insole
- VIBRAM® TC4+ rubber outsole for added traction and durability
- Flexible, direct-attach PU welt midsole (patented)
- Dual density sole with composite shank for improved arch support
- Comfortable and breathable ORTHOLITE™ foam and dual density PU footbed
- Protection against electrical hazards



This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C EH PR SR





INTERGUARD^{2.0}

8969RT MONTANA BROWN

R-DRY WATERPROOF

5	6	7	7.5	8	8.5	9	9.5	10	10.5	11	12	13	14	15	WIDE EEEE
when worn with the SPACE-R (included)															REGULAR EEE

- Wide fit premium pull-on Wellington boot
- Saline treated crazy-horse waterproof leather
- Waterproof and breathable R-DRY[®] membrane with woven lining
- NANOTOE[®] carbon fiber protective toecap
- Ultra-resistant TPU PARESHOK[®] bumper toe
- Flexible and comfortable INTERGUARD[®] 2.0 internal metatarsal protector (patent pending)
- Ultra-resistant TPU heel counter
- Poron[®] foam TPU shin guard for better shock absorption
- Elastane EXPANDE-R[™] technology, to ease donning and doffing
- Additional SPACE-R[™] flat comfort insole for a customizable fit
- Non-metallic puncture resistant insole
- VIBRAM[®] TC4+ rubber outsole for added traction and durability
- Flexible, direct-attach PU welt midsole (patented)
- Dual density sole with composite shank for improved arch support
- Comfortable and breathable ORTHOLITE[®] foam and dual density PU footbed
- Protection against electrical hazards



This model meets the following standards
 CSA Z195-14 ASTM F2413-24 I/C Mt EH PR SR



COMING SOON

THERMAL COMFORT RATING
 -30°C
 -22°F

8966RTAG MONTANA BROWN

R-DRY WATERPROOF

5	6	7	7.5	8	8.5	9	9.5	10	10.5	11	12	13	14	15	WIDE EEEE
when worn with the SPACE-R (included)															REGULAR EEE

- Wide fit premium pull-on Wellington boot
- Saline treated crazy-horse waterproof leather
- Waterproof and breathable R-DRY[®] membrane with woven lining
- 400g PRIMALOFT[®] thermal insulation
- NANOTOE[®] carbon fiber protective toecap
- Ultra-resistant TPU PARESHOK[®] bumper toe
- Ultra-resistant TPU heel counter
- Elastane EXPANDE-R[™] technology, to ease donning and doffing
- Additional SPACE-R[™] flat comfort insole for a customizable fit
- Non-metallic puncture resistant insole
- VIBRAM[®] ARCTIC GRIP PRO[™] rubber outsole for best grip on wet ice
- Flexible, direct-attach PU welt midsole (patented)
- Dual density sole with composite shank for improved arch support
- Comfortable and breathable ORTHOLITE[®] foam and dual density PU footbed
- Protection against electrical hazards



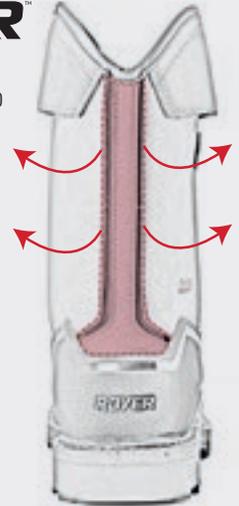
This model meets the following standards
 CSA Z195-14 ASTM F2413-24 I/C EH PR SR



TOP-TO-BOTTOM COMFORT

EXPANDE-R[™]

Inverted-T heel construction with elastane to ease the slip in of the foot.



Heel pad to keep the foot in place and to reduce chafing.



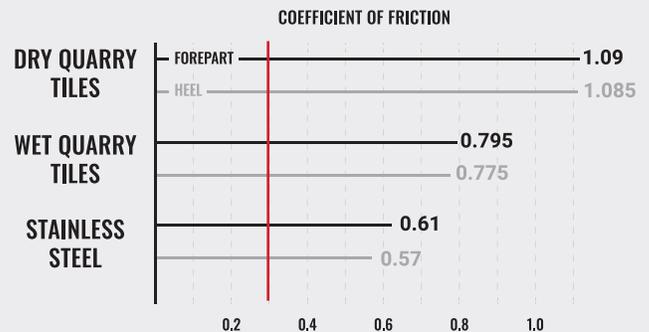
Shape that hugs the foot and holds it comfortably.



COEFFICIENT OF FRICTION (COF)

The coefficient of friction is a ratio between the force of friction (resistance) and the force of thrust (movement). The higher the coefficient, the better the product adheres to the surface or ground. The experts at the SATRA laboratory consider that a **CoF of 0.3** allows normal walking on a given surface. A **CoF greater than 1.25** could create a risk of falling, as the foot would lock during walking.

WELLINGTON[®] VIBRAM[®] TC4+



Requirements based on ASTM F2913-11 and ISO 20345:11.

Tested according to the requirements of the SATRA TM144 standard. Tests conducted by SATRA Technology Centre.



COLLECTION
GTR™

UNMATCHED SHOCK ABSORPTION

Effective polyurethane system

The red sole evokes the **passion** and **strength of character** of all those who put their heart and soul into their craft, no matter the challenge. Inspired by the popular **AGILITY™** platform, it distinguishes itself by using an **innovative polyurethane system** – which ROYER® calls **GTR™** – that offers **unmatched shock absorption**. This innovation is recognizable by the bright red midsole found on all GTR™ products.



The products in this collection are metal-free.



The products in this collection are 30% lighter than comparable boots.



The GTR™ collection is proudly assembled at our Sherbrooke, Canada factory.

5700GTR

ROYER



5600GTR BLACK & RED

5 6 6.5 7 7.5 8 8.5 9 9.5 10 10.5 11 12 13 14 15 16 REGULAR | EEE

ASSEMBLED IN CANADA 🍁 – METAL FREE

- Ultra-light and metal-free 6 inch boot assembled in Canada
- Full-grain leather
- SHIELDTEX® abrasion resistant fabric
- Composite protective toecap
- Ultra-resistant TPU PARESHOK® bumper toe
- Non-metallic puncture-resistant insole
- Rubber outsole
- Direct-attach PU midsole
- Comfortable and breathable R-LITE™ footbed
- Protection against electrical hazards

This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C EH PR SR



5630GTR BLACK & RED

5 6 6.5 7 7.5 8 8.5 9 9.5 10 10.5 11 12 13 14 15 16 REGULAR | EEE

ASSEMBLED IN CANADA 🍁 – METAL FREE

- Ultra-light and metal-free mid-cut boot, assembled in Canada
- Pull-on design
- Full-grain leather
- Composite protective toecap
- Non-metallic puncture-resistant insole
- Rubber outsole
- Direct-attach red PU midsole
- Comfortable and breathable R-LITE™ footbed
- Protection against electrical hazards

This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C EH PR SR





5700GTR BLACK & RED

5 6 6.5 7 7.5 8 8.5 9 9.5 10 10.5 11 12 13 14 15 16 REGULAR | EEE

ASSEMBLED IN CANADA 🇨🇦 – METAL FREE

- Ultra-light and metal-free 8 inch boot assembled in Canada
- Full-grain leather
- SHIELDTEX™ abrasion resistant fabric
- Composite protective toecap
- Ultra-resistant TPU PARESHOK™ bumper toe
- Non-metallic puncture-resistant insole
- Rubber outsole
- Direct-attach PU midsole
- Comfortable and breathable R-LITE™ footbed
- Protection against electrical hazards

This model meets the following standards
CSA Z195-14 ASTM F2413-24 1/C EH PR SR



GTR™ COMPOUND

Midsole:

- Low-density PU of 0.33-0.35 g/cm³ made by direct injection.
- Boasting a compression set of only 8.8% per SATRA method TM64, guaranteeing lasting comfort.

Entire boot:

- Absorption capacity of the heel 45% higher than the ISO 20344:2011 standard.

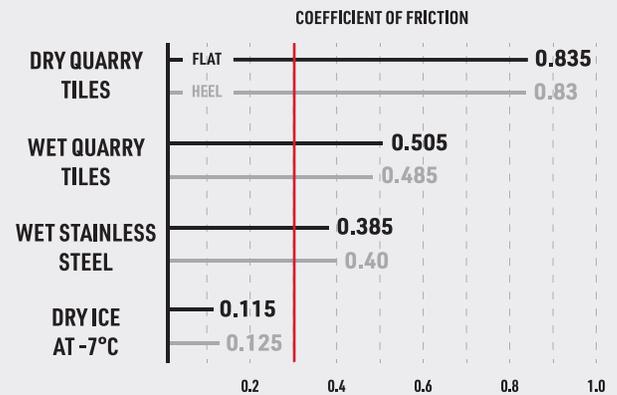


Industrial design registered under number 195133
in accordance with the Industrial Design Act of Canada.

COEFFICIENT OF FRICTION (COF)

The coefficient of friction is a ratio between the force of friction (resistance) and the force of thrust (movement). The higher the coefficient, the better the product adheres to the surface or ground. The experts at the SATRA laboratory consider that a **CoF of 0.3** allows normal walking on a given surface. A **CoF greater than 1.25** could create a risk of falling, as the foot would lock during walking.

AGILITY™



The AGILITY™ rubber outsole is specifically designed to offer superior traction and stability under varied environmental conditions and on varied terrain.

A polyurethane midsole fuses the upper and the outsole using an injection-moulding process.

Requirements based on ASTM F2913-11 and ISO 20345:11.

Tested according to the requirements of the SATRA TM144 standard.
Tests conducted by SATRA Technology Centre.



5600GTR

COLLECTION
AGILITY™

INSTANT COMFORT

No break-in period

The AGILITY™ collection is inspired by the **first generation of military boots** developed by ROYER™. It is characterized by its **unparalleled manoeuvrability** on all types of terrain and its **athletic fit**. The AGILITY™ collection pushes the limits of lightness – **30% lighter than the industry standard** – and thus redefines the concept of **instant comfort**.



The products in this collection are metal-free.



The products in this collection are 30% lighter than comparable boots



The AGILITY™ collection is proudly assembled at our Sherbrooke, Canada factory.



5600GT BLACK

5 6 6.5 7 7.5 8 8.5 9 9.5 10 10.5 11 12 13 14 15 16 REGULAR | EEE

ASSEMBLED IN CANADA 🇨🇦 – METAL FREE

- Ultra-light and metal-free 6 inch boot assembled in Canada
- Full-grain leather
- SHIELDTEX™ abrasion resistant fabric
- Composite protective toecap
- Ultra-resistant TPU PARESHOK™ bumper toe
- Non-metallic puncture-resistant insole
- Rubber outsole
- Direct-attach PU midsole
- Comfortable and breathable R-LITE™ footbed
- Protection against electrical hazards

Also available with a waterproof membrane



5605GT

This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C EH PR SR



5620GT BROWN

5 6 6.5 7 7.5 8 8.5 9 9.5 10 10.5 11 12 13 14 15 16 REGULAR | EEE

ASSEMBLED IN CANADA 🇨🇦 – METAL FREE

- Ultra-light and metal-free 6 inch boot assembled in Canada
- Crazy-horse leather
- SHIELDTEX™ abrasion resistant fabric
- Composite protective toecap
- Ultra-resistant TPU PARESHOK™ bumper toe
- Non-metallic puncture-resistant insole
- Rubber outsole
- Direct-attach PU midsole
- Comfortable and breathable R-LITE™ footbed
- Protection against electrical hazards

Also available with a waterproof membrane



5625GT

This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C EH PR SR





5700GT BLACK

5 6 6.5 7 7.5 8 8.5 9 9.5 10 10.5 11 12 13 14 15 16 REGULAR | EEE

ASSEMBLED IN CANADA 🍁 – METAL FREE

- Ultra-light and metal-free 8 inch boot assembled in Canada
- Full-grain leather
- SHIELDTEX™ abrasion resistant fabric
- Composite protective toecap
- Ultra-resistant TPU PARESHOK™ bumper toe
- Non-metallic puncture-resistant insole
- Rubber outsole
- Direct-attach PU midsole
- Comfortable and breathable R-LITE™ footbed
- Protection against electrical hazards

Also available
with a waterproof
membrane



5705GT

This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C EH PR SR



5702GT BLACK

5 6 6.5 7 7.5 8 8.5 9 9.5 10 10.5 11 12 13 14 15 16 REGULAR | EEE

ASSEMBLED IN CANADA 🍁 – METAL FREE

- Ultra-light and metal-free all leather 8 inch boot, assembled in Canada
- Full-grain leather
- REALFLEX™ external metatarsal protector designed to increase comfort when walking or squatting
- Composite protective toecap
- Ultra-resistant TPU PARESHOK™ bumper toe
- Non-metallic puncture-resistant insole
- Rubber outsole
- Direct-attach PU midsole
- Comfortable and breathable R-LITE™ footbed
- Protection against electrical hazards

This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C M EH PR SR



5701GT BLACK

ALL LEATHER

5 6 6.5 7 7.5 8 8.5 9 9.5 10 10.5 11 12 13 14 15 16 REGULAR | EEE

ASSEMBLED IN CANADA 🍁 – METAL FREE

- Ultra-light and metal-free all leather 8 inch boot, assembled in Canada
- Full-grain leather
- Composite protective toecap
- Ultra-resistant TPU PARESHOK™ bumper toe
- Non-metallic puncture-resistant insole
- Rubber outsole
- Direct-attach PU midsole
- Comfortable and breathable R-LITE™ footbed
- Protection against electrical hazards

This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C EH PR SR



5704GT BLACK



5 6 6.5 7 7.5 8 8.5 9 9.5 10 10.5 11 12 13 14 15 16 REGULAR | EEE

ASSEMBLED IN CANADA 🍁 – METAL FREE

- Ultra-light and metal-free all leather 8 inch boot, assembled in Canada
- YKK™ zipper on the medial face of the upper
- Full grain leather
- Composite protective toecap
- Waterproof AIRFLOW™ membrane
- Non-metallic puncture-resistant insole
- Rubber outsole
- Direct-attach PU midsole
- Comfortable and breathable R-LITE™ footbed
- Protection against electrical hazards

This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C EH PR SR





5720GT BROWN

5 6 6.5 7 7.5 8 8.5 9 9.5 10 10.5 11 12 13 14 15 16 REGULAR | EEE

ASSEMBLED IN CANADA 🍁 – METAL FREE

- Ultra-light and metal-free 8 inch boot assembled in Canada
- Crazy-horse leather
- SHIELDTEX™ abrasion resistant fabric
- Composite protective toecap
- Ultra-resistant TPU PARESHOK™ bumper toe
- Non-metallic puncture-resistant insole
- Rubber outsole
- Direct-attach PU midsole
- Comfortable and breathable R-LITE™ footbed
- Protection against electrical hazards

Also available
with a waterproof
membrane



5725GT

This model meets the following standards
CSA Z195-14 ASTM F2413-24 1/C EH PR SR



INTERGUARD[®]
2.0

5709GT BLACK

5 6 6.5 7 7.5 8 8.5 9 9.5 10 10.5 11 12 13 14 15 16 REGULAR | EEE

ASSEMBLED IN CANADA 🍁 – METAL FREE

- Ultra-light and metal-free 8 inch boot assembled in Canada
- Full-grain leather
- Padded collar SHIELDTEX™ abrasion resistant fabric
- Composite protective toecap
- Ultra-resistant TPU PARESHOK™ bumper toe
- INTERGUARD™ 2.0 internal metatarsal protection
- Non-metallic puncture-resistant insole
- Rubber outsole
- Direct-attach PU midsole
- Comfortable and breathable R-LITE™ footbed
- Protection against electrical hazards

This model meets the following standards
CSA Z195-14 ASTM F2413-24 1/C Mt EH PR SR



WATERPROOF PROTECTION

Experience exceptional waterproof protection with our proprietary R-DRY™ and AIRFLOW™ technologies. Developed in-house, our advanced breathable waterproof membranes are designed to ensure water does not penetrate your boot while allowing moisture to escape, keeping your feet dry and comfortable.

AIRFLOW[™] MEMBRANE IMPERMEABLE

AIRFLOW™ is a durable, breathable waterproof membrane found in many ROYER™ products. AIRFLOW™ is a microporous membrane that protects the inside of the boot. In other words, it keeps water and rain out while allowing perspiration to escape.



5620GT

R-LITE™

Open cell polyurethane foam

- **Low density** (30% less dense than regular insoles)
- **Better compression set:** very low deformation when a force, applied several times, is released

Mesh fabric facilitates **moisture transfer** and **quick drying**

Enhanced shock absorption at heel



Continuous **air flow** through webbed perforations at the forefoot

Adaptable arch support for better **comfort** and **stability**



In 2008, ROYER® introduced the SHIELDTEX™ fortified textile with the launch of THE MOTHER OF ALL BOOTS™ collection. This high-performance fabric was originally developed for the car and motorcycle racing apparel industry. It provides high abrasion and wear resistance while optimizing flexibility and breathability. ROYER® is a pioneer in terms of its use in work boots and shoes.



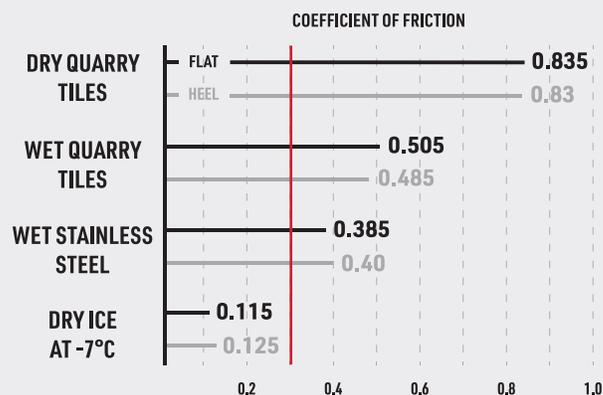
The SHIELDTEX™ fabric's "chain mail" design is currently being registered as a trademark under Canadian Intellectual Property Office (CIPO) numbers 2101020, 2101021 and 2101022.



COEFFICIENT OF FRICTION (COF)

The coefficient of friction is a ratio between the force of friction (resistance) and the force of thrust (movement). The higher the coefficient, the better the product adheres to the surface or ground. The experts at the SATRA laboratory consider that a **CoF of 0.3** allows normal walking on a given surface. A **CoF greater than 1.25** could create a risk of falling, as the foot would lock during walking.

AGILITY™



The AGILITY™ rubber outsole is specifically designed to offer superior traction and stability under varied environmental conditions and on varied terrain.

A polyurethane midsole fuses the upper and the outsole using an injection-moulding process.

Requirements based on ASTM F2913-11 and ISO 20345:11.

Tested according to the requirements of the SATRA TM144 standard. Tests conducted by SATRA Technology Centre.



COLLECTION

REVOLT™

THE FULLY EQUIPED WORK BOOT

In a class of its own

What if the **best materials** and the **most advanced technologies** were combined into the same work boot, without **any compromise on quality**? This is the challenge the ROYER® innovation team faced when creating the REVOLT™ collection. With a new **wide last** and an adapted ROYER® **VIBRAM® MEGAGRIP PRO™** patented injected-stitched platform, REVOLT™ boots are literally **in a class of their own!**



Wide fit
EEEE

NaCl

The leather is saline solution:

- Waterproof • Maintains softness
- Easy to clean • Repels salts and minerals



ORTHOLITE® comfort insoles:

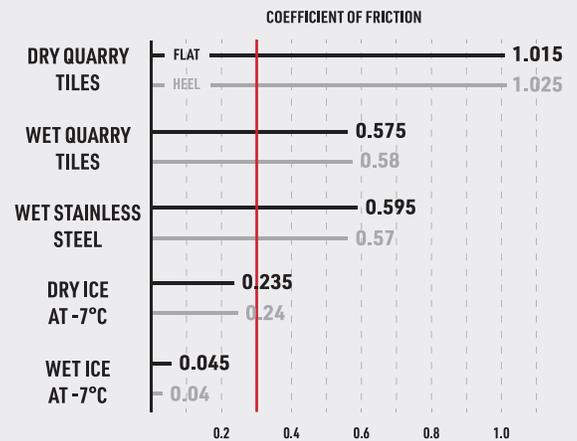
- Breathable ORTHOLITE® foam
- Two layers of polyurethane

8900RT

COEFFICIENT OF FRICTION (COF)

The coefficient of friction is a ratio between the force of friction (resistance) and the force of thrust (movement). The higher the coefficient, the better the product adheres to the surface or ground. The experts at the SATRA laboratory consider that a **CoF of 0.3** allows normal walking on a given surface. A **CoF greater than 1.25** could create a risk of falling, as the foot would lock during walking.

REVOLT® MEGAGRIP PRO®



The REVOLT™ sole's performance can be attributed to the VIBRAM® MEGAGRIP PRO™ rubber compound and the tread design. These factors result in a high-performance non-slip sole, particularly on wet rocks and steel. Its injected/stitched construction is patented and unique to ROYER.

Requirements based on ASTM F2913-11 and ISO 20345:11.

Tested according to the requirements of the SATRA TM144 standard.
Tests conducted by SATRA Technology Centre.



VIBRAM® MEGAGRIP PRO™ OUTSOLE

This compound was specially developed for work and safety soles. They are both oil-resistant and non-marking.

The VIBRAM® MEGAGRIP PRO™ compound was formulated for extreme applications. It maintains its performance values under a wide range of temperatures (from -40°C/-40°F to +250°C/480°F). VIBRAM® MEGAGRIP PRO™ can be used in any outdoor or indoor activity where high grip performance must be maintained under extremely cold and/or hot environmental conditions.



8820RT REDWOOD



5 6 7 7.5 8 8.5 9 9.5 10 10.5 11 12 13 14 15 WIDE | EEEE

- 6 inch wide fit premium boot
- Saline treated pebble redwood waterproof leather
- Waterproof and breathable R-DRY™ membrane
- NANOTOE® carbon fiber protective toecap
- Ultra-resistant TPU PARESHOK™ bumper toe
- Double padded V-shaped collar for ideal comfort and mobility
- Speed-lace hooks and eyelets for quick and optimal lacing adjustment
- Quadruple stitching for durability
- Dual-density REVOLT™ insole made of low-density PU and ORTHOLITE™ foam
- Non-metallic puncture resistant insole
- VIBRAM® MEGAGRIP PRO™ rubber outsole for added slip resistance on wet rock and stainless steel
- Oil, acids and bases resistant rubber compound
- Flexible, direct-attach PU welt midsole (patented)
- Dual density sole with composite shank for improved arch support
- Protection against electrical hazards



This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C EH PR SR



8900RT BLACK



5 6 7 7.5 8 8.5 9 9.5 10 10.5 11 12 13 14 15 WIDE | EEEE

- 8 inch wide fit premium boot
- Saline treated full-grain waterproof leather
- Waterproof and breathable R-DRY™ membrane
- NANOTOE® carbon fiber protective toecap
- Ultra-resistant TPU PARESHOK™ bumper toe
- Double padded V-shaped collar for ideal comfort and mobility
- Speed-lace hooks and eyelets for quick and optimal lacing adjustment
- Quadruple stitching for durability
- Dual-density REVOLT™ insole made of low-density PU and ORTHOLITE™ foam
- Non-metallic puncture resistant insole
- VIBRAM® MEGAGRIP PRO™ rubber outsole for added slip resistance on wet rock and stainless steel
- Oil, acids and bases resistant rubber compound
- Flexible, direct-attach PU welt midsole (patented)
- Dual density sole with composite shank for improved arch support
- Protection against electrical hazards



This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C EH PR SR



8890RT SANEHORSE

5 6 7 7.5 8 8.5 9 9.5 10 10.5 11 12 13 14 15 WIDE | EEEE

- 6 inch wide fit premium boot
- Saline treated crazy-horse waterproof leather
- NANOTOE® carbon fiber protective toecap
- Ultra-resistant TPU PARESHOK™ bumper toe
- Double padded V-shaped collar for ideal comfort and mobility
- Speed-lace hooks and eyelets for quick and optimal lacing adjustment
- Quadruple stitching for durability
- Dual-density REVOLT™ insole made of low-density PU and ORTHOLITE™ foam
- Non-metallic puncture resistant insole
- VIBRAM® MEGAGRIP PRO™ rubber outsole for added slip resistance on wet rock and stainless steel
- Oil, acids and bases resistant rubber compound
- Flexible, direct-attach PU welt midsole (patented)
- Dual density sole with composite shank for improved arch support
- Protection against electrical hazards



This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C EH PR SR



8920RT REDWOOD



5 6 7 7.5 8 8.5 9 9.5 10 10.5 11 12 13 14 15 WIDE | EEEE

- 8 inch wide fit premium boot
- Saline treated pebble redwood waterproof leather
- Waterproof and breathable R-DRY™ membrane
- NANOTOE® carbon fiber protective toecap
- Ultra-resistant TPU PARESHOK™ bumper toe
- Double padded V-shaped collar for ideal comfort and mobility
- Speed-lace hooks and eyelets for quick and optimal lacing adjustment
- Quadruple stitching for durability
- Dual-density REVOLT™ insole made of low-density PU and ORTHOLITE™ foam
- Non-metallic puncture resistant insole
- VIBRAM® MEGAGRIP PRO™ rubber outsole for added slip resistance on wet rock and stainless steel
- Oil, acids and bases resistant rubber compound
- Flexible, direct-attach PU welt midsole (patented)
- Dual density sole with composite shank for improved arch support
- Protection against electrical hazards



This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C EH PR SR





8990RT SANEHORSE

5 6 7 7.5 8 8.5 9 9.5 10 10.5 11 12 13 14 15 WIDE | EEEE

- 8 inch wide fit premium boot
- Saline treated crazy-horse waterproof leather
- NANOTOE™ carbon fiber protective toecap
- Ultra-resistant TPU PARESHOK™ bumper toe
- Double padded V-shaped collar for ideal comfort and mobility
- Speed-lace hooks and eyelets for quick and optimal lacing adjustment
- Quadruple stitching for durability
- Dual-density REVOLT™ insole made of low-density PU and ORTHOLITE™ foam
- Non-metallic puncture resistant insole
- VIBRAM™ MEGAGRIP PRO™ rubber outsole for added slip resistance on wet rock and stainless steel
- Oil, acids and bases resistant rubber compound
- Flexible, direct-attach PU welt midsole (patented)
- Dual density sole with composite shank for improved arch support
- Protection against electrical hazards



This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C EH PR SR



INTERGUARD® 2.0

8909RT BLACK

5 6 7 7.5 8 8.5 9 9.5 10 10.5 11 12 13 14 15 WIDE | EEEE

- 8 inch wide fit premium boot
- Saline treated full-grain waterproof leather
- Waterproof and breathable R-DRY™ membrane
- Double padded v-shaped collar for ideal comfort and mobility
- Quadruple stitching for durability
- Speed-lace hooks and eyelets for quick and optimal lacing adjustment
- Flexible and comfortable INTERGUARD® 2.0 internal metatarsal protector
- NANOTOE™ carbon fiber protective toecap
- Ultra-resistant TPU PARESHOK™ bumper toe
- Dual-density REVOLT™ insole made of low-density PU and ORTHOLITE™ foam
- Non-metallic puncture resistant insole
- VIBRAM™ MEGAGRIP PRO™ rubber outsole for added slip resistance on wet rock and stainless steel
- Oil, acids and bases resistant rubber compound
- Flexible, direct-attach PU welt midsole (patented)
- Dual density sole with composite shank for improved arch support
- Protection against electrical hazards

**R-DRY™
WATERPROOF**



This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C Mt EH PR SR



8909RT

INTERGUARD® 2.0

INTERGUARD® 2.0
internal metatarsal protector



See products:
• 5709GT (p. 82)
• 5749GT (p. 82)

The 2.0 edition of the INTERGUARD® internal protection offers superior metatarsal protection without compromising comfort and flexibility. This extended and discrete protection breaks down all barriers of traditional metatarsal protection, allowing for usability across all industries, from transport to construction! A prized innovation, the INTERGUARD® 2.0 collection strengthens ROYER™'s position as the world leader in metatarsal protection footwear. Resulting from five years of research and development.

COLLECTION

THE MOTHER OF ALL BOOTS™

OVER 1 MILLION PAIRS SOLD

The essential boot for professionals

"THE MOTHER OF ALL BOOTS™" is the expression entrenched by thousands of passionate users to name this **essential collection**, which has made the reputation of the ROYER® brand. In a multitude of varied industrial sectors, this is **THE REFERENCE** in **protection, comfort, durability** and **design**. Over ten years after its creation, its popularity is constantly increasing. Like they say: "If you try it, you'll adopt it!"



Aggressive lug profile outsole for rough terrain.



Suitable for diverse work environments, THE MOTHER OF ALL BOOTS™ collection offers boots with exceptional value.

8620FLX



8400FLX BLACK



5 6 7 7.5 8 8.5 9 9.5 10 10.5 11 12 13 14 15 REGULAR | EEE

METAL FREE – WATERPROOF

- 6 inch metal-free boot
- Waterproof AIRFLOW™ membrane
- Waterproof full-grain leather
- SHIELDTEX™ abrasion resistant fabric
- Composite protective toecap
- Ultra-resistant TPU PARESHOK™ bumper toe
- Non-metallic puncture-resistant insole
- Light and flexible FLX™ rubber sole
- Direct-attach PU midsole
- SILVERCLEAR™ treated TAIBRELLE™ lining
- Low density PU footbed for added comfort
- Protection against electrical hazards

This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C EH PR SR



8410FLX WHEAT



5 6 7 7.5 8 8.5 9 9.5 10 10.5 11 12 13 14 15 REGULAR | EEE

METAL FREE – WATERPROOF

- 6 inch metal-free boot
- Waterproof AIRFLOW™ membrane
- Waterproof nubuck leather
- Composite protective toecap
- Ultra-resistant TPU PARESHOK™ bumper toe
- Non-metallic puncture-resistant insole
- Light and flexible FLX™ rubber sole
- Direct-attach PU midsole
- SILVERCLEAR™ treated TAIBRELLE™ lining
- Low density PU footbed for added comfort
- Protection against electrical hazards

This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C EH PR SR





8420FLX BROWN



5 6 7 7.5 8 8.5 9 9.5 10 10.5 11 12 13 14 15 REGULAR | EEE

METAL FREE – WATERPROOF

- 6 inch metal-free boot
- Waterproof AIRFLOW™ membrane
- Waterproof crazy-horse leather
- SHIELDTEX™ abrasion resistant fabric
- Composite protective toecap
- Ultra-resistant TPU PARESHOK™ bumper toe
- Non-metallic puncture-resistant insole
- Light and flexible FLX™ rubber sole
- Direct-attach PU midsole
- SILVERCLEAR™ treated TAIBRELLE™ lining
- Low density PU footbed for added comfort
- Protection against electrical hazards

This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C EH PR SR



ALL LEATHER

8601FLX BLACK



5 6 7 7.5 8 8.5 9 9.5 10 10.5 11 12 13 14 15 REGULAR | EEE

METAL FREE – WATERPROOF

- 8 inch metal-free boot
- Waterproof AIRFLOW™ membrane
- Waterproof full-grain leather
- Composite protective toecap
- Ultra-resistant TPU PARESHOK™ bumper toe
- Non-metallic puncture-resistant insole
- Light and flexible FLX™ rubber sole
- Direct-attach PU midsole
- SILVERCLEAR™ treated TAIBRELLE™ lining
- Low density PU footbed for added comfort
- Protection against electrical hazards

This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C EH PR SR



8600FLX BLACK



5 6 7 7.5 8 8.5 9 9.5 10 10.5 11 12 13 14 15 REGULAR | EEE

METAL FREE – WATERPROOF

- 8 inch metal-free boot
- Waterproof AIRFLOW™ membrane
- Waterproof full-grain leather
- SHIELDTEX™ abrasion resistant fabric
- Composite protective toecap
- Ultra-resistant TPU PARESHOK™ bumper toe
- Non-metallic puncture-resistant insole
- Light and flexible FLX™ rubber sole
- Direct-attach PU midsole
- SILVERCLEAR™ treated TAIBRELLE™ lining
- Low density PU footbed for added comfort
- Protection against electrical hazards

This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C EH PR SR



ZIPPER YKK®

8604FLX BLACK



5 6 7 7.5 8 8.5 9 9.5 10 10.5 11 12 13 14 15 REGULAR | EEE

METAL FREE – WATERPROOF

- 8 inch metal-free boot
- Waterproof AIRFLOW™ membrane
- YKK® zipper on the medial face of the upper
- Waterproof full-grain leather
- Composite protective toecap
- Non-metallic puncture-resistant insole
- Light and flexible FLX™ rubber sole
- Direct-attach PU midsole
- SILVERCLEAR™ treated TAIBRELLE™ lining
- Low density PU footbed for added comfort
- Protection against electrical hazards

This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C EH PR SR





8610FLX WHEAT



5 6 7 7.5 8 8.5 9 9.5 10 10.5 11 12 13 14 15 REGULAR | EEE

METAL FREE – WATERPROOF

- 8 inch metal-free boot
- Waterproof AIRFLOW™ membrane
- Waterproof nubuck leather
- Composite protective toecap
- Ultra-resistant TPU PARESHOK™ bumper toe
- Non-metallic puncture-resistant insole
- Light and flexible FLX™ rubber sole
- Direct-attach PU midsole
- SILVERCLEAR™ treated TAIBRELLE™ lining
- Low density PU footbed for added comfort
- Protection against electrical hazards

This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C EH PR SR



8500FLX BLACK

5 6 7 7.5 8 8.5 9 9.5 10 10.5 11 12 13 14 15 REGULAR | EEE

- 8 inch boot
- Buffalo leather
- SHIELDTEX™ abrasion resistant fabric
- Steel protective toecap
- Ultra-resistant TPU PARESHOK™ bumper toe
- Non-metallic puncture-resistant insole
- Light and flexible FLX™ rubber sole
- Direct-attach PU midsole
- SILVERCLEAR™ treated TAIBRELLE™ lining
- Low density PU footbed for added comfort
- Protection against electrical hazards

This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C EH PR SR



8620FLX BROWN



5 6 7 7.5 8 8.5 9 9.5 10 10.5 11 12 13 14 15 REGULAR | EEE

METAL FREE – WATERPROOF

- 8 inch metal-free boot
- Waterproof AIRFLOW™ membrane
- Waterproof crazy-horse leather
- SHIELDTEX™ abrasion resistant fabric
- Composite protective toecap
- Ultra-resistant TPU PARESHOK™ bumper toe
- Non-metallic puncture-resistant insole
- Light and flexible FLX™ rubber sole
- Direct-attach PU midsole
- SILVERCLEAR™ treated TAIBRELLE™ lining
- Low density PU footbed for added comfort
- Protection against electrical hazards

This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C EH PR SR



8501FLX BLACK

5 6 7 7.5 8 8.5 9 9.5 10 10.5 11 12 13 14 15 REGULAR | EEE

METAL FREE

- 8 inch metal-free boot
- Buffalo leather
- REALFLEX™ metatarsal protector designed to increase comfort when walking or squatting
- Composite protective toecap
- Ultra-resistant TPU PARESHOK™ bumper toe
- Non-metallic puncture-resistant insole
- Light and flexible FLX™ rubber sole
- Direct-attach PU midsole
- Flame resistant KEVLAR™ threads
- TAIBRELLE™ lining
- Low density PU footbed for added comfort
- Protection against electrical hazards

This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C Mt EH PR SR





8510FLX WHEAT

5 6 7 7.5 8 8.5 9 9.5 10 10.5 11 12 13 14 15 REGULAR | EEE

- 8 inch boot
- Nubuck leather
- SHIELDTEX™ abrasion resistant fabric
- Steel protective toecap
- Ultra-resistant TPU PARESHOK™ bumper toe
- Non-metallic puncture-resistant insole
- Light and flexible FLX™ rubber sole
- Direct-attach PU midsole
- SILVERCLEAR™ treated TAIBRELLE™ lining
- Low density PU footbed for added comfort
- Protection against electrical hazards

This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C EH PR SR



NYLON®

8550FLX BLACK



5 6 7 7.5 8 8.5 9 9.5 10 10.5 11 12 13 14 15 REGULAR | EEE

METAL FREE – WATERPROOF

- 8 inch metal-free boot
- Wear and tear resistant professional grade NYLON® upper
- Waterproof AIRFLOW™ membrane
- Composite protective toecap
- Ultra-resistant TPU PARESHOK™ bumper toe
- Non-metallic puncture-resistant insole
- Light and flexible FLX™ rubber sole
- Direct-attach PU midsole
- SILVERCLEAR™ treated TAIBRELLE™ lining
- Low density PU footbed for added comfort
- Protection against electrical hazards

This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C EH PR SR

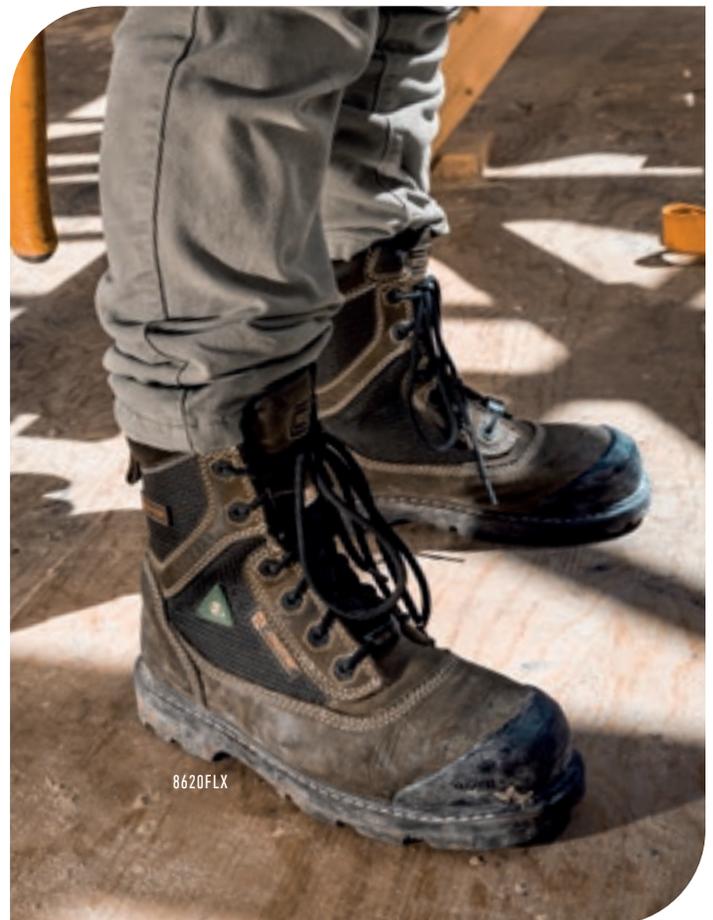


8520FLX BROWN

5 6 7 7.5 8 8.5 9 9.5 10 10.5 11 12 13 14 15 REGULAR | EEE

- 8 inch boot
- Crazy-horse leather
- SHIELDTEX™ abrasion resistant fabric
- Steel protective toecap
- Ultra-resistant TPU PARESHOK™ bumper toe
- Non-metallic puncture-resistant insole
- Light and flexible FLX™ rubber sole
- Direct-attach PU midsole
- SILVERCLEAR™ treated TAIBRELLE™ lining
- Low density PU footbed for added comfort
- Protection against electrical hazards

This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C EH PR SR



8620FLX



In 2008, ROYER® introduced the SHIELDTEX™ fortified textile with the launch of THE MOTHER OF ALL BOOTS™ collection. This high-performance fabric was originally developed for the car and motorcycle racing apparel industry. It provides high abrasion and wear resistance while optimizing flexibility and breathability. ROYER® is a pioneer in terms of its use in work boots and shoes.



The SHIELDTEX™ fabric's "chain mail" design is currently being registered as a trademark under Canadian Intellectual Property Office (CIPO) numbers 2101020, 2101021 and 2101022.

WATERPROOF PROTECTION

Experience exceptional waterproof protection with our proprietary R-DRY™ and AIRFLOW™ technologies. Developed in-house, our advanced breathable waterproof membranes are designed to ensure water does not penetrate your boot while allowing moisture to escape, keeping your feet dry and comfortable.



AIRFLOW™ is a durable, breathable waterproof membrane found in many ROYER® products. AIRFLOW™ is a microporous membrane that protects the inside of the boot. In other words, it keeps water and rain out while allowing perspiration to escape.

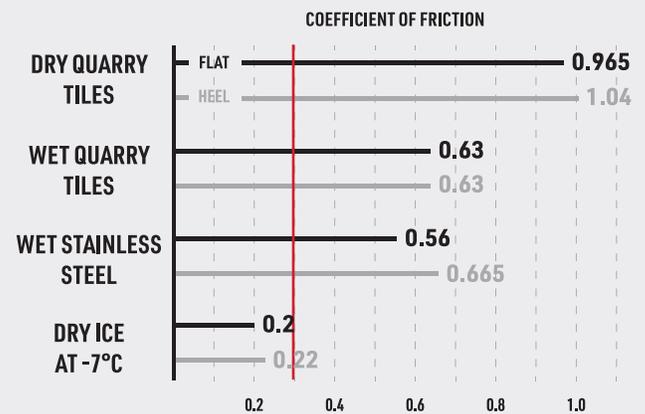


8610FLX

COEFFICIENT OF FRICTION (COF)

The coefficient of friction is a ratio between the force of friction (resistance) and the force of thrust (movement). The higher the coefficient, the better the product adheres to the surface or ground. The experts at the SATRA laboratory consider that a **CoF of 0.3** allows normal walking on a given surface. A **CoF greater than 1.25** could create a risk of falling, as the foot would lock during walking.

FLX™



With its injected/stitched patented construction, the FLX™ sole is ultra-flexible and ultra-light. Combined with its robust Goodyear-welt look, the FLX™ is a sole unique to ROYER.

Requirements based on ASTM F2913-11 and ISO 20345:11.

Tested according to the requirements of the SATRA TM144 standard.
Tests conducted by SATRA Technology Centre.



COLLECTION

VENTURA™

ALL-TERRAIN COMFORT

Traction on rough terrain

Thanks to their **oversized last**, the boots of the VENTURA™ collection are **wider**. The outsole has an aggressive crampon design that offers optimum traction in outdoor environments (earth, gravel, rock, sand, etc.). The heel height and pronounced toe spring also facilitate walking on **rough terrain**.



Wide fit, with oversized last.



Spaced, deep crampons with sharp edges maximize the traction effect on unstable soil.



3320VT BROWN

7 7.5 8 8.5 9 9.5 10 10.5 11 12 13 14 REGULAR | EEE

- 6 inch boot
- Crazy-horse leather
- Composite protective toecap
- Ultra-resistant TPU PARESHOK™ bumper toe
- Non-metallic puncture-resistant insole
- Oil resistant rubber outsole
- Direct attach PU midsole
- TAIBRELLE® lining
- Low density PU footbed for added comfort
- Protection against electrical hazards

This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C EH PR SR



6100VT BLACK

7 7.5 8 8.5 9 9.5 10 10.5 11 12 13 14 REGULAR | EEE

METAL-FREE

- 6 inch metal-free boot
- Waterproof full-grain leather
- Abrasion resistant CORDURA® fabric
- Composite protective toecap
- Ultra-resistant TPU PARESHOK™ bumper toe
- Non-metallic puncture-resistant insole
- Oil resistant rubber outsole
- Direct-attach PU midsole
- Low density PU footbed for added comfort
- Protection against electrical hazards

This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C EH PR SR



6220VT



6120VT BROWN

7 7.5 8 8.5 9 9.5 10 10.5 11 12 13 14 REGULAR | EEE

METAL-FREE

- 6 inch metal-free boot
- Waterproof full-grain leather
- Abrasion resistant CORDURA® fabric
- Composite protective toecap
- Ultra-resistant TPU PARESHOK® bumper toe
- Non-metallic puncture-resistant insole
- Oil resistant rubber outsole
- Direct-attach PU midsole
- Low density PU footbed for added comfort
- Protection against electrical hazards

This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C EH PR SR



6000VT BLACK

7 7.5 8 8.5 9 9.5 10 10.5 11 12 13 14 REGULAR | EEE

- 8 inch boot
- Full-grain leather
- Upper with 200g THINSULATE™ thermal insulation
- Composite protective toecap
- Ultra-resistant TPU PARESHOK® bumper toe
- Non-metallic puncture-resistant insole
- Oil resistant rubber outsole
- Direct attach PU midsole
- TAIBRELLE® lining
- Low density PU footbed for added comfort
- Protection against electrical hazards

This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C EH PR SR



5301VT BLACK

7 7.5 8 8.5 9 9.5 10 10.5 11 12 13 14 REGULAR | EEE

- 8 inch boot
- Buffalo leather
- Upper with 200g THINSULATE™ thermal insulation
- REALFLEX™ metatarsal protector designed to increase comfort when walking or squatting
- Composite protective toecap
- Ultra-resistant TPU PARESHOK® bumper toe
- Non-metallic puncture-resistant insole
- Oil resistant rubber outsole
- Direct attach PU midsole
- Flame resistant KEVLAR® threads
- TAIBRELLE® lining
- Low density PU footbed for added comfort
- Protection against electrical hazards

This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C Mt EH PR SR



6020VT BROWN

7 7.5 8 8.5 9 9.5 10 10.5 11 12 13 14 REGULAR | EEE

- 8 inch boot
- Crazy-horse leather
- Upper with 200g THINSULATE™ thermal insulation
- Composite protective toecap
- Ultra-resistant TPU PARESHOK® bumper toe
- Non-metallic puncture-resistant insole
- Oil resistant rubber outsole
- Direct attach PU midsole
- TAIBRELLE® lining
- Low density PU footbed for added comfort
- Protection against electrical hazards

This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C EH PR SR





6200VT BLACK

7 7.5 8 8.5 9 9.5 10 10.5 11 12 13 14 RÉGULAR | EEE

METAL-FREE

- 8 inch metal-free boot
- Waterproof full-grain leather
- Abrasion resistant CORDURA® fabric
- Composite protective toecap
- Ultra-resistant TPU PARESHOK™ bumper toe
- Non-metallic puncture-resistant insole
- Oil resistant rubber outsole
- Direct-attach PU midsole
- Low density PU footbed for added comfort
- Protection against electrical hazards

This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C EH PR SR



6220VT BROWN

7 7.5 8 8.5 9 9.5 10 10.5 11 12 13 14 RÉGULIER | EEE

SANS MÉTAL

- 8 inch metal-free boot
- Waterproof full-grain leather
- Abrasion resistant CORDURA® fabric
- Composite protective toecap
- Ultra-resistant TPU PARESHOK™ bumper toe
- Non-metallic puncture-resistant insole
- Oil resistant rubber outsole
- Direct-attach PU midsole
- Low density PU footbed for added comfort
- Protection against electrical hazards

This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C EH PR SR



CORDURA®
Advanced Fabrics

CORDURA® fabric is a high-performance material known for its exceptional abrasion resistance and durability. Originally developed for military applications, it has become a staple choice in safety footwear for its strength and longevity.



3M
Thinsulate™ ISOLATION
INSULATION



3M THINSULATE™ is an insulation made of fine microfibers that work together to trap molecules of hot air. As heat builds up in the body, THINSULATE™ effectively retains heat while allowing moisture to evaporate through its outer membrane.



OPTIMAL TRACTION ON ROUGH TERRAIN



EARTH



GRAVEL



ROCK



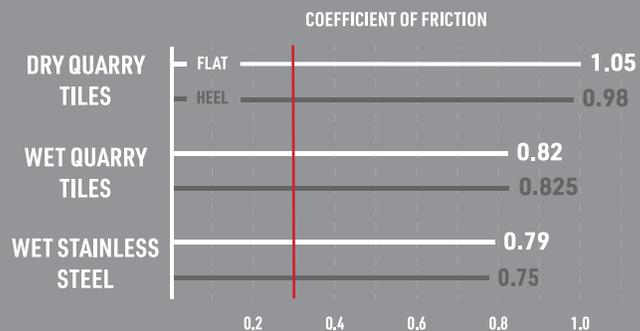
SAND



COEFFICIENT OF FRICTION (COF)

The coefficient of friction is a ratio between the force of friction (resistance) and the force of thrust (movement). The higher the coefficient, the better the product adheres to the surface or ground. The experts at the SATRA laboratory consider that a **CoF of 0.3** allows normal walking on a given surface. A **CoF greater than 1.25** could create a risk of falling, as the foot would lock during walking.

VENTURA™



The VENTURA™ outsole is made of rubber resistant to hydrocarbons, bases and acids. With its aggressive profile design, the VENTURA™ outsole is designed to offer high outdoor performance, on rough and unstable terrain: earth, sand, gravel, stones, etc.

Requirements based on ASTM F2913-11 and ISO 20345:11.

Tested according to the requirements of the SATRA TM144 standard.
Tests conducted by SATRA Technology Centre.



COLLECTION
4DTM

The models in the 4D™ collection are manufactured **without metal components**. They include a protective **toecap made of composite materials**, a puncture resistant sole made of **multilayer textiles**, and non-metal shank and eyelets. These boots are designed to meet the same safety standards, yet are lighter, insulated against cold, and won't set off metal detectors.

602000



3320QD BROWN

7 7.5 8 8.5 9 9.5 10 10.5 11 12 13 REGULAR | EEE

METAL-FREE

- 6 inch metal-free boot
- Waterproof crazy-horse leather
- Composite protective toecap
- Ultra-resistant TPU PARESHOK™ bumper toe
- Non-metallic puncture-resistant insole
- Rubber, PU and TPU 4-density sole
- TAIBRELLE™ lining
- Low density PU footbed for added comfort
- Protection against electrical hazards

This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C EH PR SR



5301QD BLACK

7 7.5 8 8.5 9 9.5 10 10.5 11 12 13 REGULAR | EEE

- 8 inch boot
- Buffalo leather
- Upper with 200g THINSULATE™ thermal insulation
- REALFLEX™ metatarsal protector designed to increase comfort when walking or squatting
- Composite protective toecap
- Ultra-resistant TPU PARESHOK™ bumper toe
- Non-metallic puncture-resistant insole
- Rubber, PU and TPU 4-density sole
- Flame resistant KEVLAR™ threads
- TAIBRELLE™ lining
- Low density PU footbed for added comfort
- Protection against electrical hazards

This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C Mt EH PR SR





6000QD BLACK

7 7.5 8 8.5 9 9.5 10 10.5 11 12 13 REGULAR | EEE

METAL-FREE

- 8 inch metal-free boot
- Waterproof full-grain leather
- Upper with 200g THINGSULATE™ thermal insulation
- Composite protective toecap
- Ultra-resistant TPU PARESHOK™ bumper toe
- Non-metallic puncture-resistant insole
- Rubber, PU and TPU 4-density sole
- TAIBRELLE™ lining
- Low density PU footbed for added comfort
- Protection against electrical hazards

This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C EH PR SR



6020QD BROWN

7 7.5 8 8.5 9 9.5 10 10.5 11 12 13 REGULAR | EEE

METAL-FREE

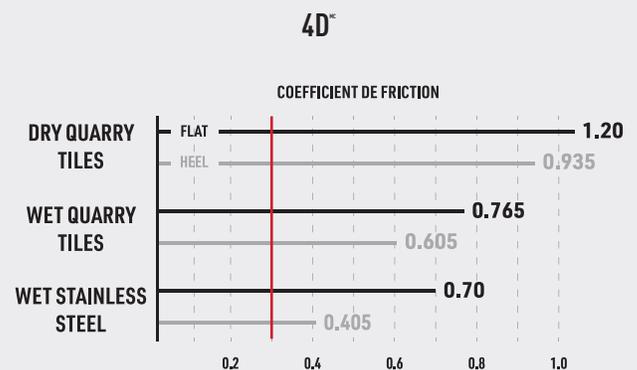
- 8 inch metal-free boot
- Waterproof crazy-horse leather
- Upper with 200g THINGSULATE™ thermal insulation
- Composite protective toecap
- Ultra-resistant TPU PARESHOK™ bumper toe
- Non-metallic puncture-resistant insole
- Rubber, PU and TPU 4-density sole
- TAIBRELLE™ lining
- Low density PU footbed for added comfort
- Protection against electrical hazards

This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C EH PR SR



COEFFICIENT OF FRICTION (COF)

The coefficient of friction is a ratio between the force of friction (resistance) and the force of thrust (movement). The higher the coefficient, the better the product adheres to the surface or ground. The experts at the SATRA laboratory consider that a **CoF of 0.3** allows normal walking on a given surface. A **CoF greater than 1.25** could create a risk of falling, as the foot would lock during walking.



The 4D™ outsole is composed of two rubber inserts secured with a thermoplastic polyurethane (TPU) outsole. Attached to the upper by injection-moulding PU, this assembly creates a 4-density sole that offers top performance on a very wide variety of surfaces and conditions.

Requirements based on ASTM F2913-11 and ISO 20345:11.

Tested according to the requirements of the SATRA TM144 standard.
Tests conducted by SATRA Technology Centre.



COLLECTION
2DTM

The models in the 2D™ collection are manufactured by direct injection of two polyurethane layers. The outsole is composed of a **dense and durable polyurethane**, while the midsole is made of an **expanded polyurethane**. The 2D™ collection offers economical boots with a good level of protection, comfort, durability and design.

5012DD



4001DD BLACK

7 7.5 8 8.5 9 9.5 10 10.5 11 12 13 REGULAR | EEE

- 8 inch boot
- Buffalo leather
- Steel protective toecap
- Non-metallic puncture-resistant insole
- Flexible and lightweight dual-density PU sole
- TAIBRELLE™ lining
- EVA footbed
- Protection against electrical hazards

This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C EH PR SR



5002DD BLACK

7 7.5 8 8.5 9 9.5 10 10.5 11 12 13 REGULAR | EEE

- 8 inch boot
- Buffalo leather
- Steel protective toecap
- Ultra-resistant TPU PARESHOK™ bumper toe
- Non-metallic puncture-resistant insole
- Flexible and lightweight dual-density PU sole
- TAIBRELLE™ lining
- EVA footbed
- Protection against electrical hazards

This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C EH PR SR





5012DD WHEAT

7 7.5 8 8.5 9 9.5 10 10.5 11 12 13 REGULAR | EEE

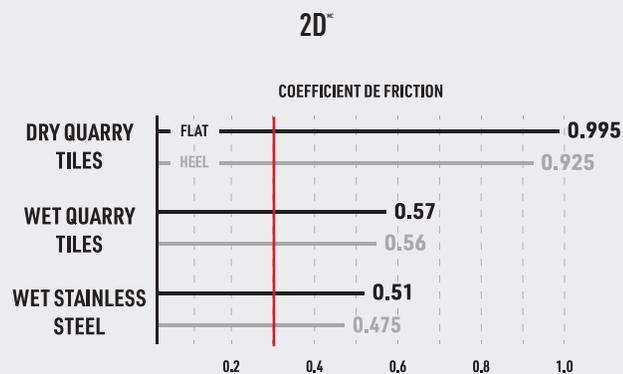
- 8 inch boot
- Buffalo leather
- Steel protective toecap
- Ultra-resistant TPU PARESHOK® bumper toe
- Non-metallic puncture-resistant insole
- Flexible and lightweight dual-density PU sole
- TAIBRELLE® lining
- EVA footbed
- Protection against electrical hazards

This model meets the following standards
CSA Z195-14 ASTM F2413-24 1/C EH PR SR



COEFFICIENT OF FRICTION (COF)

The coefficient of friction is a ratio between the force of friction (resistance) and the force of thrust (movement). The higher the coefficient, the better the product adheres to the surface or ground. The experts at the SATRA laboratory consider that a **CoF of 0.3** allows normal walking on a given surface. A **CoF greater than 1.25** could create a risk of falling, as the foot would lock during walking.



The 2D™ outsole is made of a dense polyurethane (1 g/cm³). Attached to the upper by expanded PU injection, it results in a structure with two light and flexible densities, offering a good shock absorption capacity.

Requirements based on ASTM F2913-11 and ISO 20345:11.

Tested according to the requirements of the SATRA TM144 standard.
Tests conducted by SATRA Technology Centre.



COLLECTION

REVOLT™ WOMEN

CAREFULLY DESIGNED
FOR WOMEN'S FEET

Adapted to foot morphology

This collection, **specially designed** for women working in construction and other fields, meets the **highest industry standards**. Among its many features are a **VIBRAM™ TC4+** outsole offering **high grip** levels, a **waterproof membrane**, **triple stitching** on the upper for enhanced **durability**, and a **comfortable**, breathable footbed. As well as offering a **customizable fit**, the boot's shape has been carefully designed to **suit the female foot**.



The products in this collection have an upper insulated with 200g of **PRIMALOFT™**.



ORTHOLITE™ comfort insoles:
• Breathable ORTHOLITE™ foam
• Two layers of polyurethane



Removable SPACE-R™ insole for a slightly tighter fit.

4900RT



4900RT BLACK

6 6.5 7 7.5 8 8.5 9 9.5 10 11 WIDE | EEEE
when worn with the **SPACE-R™** (included) REGULAR | EEE

R-DRY
WATERPROOF

- 8 inch wide fit premium boot
- Water resistant full-grain leather, treated with saline solution
- Waterproof and breathable R-DRY™ membrane
- 200g PRIMALOFT™ thermal insulation
- NANOTOE™ carbon fiber protective toecap
- Ultra-resistant TPU PARESHOK™ bumper toe
- Double padded V-shaped collar for ideal comfort and mobility
- Speed-lace hooks and eyelets for quick and optimal lacing adjustment
- Quadruple stitching for durability
- Dual-density REVOLT™ insole made of low-density PU and ORTHOLITE™ foam
- Additional SPACE-R™ flat comfort insole for a customizable fit
- Non-metallic puncture resistant insole
- VIBRAM™ TC4+ rubber outsole for added traction and durability
- Flexible, direct-attach PU welt midsole (patented)
- Dual density sole with composite shank for improved arch support
- Protection against electrical hazards

This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C EH PR SR



4920RT MONTANA BROWN

6 6.5 7 7.5 8 8.5 9 9.5 10 11 WIDE | EEEE
when worn with the **SPACE-R™** (included) REGULAR | EEE

R-DRY
WATERPROOF

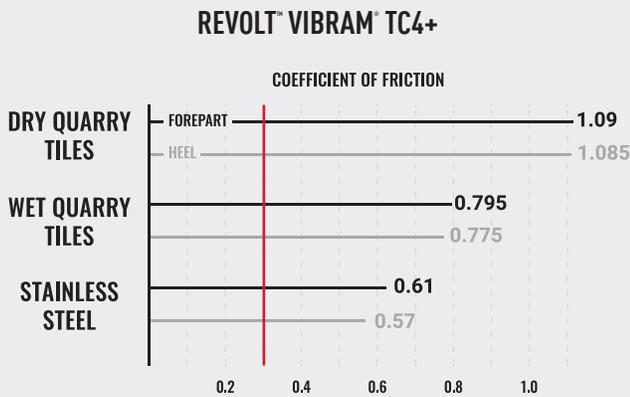
- 8 inch wide fit premium boot
- Water resistant crazy-horse leather
- Waterproof and breathable R-DRY™ membrane
- 200g PRIMALOFT™ thermal insulation
- NANOTOE™ carbon fiber protective toecap
- Ultra-resistant TPU PARESHOK™ bumper toe
- Double padded V-shaped collar for ideal comfort and mobility
- Speed-lace hooks and eyelets for quick and optimal lacing adjustment
- Quadruple stitching for durability
- Dual-density REVOLT™ insole made of low-density PU and ORTHOLITE™ foam
- Additional SPACE-R™ flat comfort insole for a customizable fit
- Non-metallic puncture resistant insole
- VIBRAM™ TC4+ rubber outsole for added traction and durability
- Flexible, direct-attach PU welt midsole (patented)
- Dual density sole with composite shank for improved arch support
- Protection against electrical hazards

This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C EH PR SR



COEFFICIENT OF FRICTION (COF)

The coefficient of friction is a ratio between the force of friction (resistance) and the force of thrust (movement). The higher the coefficient, the better the product adheres to the surface or ground. The experts at the SATRA laboratory consider that a **CoF of 0.3** allows normal walking on a given surface. A **CoF greater than 1.25** could create a risk of falling, as the foot would lock during walking.



Requirements based on ASTM F2913-11 and ISO 20345:11.

Tested according to the requirements of the SATRA TM144 standard.
Tests conducted by SATRA Technology Centre.



Engineered for use in a wide range of work environments.

- Provides a high level of grip and durability.
- Excellent heat and tear resistance.

SPACE-R™

FOR A SLIGHTLY TIGHTER FIT

An additional removable insole is offered free of charge with products from the IROBOLT™, WELLINGTON™ and REVOLT™ Women's collections, for a customized fit.



To comply with safety standards, the SPACE-R™ insole can only be used with the IROBOLT™, WELLINGTON™ and REVOLT™ Women's collections.

R-DRY™ MEMBRANE

The R-DRY™ waterproof membrane is unique to ROYER. Developed by our team of engineers, it passes the most rigorous laboratory tests. It measures up to the best-performing membranes in the world, and is a first-rate choice for high-quality ROYER® products.



ADVANTAGES OF THE R-DRY™ MEMBRANE

- WATERPROOF:** Impervious to liquids.
- MOISTURE WICKING:** The moisture vapour transmission rate (MVTR) is laboratory tested. The lining fabric used diffuses moisture and sweat for faster drying.
- DURABLE:** Breathability is sustained over time.
- ECOFRIENDLY:** A Teflon-free laminate made from recycled materials
- GLUE FREE:** Laminate is assembled using a fusion process, without the use of adhesives, and is hypoallergenic.
- CERTIFICATION:** Compliance with ASTM 1671, resistance to blood-borne pathogens.



PREMIUM COMFORT

The unique open-cell structure of ORTHOLITE® foam creates a moisture management system, helping to move moisture away and provide a cooler, drier, healthier environment in any application. ORTHOLITE® foams are extremely lightweight — enhancing performance with day-in, day-out airy comfort.



COLLECTION

TACTICAL UNIFORM

ULTRALIGHT BOOTS

TACTICAL: Built on the AGILITY™ platform, this model is **ultra-lightweight** and offer an **athletic fit** while providing **optimal protection** with **CSA-approved** safety components.

UNIFORM: For a work environment that **does not require boots with safety components**, our uniform collection is perfect. Built on the AGILITY™ platform, this collection offers **optimal comfort** but **without a protective toecap** and **puncture resistant insole**.



The products in this collection are metal-free.



The products in this collection are 30% lighter than comparable boots



The AGILITY™ collection is proudly assembled at our Sherbrooke, Canada factory.



5751GT BLACK

Tactical

R-DRY
WATERPROOF

1	2	3	4	5	6	6.5	7	7.5	8	8.5	9	9.5	10	10.5	11	12	13	14	15	16	REGULAR	EEE
5	6	6.5	7	7.5	8	8.5	9	9.5	10	10.5	11	12	13	14	15	16	WIDE	EEEE				

ASSEMBLED IN CANADA 🍁 - METAL-FREE

- Ultra-light and metal-free 8 inch boot, assembled in Canada
- Waterproof and breathable R-DRY™ membrane
- YKK™ zipper on the medial face of the upper
- Full-grain leather
- Composite protective toecap
- Non-metallic puncture-resistant insole
- Rubber outsole
- Direct-attach PU midsole
- Low density PU footbed for added comfort
- Protection against electrical hazards

This model meets the following standards:
CSA Z195-14 ASTM F2413-24 I/C EH PR SR



5690GT BLACK

Uniform

R-DRY
WATERPROOF

1	2	3	4	5	6	6.5	7	7.5	8	8.5	9	9.5	10	NARROW		EE
4	5	6	6.5	7	7.5	8	8.5	9	9.5	10	10.5	11	12	13	REGULAR	EEE
8	8.5	9	9.5	10	10.5	11	12	13	14	15	16	WIDE	EEEE			

ASSEMBLED IN CANADA 🍁 - METAL-FREE

- Ultra-light and metal-free 6 inch boot, assembled in Canada
- Waterproof and breathable R-DRY™ membrane
- Full-grain leather
- Abrasion resistant NYLON™ fabric
- Rubber outsole
- Direct-attach PU midsole
- Comfortable and breathable ORTHOLITE™ foam footbed



5695GT BLACK

Uniform



4	5	6	6.5	7	7.5	8	8.5	9	9.5	10	NARROW EE							
4	5	6	6.5	7	7.5	8	8.5	9	9.5	10	10.5	11	12	13	14	15	REGULAR EEE	
6	6.5	7	7.5	8	8.5	9	9.5	10	10.5	11	12	13	14	15	16	WIDE EEEE		

ASSEMBLED IN CANADA 🍁 - METAL-FREE

- Ultra-light and metal-free 6 inch boot, assembled in Canada
- Waterproof and breathable R-DRY® membrane
- Full-grain leather
- YKK® zipper on the medial face of the upper
- Heel pad to keep the foot in place and to reduce chafing
- Rubber outsole
- Direct-attach PU midsole
- Comfortable and breathable ORTHOLITE® foam footbed



5790AG BLACK

Uniform



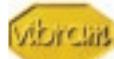
1	2	3	4	5	6	6.5	7	7.5	8	8.5	9	9.5	10	NARROW EE			
4	5	6	6.5	7	7.5	8	8.5	9	9.5	10	10.5	11	12	13	REGULAR EEE		
8	8.5	9	9.5	10	10.5	11	12	13	14	15	16	WIDE EEEE					

ASSEMBLED IN CANADA 🍁 - METAL-FREE

- Ultra-light and metal-free 8 inch boot, assembled in Canada
- Waterproof and breathable R-DRY® membrane
- Full-grain leather
- Abrasion resistant NYLON® fabric
- VIBRAM® ARCTIC GRIP PRO™ rubber outsole for best grip on wet ice
- Direct-attach PU midsole
- Comfortable and breathable ORTHOLITE® foam footbed



ONE SNOWFLAKE RATED



ARCTIC GRIP WET ICE TECHNOLOGY



5790GT BLACK

Uniform



1	2	3	4	5	6	6.5	7	7.5	8	8.5	9	9.5	10	10.5	NARROW EE			
4	5	6	6.5	7	7.5	8	8.5	9	9.5	10	10.5	11	12	13	REGULAR EEE			
8	8.5	9	9.5	10	10.5	11	12	13	14	15	16	WIDE EEEE						

ASSEMBLED IN CANADA 🍁 - METAL-FREE

- Ultra-light and metal-free 8 inch boot, assembled in Canada
- Waterproof and breathable R-DRY® membrane
- Full-grain leather
- Abrasion resistant NYLON® fabric
- Rubber outsole
- Direct-attach PU midsole
- Comfortable and breathable ORTHOLITE® foam footbed



5792AG BLACK

Uniform



1	2	3	4	5	6	6.5	7	7.5	8	8.5	9	9.5	10	NARROW EE				
4	5	6	6.5	7	7.5	8	8.5	9	9.5	10	10.5	11	12	13	14	15	REGULAR EEE	
6	6.5	7	7.5	8	8.5	9	9.5	10	10.5	11	12	13	14	15	16	WIDE EEEE		

ASSEMBLED IN CANADA 🍁 - METAL-FREE

- Ultra-light and metal-free 8 inch boot, assembled in Canada
- Upper with 400g PRIMALOFT™ thermal insulation
- Waterproof and breathable R-DRY® membrane
- Full-grain leather
- VIBRAM® ARCTIC GRIP PRO™ rubber outsole for best grip on wet ice
- Direct-attach PU midsole
- Comfortable and breathable ORTHOLITE® foam footbed

THERMAL COMFORT RATING
-30°C
-22°F



ONE SNOWFLAKE RATED



ARCTIC GRIP WET ICE TECHNOLOGY



5793AG BLACK

Uniform



1	2	3	4	5	6	6.5	7	7.5	8	8.5	9	9.5	10	NARROW		EE		
4	5	6	6.5	7	7.5	8	8.5	9	9.5	10	10.5	11	12	13	REGULAR		EEE	
6	6.5	7	7.5	8	8.5	9	9.5	10	10.5	11	12	13	14	15	16	WIDE		EEEE

ASSEMBLED IN CANADA 🍁 - METAL-FREE

- Ultra-light and metal-free 8 inch boot, assembled in Canada
- Upper with 400g PRIMALOFT™ thermal insulation
- Waterproof and breathable R-DRY™ membrane
- YKK® zipper on the medial face of the upper
- Full-grain leather
- VIBRAM® ARCTIC GRIP PRO™ rubber outsole for best grip on wet ice
- Direct-attach PU midsole
- Comfortable and breathable ORTHOLITE™ foam footbed



5794AG BLACK

Uniform



1	2	3	4	5	6	6.5	7	7.5	8	8.5	9	9.5	10	NARROW		EE			
4	5	6	6.5	7	7.5	8	8.5	9	9.5	10	10.5	11	12	13	14	15	REGULAR		EEE
6	6.5	7	7.5	8	8.5	9	9.5	10	10.5	11	12	13	14	15	16	WIDE		EEEE	

ASSEMBLED IN CANADA 🍁 - METAL-FREE

- Ultra-light and metal-free 8 inch boot, assembled in Canada
- Waterproof and breathable R-DRY™ membrane
- Full-grain leather
- VIBRAM® ARCTIC GRIP™ rubber outsole for best grip on wet ice
- Direct-attach PU midsole
- Comfortable and breathable ORTHOLITE™ foam footbed



5794GT BLACK

Uniform



1	2	3	4	5	6	6.5	7	7.5	8	8.5	9	9.5	10	NARROW		EE			
4	5	6	6.5	7	7.5	8	8.5	9	9.5	10	10.5	11	12	13	14	15	REGULAR		EEE
6	6.5	7	7.5	8	8.5	9	9.5	10	10.5	11	12	13	14	15	16	WIDE		EEEE	

ASSEMBLED IN CANADA 🍁 - METAL-FREE

- Ultra-light and metal-free 8 inch boot, assembled in Canada
- Waterproof and breathable R-DRY™ membrane
- Full-grain leather
- Rubber outsole
- Direct-attach PU midsole
- Comfortable and breathable ORTHOLITE™ foam footbed



5795GT BLACK

Uniform



4	5	6	6.5	7	7.5	8	8.5	9	9.5	10	NARROW		EE						
4	5	6	6.5	7	7.5	8	8.5	9	9.5	10	10.5	11	12	13	14	15	REGULAR		EEE
6	6.5	7	7.5	8	8.5	9	9.5	10	10.5	11	12	13	14	15	16	WIDE		EEEE	

ASSEMBLED IN CANADA 🍁 - METAL-FREE

- Ultra-light and metal-free 8 inch boot, assembled in Canada
- Waterproof and breathable R-DRY™ membrane
- Full-grain leather
- YKK® zipper on the medial face of the upper
- Heel pad to keep the foot in place and to reduce chafing
- Rubber outsole
- Direct-attach PU midsole
- Comfortable and breathable ORTHOLITE™ foam footbed



5795AG BLACK

Uniform



4	5	6	6.5	7	7.5	8	8.5	9	9.5	10	NARROW EE						
4	5	6	6.5	7	7.5	8	8.5	9	9.5	10	10.5	11	12	13	14	15	REGULAR EEE
6	6.5	7	7.5	8	8.5	9	9.5	10	10.5	11	12	13	14	15	16	WIDE EEEE	

ASSEMBLED IN CANADA 🍁 – METAL-FREE

- Ultra-light and metal-free 8 inch boot, assembled in Canada
- Waterproof and breathable R-DRY® membrane
- Full-grain leather
- YKK® zipper on the medial face of the upper
- Heel pad to keep the foot in place and to reduce chafing
- VIBRAM® ARCTIC GRIP™ rubber outsole for best grip on wet ice
- Direct-attach PU midsole
- Comfortable and breathable ORTHOLITE® foam footbed



W5798AG BLACK

Uniform



5	6	6.5	7	7.5	8	8.5	9	9.5	10	11	REGULAR EEE
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Women's sizes

ASSEMBLED IN CANADA 🍁 – METAL-FREE

- Ultra-light and metal-free 8 inch boot, assembled in Canada
- Waterproof and breathable R-DRY® membrane
- Full-grain leather
- Heel pad to keep the foot in place and to reduce chafing
- VIBRAM® ARCTIC GRIP™ rubber outsole for best grip on wet ice
- Direct-attach PU midsole
- Comfortable and breathable ORTHOLITE® foam footbed



5798AG BLACK

Uniform



6	6.5	7	7.5	8	8.5	9	9.5	10	10.5	11	12	13	14	15	REGULAR EEE	
6	6.5	7	7.5	8	8.5	9	9.5	10	10.5	11	12	13	14	15	16	WIDE EEEE

ASSEMBLED IN CANADA 🍁 – METAL-FREE

- Ultra-light and metal-free 8 inch boot, assembled in Canada
- Waterproof and breathable R-DRY® membrane
- Full-grain leather
- Heel pad to keep the foot in place and to reduce chafing
- VIBRAM® ARCTIC GRIP™ rubber outsole for best grip on wet ice
- Direct-attach PU midsole
- Comfortable and breathable ORTHOLITE® foam footbed





SPECIALIZED BOOTS

Through our dedication to research and development, we set ourselves apart with unmatched technical expertise, guaranteeing that our specialized boots meet the toughest and most exacting industry standards.

COLLECTION

INTERGUARD[®] 2.0

SUPERIOR PROTECTION

Internal metatarsal protection

A prized innovation, the **INTERGUARD[®] 2.0** collection strengthens ROYER[™]'s position as the **world leader** in metatarsal protection footwear. Resulting from five years of research and development, the 2.0 edition of the INTERGUARD[®] internal protection offers **superior metatarsal protection** without compromising **comfort** and **flexibility**. This extended and **discrete protection** breaks down all barriers of traditional metatarsal protection, allowing for **usability** across all industries, from transport to construction!

INTERGUARD[®] 2.0
internal metatarsal protector



The 2.0 edition of the INTERGUARD[®] internal protection offers superior metatarsal protection without compromising comfort and flexibility.



INTERGUARD[®] 2.0

5709GT BLACK

5 6 6.5 7 7.5 8 8.5 9 9.5 10 10.5 11 12 13 14 15 16 REGULAR | EEE

ASSEMBLED IN CANADA 🇨🇦 – METAL FREE

- Ultra-light and metal-free 8 inch boot assembled in Canada
- Full-grain leather
- Padded collar SHIELDTEX[™] abrasion resistant fabric
- Composite protective toecap
- Ultra-resistant TPU PARESHOK[™] bumper toe
- INTERGUARD[®] 2.0 internal metatarsal protection
- Non-metallic puncture-resistant insole
- Rubber outsole
- Direct-attach PU midsole
- Comfortable and breathable R-LITE[™] footbed
- Protection against electrical hazards

This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C Mt EH PR SR



INTERGUARD[®] 2.0

5749GT BLACK

5 6 6.5 7 7.5 8 8.5 9 9.5 10 10.5 11 12 13 14 15 16 REGULAR | EEE

ASSEMBLED IN CANADA 🇨🇦 – METAL FREE

- Ultra-light and metal-free 8 inch boot assembled in Canada
- R-CHEM[™] leather
- Composite protective toecap
- Ultra-resistant TPU PARESHOK[™] bumper toe
- INTERGUARD[®] 2.0 internal metatarsal protection
- R-CHEM[™] VELCRO[™] lace guard
- Triple stitches for more durability
- Inner and outer sealed lower seams
- Non-metallic puncture resistant insole
- Oil and acid resistant rubber outsole for added slip resistance
- Direct-attach PU midsole
- Comfortable and breathable R-LITE[™] footbed
- Protection against electrical hazards



This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C Mt EH PR SR





INTERGUARD[®]
2.0

8909RT BLACK

R-DRY[®]
WATERPROOF

5 6 7 7.5 8 8.5 9 9.5 10 10.5 11 12 13 14 15 WIDE | EEEE

- 8 inch wide fit premium boot
- Saline treated full-grain waterproof leather
- Waterproof and breathable R-DRY[®] membrane
- Double padded V-shaped collar for ideal comfort and mobility
- Quadruple stitching for durability
- Speed-lace hooks and eyelets for quick and optimal lacing adjustment
- Flexible and comfortable INTERGUARD[®] 2.0 internal metatarsal protector
- NANOTOE[®] carbon fiber protective toecap
- Ultra-resistant TPU PARESHOK[®] bumper toe
- Dual-density REVOLT[™] insole made of low-density PU and ORTHOLITE[™] foam
- Non-metallic puncture resistant insole
- VIBRAM[™] MEGAGRIP PRO[™] rubber outsole for added slip resistance on wet rock and stainless steel
- Oil, acids and bases resistant rubber compound
- Flexible, direct-attach PU welt midsole (patented)
- Dual density sole with composite shank for improved arch support
- Protection against electrical hazards

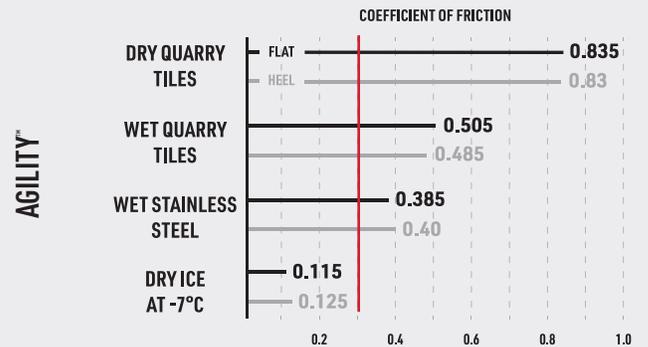
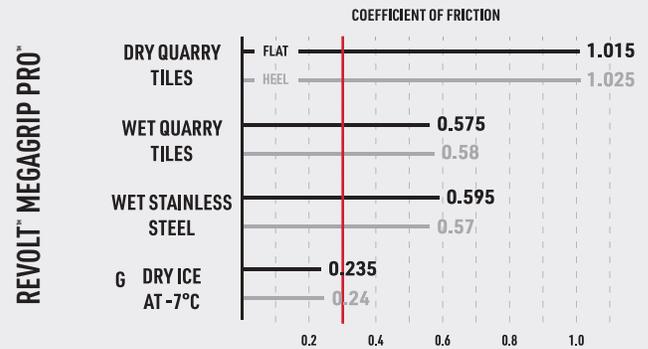


This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C Mt EH PR SR

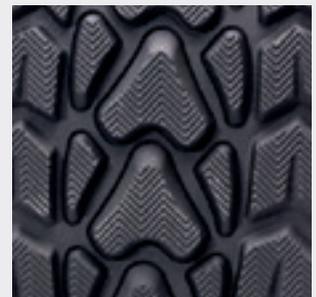


COEFFICIENT OF FRICTION (COF)

The coefficient of friction is a ratio between the force of friction (resistance) and the force of thrust (movement). The higher the coefficient, the better the product adheres to the surface or ground. The experts at the SATRA laboratory consider that a **CoF of 0.3** allows normal walking on a given surface. A **CoF greater than 1.25** could create a risk of falling, as the foot would lock during walking.



REVOLT[™] MEGAGRIP PRO[™]



AGILITY[™]

Requirements based on ASTM F2913-11 and ISO 20345:11.

Tested according to the requirements of the SATRA TM144 standard.
Tests conducted by SATRA Technology Centre.



COLLECTION

R-CHEM™

CHEMICAL RESISTANCE

Rigorously tested

The R-CHEM™ collection is specifically designed, manufactured and tested to offer **lasting chemical protection and resistance**. This is reflected in the lower portion of the boot where the inner and outer stitching is sealed. A VELCRO™ flap protects the lacing system against splatters. Above all, chemical resistance is **rigorously tested** with EN 13832-1 and EN 13832-2 methods, using a **base** (caustic soda) and an **acid** (nitric acid).

Manufactured by direct injection at our Sherbrooke factory in Canada, the boots in the R-CHEM™ collection are **20% lighter** than chemical boots of the previous generation.



The products in this collection are resistant to chemicals.



The products in this collection are 20% lighter than chemical boots of the previous generation.



The R-CHEM™ collection is proudly assembled at our Sherbrooke, Canada factory.



5741GT BLACK

5 6 6.5 7 7.5 8 8.5 9 9.5 10 10.5 11 12 13 14 15 16 REGULAR | EEE

SPLATTER FLAP

- Ultra-light and all leather 8 inch boot, assembled in Canada
- R-CHEM™ leather
- Triple stitching for more durability
- Inner and outer sealed lower seams
- R-CHEM™ VELCRO™ laces protector
- Composite protective toecap
- Ultra-resistant TPU PARESHOK™ bumper toe
- Non-metallic puncture-resistant insole
- Oil and acid resistant rubber outsole for added slip resistance
- Direct-attach PU midsole
- Comfortable and breathable R-LITE™ footbed
- Protection against electrical hazards

Also available with a VIBRAM® ARCTIC GRIP PRO™ outsole

5741AG

Minimum order of **60 PAIRS** required

This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C EH PR SR



5742GT BLACK

5 6 6.5 7 7.5 8 8.5 9 9.5 10 10.5 11 12 13 14 15 16 REGULAR | EEE

EXTERNAL METATARSAL PROTECTOR

- Ultra-light and all leather 8 inch boot, assembled in Canada
- R-CHEM™ leather
- Triple stitching for more durability
- Inner and outer sealed lower seams
- REALFLEX™ external metatarsal protection designed to increase comfort
- Composite protective toecap
- Ultra-resistant TPU PARESHOK™ bumper toe
- Non-metallic puncture-resistant insole
- Oil and acid resistant rubber outsole for added slip resistance
- Direct-attach PU midsole
- Comfortable and breathable R-LITE™ footbed
- Protection against electrical hazards

Also available with a VIBRAM® ARCTIC GRIP PRO™ outsole

5742AG

Minimum order of **60 PAIRS** required

This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C Mt EH PR SR





5749GT BLACK

5 6 6.5 7 7.5 8 8.5 9 9.5 10 10.5 11 12 13 14 15 16 REGULAR | EEE

INTERNAL METATARSAL PROTECTOR

- Ultra-light 8 inch boot assembled in Canada
- R-CHEM® leather
- Triple stitching for more durability
- Inner and outer sealed lower seams
- Flexible and comfortable INTERGUARD® 2.0 internal metatarsal protector
- R-CHEM® VELCRO® laces protector
- Composite protective toecap
- Ultra-resistant TPU PARESHOK® bumper toe
- Non-metallic puncture-resistant insole
- Oil and acid resistant rubber outsole for slip resistance
- Ultra-cushioned low-density PU midsole for excellent shock absorption
- Comfortable and breathable R-LITE™ footbed
- Protection against electrical hazards

Also available
with a VIBRAM®
ARCTIC GRIP PRO™
outsole

5749AG

Minimum order of
60 PAIRS required

This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C Mt EH PR SR



COEFFICIENT OF FRICTION (COF)

The coefficient of friction is a ratio between the force of friction (resistance) and the force of thrust (movement). The higher the coefficient, the better the product adheres to the surface or ground. The experts at the SATRA laboratory consider that a **CoF of 0.3** allows normal walking on a given surface. A **CoF greater than 1.25** could create a risk of falling, as the foot would lock during walking.

AGILITY™



The AGILITY™ rubber outsole is specifically designed to offer superior traction and stability under varied environmental conditions and on varied terrain.

A polyurethane midsole fuses the upper and the outsole using an injection-moulding process.

Requirements based on ASTM F2913-11 and ISO 20345:11.

Tested according to the requirements of the SATRA TM144 standard.
Tests conducted by SATRA Technology Centre.



RECOMMENDED APPLICATIONS

R-CHEM™ products are recommended in the following industrial sectors:

- **Agriculture**
 - › Cattle, pigs and poultry farming
 - › Aquaculture
- **Agri-food**
 - › Animal food manufacturing
 - › Dairy product manufacturing
 - › Meat, seafood and fish product manufacturing
 - › Sugar and confectionery product manufacturing
- **Natural resources**
 - › Mining and gas extraction
 - › Refineries, fuel product manufacturing
 - › Smelting, metal production, iron and steel industry
 - › Wood and pulp and paper sector (pulp, paper and paperboard manufacturing)
- **Public works and services**
 - › Gas station (oil and gas industry)
 - › Water and sewer lines and related structures construction (wastewater)
 - › Waste collection, treatment and disposal (waste water)
 - › Wastewater sanitation
- **Industrial transformation: presence of acids, bases, detergents or hydrocarbons**
 - › Textile and textile product manufacturing industry
 - › Screen printing and printing press
 - › Metal product and machine manufacturing (oil)
 - › Resin and petrochemical manufacturing (hydrocarbons)
 - › Paint, coating and adhesive manufacturing
 - › Soap, cleaning compound manufacturing
 - › Pesticide and fertilizer manufacturing
 - › Plastics and rubber products manufacturing
 - › Automotive industry
 - › Aerospace Industry
 - › Railway industry
 - › Marine industry
 - › Furniture manufacturing
 - › Lime, gypsum, cement, concrete, glass and clay manufacturing



CHEMICAL RESISTANCE

No infiltration after 24 hours according to EN 13832-1: 2018

- Caustic soda (Bayer liquor)*
- Nitric acid, 70% ACS

No significant degradation according to EN 13832-2: 2018

- Caustic soda, 40%
- N-heptane

TEST PERFORMED BY



* Synthetic **Bayer liquor** was made with: NaAl(OH)₄ 118 g/L NaOH 180 g/L Na₂CO₃ 45 g/L NaCl 20g/L Na₂SO₄ 25 g/L Na₃PO₄ 0.37 g/L SiO₂ 0.82 g/L

COLLECTION

UTECH®

ULTIMATE CHEMICAL RESISTANCE

Developed in partnership with industry leaders

The UTECH® collection is specifically designed, manufactured and tested to offer **ultimate chemical protection and resistance**. Made of a UTECH® technical leather and industrial grade NEOPRENE, UTECH® boots are **rigorously tested** in the most extreme industrial environments. The materials used offer **superior resistance** to **acids, bases, hydrocarbons, detergents** and a **multitude of other chemicals**. This results in better protection for workers and an increase in the lifespan of the boots.



The products in this collection are highly resistant to chemicals.



The products in this collection are made of NEOPRENE and UTECH® leather.



The UTECH® collection is proudly made at our Lac-Drolet, Canada factory.



2052XPC UTECH®

4 4.5 5 5.5 6 6.5 7 7.5 8 8.5 9 9.5 10 10.5 11 11.5 12 12.5 13 14 REGULAR | EEE

MADE IN CANADA 🇨🇦

- Canadian-made 8 inch boot
- Neoprene and UTECH® leather upper providing high wear resistance to acids, bases, hydrocarbons, detergents and other chemicals
- Steel protective toecap
- Non-metallic puncture-resistant insole
- Flexible, comfortable and robust CLASSIC™ sole
- Dual-density rubber XPAN® technology
- Ultra-durable nonwoven lining
- V2000™ footbed
- Protection against electrical hazards

This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C EH PR SR



2105XPJ UTECH®

4 4.5 5 5.5 6 6.5 7 7.5 8 8.5 9 9.5 10 10.5 11 11.5 12 12.5 13 14 REGULAR | EEE

MADE IN CANADA 🇨🇦

- Canadian-made 8 inch boot
- Neoprene and UTECH® leather upper providing high wear resistance to acids, bases, hydrocarbons, detergents and other chemicals
- Steel protective toecap
- REALFLEX™ metatarsal protector designed to increase comfort when walking or squatting
- Non-metallic puncture-resistant insole
- Flexible, comfortable and robust CLASSIC™ sole
- Dual-density rubber XPAN® technology
- Ultra-durable nonwoven lining
- V2000™ footbed
- Protection against electrical hazards

This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C Mt EH PR SR





2150XPC UTECH® PARESHOK™ bumper toe

4 4.5 5 5.5 6 6.5 7 7.5 8 8.5 9 9.5 10 10.5 11 11.5 12 12.5 13 14 REGULAR | EEE

MADE IN CANADA 🇨🇦

- Canadian-made 8 inch boot
- Neoprene and UTECH® leather upper providing high wear resistance to acids, bases, hydrocarbons, detergents and other chemicals
- Steel protective toecap
- Non-metallic puncture-resistant insole
- Rubber PARESHOK™ bumper toe
- Flexible, comfortable and robust CLASSIC™ sole
- Dual-density rubber XPAN® technology
- Ultra-durable nonwoven lining
- V2000® footbed
- Protection against electrical hazards

This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C EH PR SR



2307XPJ UTECH®

4 4.5 5 5.5 6 6.5 7 7.5 8 8.5 9 9.5 10 10.5 11 11.5 12 12.5 13 14 REGULAR | EEE

MADE IN CANADA 🇨🇦

- Canadian-made 8 inch boot
- Neoprene and UTECH® leather upper providing high wear resistance to acids, bases, hydrocarbons, detergents and other chemicals
- Steel protective toecap
- Flexible and comfortable INTERGUARD™ internal metatarsal protector
- Non-metallic puncture-resistant insole
- Flexible, comfortable and robust CLASSIC™ sole
- Dual-density rubber XPAN® technology
- Ultra-durable nonwoven lining
- V2000® footbed
- Protection against electrical hazards

This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C ME EH PR SR



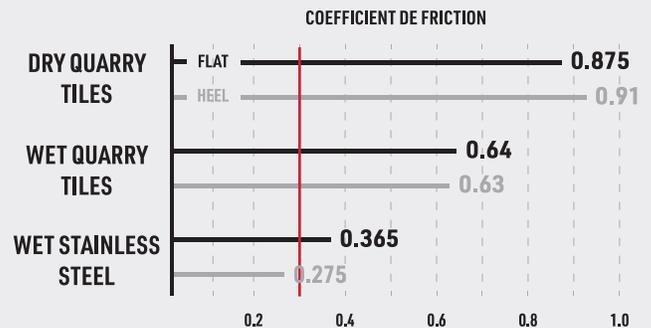
UTECH®

High-performance UTECH® leather provides superior resistance to acids, bases, hydrocarbons, detergents and a host of other chemical products. It is rigorously tested in the most extreme industrial environments to ensure the protection of workers and to increase the lifespan of work boots.

COEFFICIENT OF FRICTION (COF)

The coefficient of friction is a ratio between the force of friction (resistance) and the force of thrust (movement). The higher the coefficient, the better the product adheres to the surface or ground. The experts at the SATRA laboratory consider that a **CoF of 0.3** allows normal walking on a given surface. A **CoF greater than 1.25** could create a risk of falling, as the foot would lock during walking.

CLASSIC™



The CLASSIC™ sole is manufactured by the XPAN® double density vulcanization process. The outsole is composed of a nitrile rubber, which increases its resistance to hydrocarbons, mineral and vegetable oils, bases and acids. In addition, the CLASSIC™ sole offers contact heat resistance over 300°C (572°F).

The low-profile design of the CLASSIC™ shoe is intended for use in indoor industrial environments (cement, tiles, steel floors).

Requirements based on ASTM F2913-11 and ISO 20345-11.

Tested according to the requirements of the SATRA TM144 standard.
Tests conducted by SATRA Technology Centre.



COLLECTION

THE SMELTER™

WORLD LEADER IN METGUARD PROTECTION

The proven choice in the metallurgical industry

Designed and manufactured for workers in the **primary metallurgy** and **metal processing industries**, the boots in the SMELTER™ collection strike the perfect balance between comfort and safety. Developed in partnership with **industry leaders**, for over 40 years of **continuous innovation**, the ROYER® boots of the SMELTER™ collection are recognized internationally as **the standard** in molten metal protection.



Complete protection against the infiltration of molten metal.



Complies with the industry immersion (dip) test in molten metal.



These boots use self-extinguishing leather that complies with industry requirements to help prevent the spread of flames.



KEVLAR® threads: The K2™ branding indicates the use of high-performance threads exclusive to ROYER® products.



The SMELTER™ collection are made at our Lac-Drolet, Canada factory.



INNER METATARSAL PROTECTOR

The boots in this collection have an inner metatarsal protector exclusive to ROYER®. The INTERGUARD protector meets the requirements of the various international standards (ASTM, CSA, ISO/EN), while ensuring flexibility and optimal comfort.



KEVLAR K2™

HIGH-PERFORMANCE KEVLAR® THREADS

Known as the "savage mountain," K2 is widely considered the world's toughest and most dangerous mountain to climb. Like the mountain, ROYER's K2 threading is designed to survive in harsh environments.

- Resistance to flames, liquid metals and extreme heat (175°C – 350°F);
- Tear resistance (tensile strength);
- Acid and alkaline resistance.

The K2™ branding indicates the use of high-performance threads exclusive to ROYER® products.





2249XP BLACK

K2™

4 4.5 5 5.5 6 6.5 7 7.5 8 8.5 9 9.5 10 10.5 11 11.5 12 12.5 13 14 REGULAR | EEE

MADE IN CANADA 🇨🇦

- Canadian-made 8 inch boot
- Waterproof full-grain leather
- Flexible and comfortable INTERGUARD® internal metatarsal protector
- Steel protective toecap
- Rubber PARESHOK® bumper toe
- Non-metallic puncture-resistant insole
- Flexible, comfortable and robust ARROW® sole
- Dual-density rubber XSPAN® technology
- Flame-resistant K2® high performance threads
- Ultra-durable nonwoven lining
- Low density PU footbed
- Protection against electrical hazards

This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C Mt EH PR SR



2263XPJ BLACK

4 4.5 5 5.5 6 6.5 7 7.5 8 8.5 9 9.5 10 10.5 11 11.5 12 12.5 13 14 REGULAR | EEE

MADE IN CANADA 🇨🇦

- Canadian-made 8 inch boot
- Waterproof full-grain leather
- Flexible and comfortable INTERGUARD® internal metatarsal protector
- Waterproof AIRFLOW® membrane
- Steel protective toecap
- Rubber PARESHOK® bumper toe
- Non-metallic puncture-resistant insole
- Flexible, comfortable and robust JYG® sole
- Dual-density rubber XSPAN® technology
- Ultra-durable nonwoven lining
- Low density PU footbed
- Protection against electrical hazards

This model meets the following standards

CSA Z195-14 ASTM F2413-24 I/C Mt EH PR SR



2252XPJ NOIR

4 4.5 5 5.5 6 6.5 7 7.5 8 8.5 9 9.5 10 10.5 11 11.5 12 12.5 13 14 REGULAR | EEE

MADE IN CANADA 🇨🇦

- Canadian-made 8 inch boot
- Waterproof full-grain leather
- Flexible and comfortable INTERGUARD® internal metatarsal protector
- Steel protective toecap
- Rubber PARESHOK® bumper toe
- Non-metallic puncture-resistant insole
- Flexible, comfortable and robust JYG® sole
- Dual-density rubber XSPAN® technology
- Ultra-durable nonwoven lining
- Low density PU footbed
- Protection against electrical hazards

This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C Mt EH PR SR



XSPAN®

Exclusive to ROYER® in North America, XSPAN® is a double density rubber vulcanization technology. XSPAN® technology combines the durability of dense rubber with the comfort and shock absorption of expanded rubber. The result is a comfortable and highly durable sole.



The XSPAN® sole is highly heat-resistant. It meets rigorous industry standards. It can withstand temperatures of up to 538°C (1000°F) for 60 seconds.



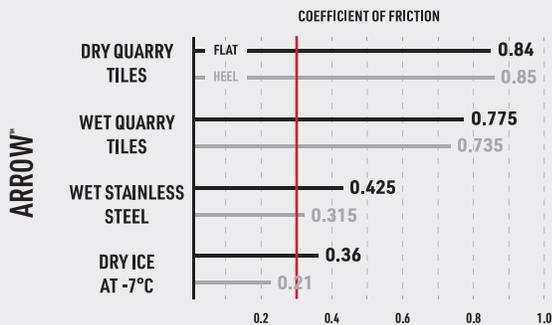
EXTERNAL METATARSAL PROTECTOR

External metatarsal protection exclusive to ROYER®. It conforms to the shoe's natural bending when walking and working in a crouching or kneeling position. It protects the top of the foot from falling heavy objects and meets the requirements of the various international standards (ASTM, CSA, ISO/EN).



COEFFICIENT OF FRICTION (COF)

The coefficient of friction is a ratio between the force of friction (resistance) and the force of thrust (movement). The higher the coefficient, the better the product adheres to the surface or ground. The experts at the SATRA laboratory consider that a **CoF of 0.3** allows normal walking on a given surface. A **CoF greater than 1.25** could create a risk of falling, as the foot would lock during walking.



The ARROW™ and JYG™ sole are manufactured by the XPAN® double density vulcanization process. The outsoles are composed of a nitrile rubber, which increases its resistance to hydrocarbons, mineral and vegetable oils, bases and acids. In addition, the ARROW™ and JYG™ soles offer contact heat resistance over 300°C (572°F).

The medium-profile design of the ARROW™ and JYG™ soles are intended for use in varied industrial environments (indoor and outdoor).

Requirements based on ASTM F2913-11 and ISO 20345:11.

Tested according to the requirements of the SATRA TM144 standard. Tests conducted by SATRA Technology Centre.



12161XP CHOCOLATE BROWN

4 4.5 5 5.5 6 6.5 7 7.5 8 8.5 9 9.5 10 10.5 11 11.5 12 12.5 13 14 REGULAR | EEE

MADE IN CANADA 🇨🇦

- Canadian-made 8 inch boot
- Waterproof full-grain leather
- REALFLEX™ metatarsal protector
- Aluminium protective toecap
- Non-magnetic
- Non-metallic puncture-resistant insole
- Flexible, comfortable and robust ARROW™ sole
- Dual-density rubber XPAN™ technology
- Flame-resistant K2™ high performance threads
- VELCRO™ elastic fastener
- Leather and nylon straps with VELCRO™
- Leather and TAIBRELLE™ lining
- V2000™ footbed
- Protection against electrical hazards

COMING SOON :

12161XP2

Get informed!

This model meets the following standards
 CSA Z195-14 ASTM F2413-24 I/C Mt EH PR SR



2001XP BLACK

4 4.5 5 5.5 6 6.5 7 7.5 8 8.5 9 9.5 10 10.5 11 11.5 12 12.5 13 14 REGULAR | EEE

MADE IN CANADA 🇨🇦

- Canadian-made 8 inch boot
- Waterproof full-grain leather
- REALFLEX™ metatarsal protector designed to increase comfort when walking or squatting
- Steel protective toecap
- Non-metallic puncture-resistant insole
- Flexible, comfortable and robust ARROW™ sole
- Dual-density rubber XPAN™ technology
- Ultra-durable nonwoven lining
- V2000™ footbed
- Protection against electrical hazards

This model meets the following standards
 CSA Z195-14 ASTM F2413-24 I/C Mt EH PR SR





2033XP BLACK

K2™

4 4.5 5 5.5 6 6.5 7 7.5 8 8.5 9 9.5 10 10.5 11 11.5 12 12.5 13 14 REGULAR | EEE

MADE IN CANADA 🇨🇦

- Canadian-made 8 inch boot
- Waterproof full-grain leather
- REALFLEX™ metatarsal protector designed to increase comfort when walking or squatting
- Steel protective toecap
- Non-metallic puncture-resistant insole
- Flexible, comfortable and robust ARROW™ sole
- Dual-density rubber XPAN™ technology
- Flame-resistant K2™ high performance threads
- Ultra-durable nonwoven lining
- V2000™ footbed
- Protection against electrical hazards

This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C Mt EH PR SR



2076XP BLACK

Kick-off design

4 4.5 5 5.5 6 6.5 7 7.5 8 8.5 9 9.5 10 10.5 11 11.5 12 12.5 13 14 REGULAR | EEE

MADE IN CANADA 🇨🇦

- Canadian-made unlined pull-on boot
- Waterproof full-grain leather
- REALFLEX™ metatarsal protector designed to increase comfort when walking or squatting
- Steel protective toecap
- Flexible, comfortable and robust ARROW™ sole
- Dual-density rubber XPAN™ technology
- V2000™ footbed
- Protection against electrical hazards

This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C Mt EH SR



2034XP BLACK

K2™

6 6.5 7 7.5 8 8.5 9 9.5 10 10.5 11 11.5 12 12.5 13 14 REGULAR | EEE

MADE IN CANADA 🇨🇦

- Canadian-made 8 inch boot
- Waterproof full-grain leather
- REALFLEX™ metatarsal protector designed to increase comfort when walking or squatting
- Steel protective toecap
- Rubber PARESHOK™ bumper toe
- Non-metallic puncture-resistant insole
- Flexible, comfortable and robust ARROW™ sole
- Dual-density rubber XPAN™ technology
- Flame-resistant K2™ high performance threads
- Ultra-durable nonwoven lining
- V2000™ footbed
- Protection against electrical hazards

COMING SOON :
2034XP2
Get informed!

This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C Mt EH PR SR



2089XP BLACK

K2™
Kick-off design

4 4.5 5 5.5 6 6.5 7 7.5 8 8.5 9 9.5 10 10.5 11 11.5 12 12.5 13 14 REGULAR | EEE

MADE IN CANADA 🇨🇦

- Canadian-made unlined pull-on boot
- Waterproof full-grain leather
- REALFLEX™ metatarsal protector designed to increase comfort when walking or squatting
- Steel protective toecap
- Protected elastics from welding flames
- Non-metallic puncture-resistant insole
- Flexible, comfortable and robust ARROW™ sole
- Dual-density rubber XPAN™ technology
- Flame-resistant K2™ high performance threads
- V2000™ footbed
- Protection against electrical hazards

COMING SOON :
2089XP2
Get informed!

This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C Mt EH PR SR



COLLECTION

ROVAK®

THE INDUSTRY STANDARD

The linemen's #1 choice!

For many years, the ROVAK® collection has been recognized by the electric-power transmission/distribution sector and the telecommunications sector as **THE INDUSTRY STANDARD** in protection. Developed in partnership with industry leaders, for over 40 years of continuous innovation, the ROVAK® collection offers uncompromising **performance** and **reliability**.



Recognized by the electric-power transmission and distribution sector.



Offers uncompromising performance and reliability.



Electrically conductive on selected models according to the IEC (International Electrotechnical Commission) test method.



The ROVAK® collection are made at our Lac-Drolet, Canada factory.



40238JV BLACK

4 4.5 5 5.5 6 6.5 7 7.5 8 8.5 9 9.5 10 10.5 11 11.5 12 12.5 13 14 REGULAR | EEE

MADE IN CANADA 🇨🇦

- Canadian-made 10 inch boot
- Waterproof full-grain leather
- Steel protective toecap
- Puncture-resistant steel plate
- JYG® vulcanized rubber sole
- ROVAK® padded ankle protector to improve climber's comfort
- ROVAK® dual-rib steel shank
- Leather lining
- POLYDU® footbed
- Protection against electrical hazards

This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C EH PR SR



Conductive boot



408386CH ARIZONA

4 4.5 5 5.5 6 6.5 7 7.5 8 8.5 9 9.5 10 10.5 11 11.5 12 12.5 13 14 REGULAR | EEE

MADE IN CANADA 🇨🇦

- Canadian-made 10 inch boot
- Electrical resistance between 0 and 10 000 Ohms
- Waterproof full-grain leather
- Steel protective toecap
- Puncture-resistant steel plate
- CHEVRON® vulcanized rubber sole
- Conductive calf strap
- ROVAK® padded ankle protector to improve climber's comfort
- ROVAK® dual-rib steel shank
- Leather lining
- Conductive sole

This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C PR SR





Conductive boot



458686CH ARIZONA

5 6 7 8 9 10 11 12 13 REGULAR | EEE

THERMAL COMFORT RATING
-40°C
-40°F

MADE IN CANADA 🇨🇦

- Canadian-made 12 inch boot
- Electrical resistance between 0 and 10 000 Ohms
- Waterproof full-grain leather
- Steel protective toecap
- Puncture-resistant steel plate
- CHEVRON™ vulcanized rubber sole
- Conductive calf strap
- ROVAK™ padded ankle protector to improve climber's comfort
- ROVAK™ dual-rib steel shank
- Conductive removable felt liner
- Conductive sole
- Tested at -40°C for the thermal comfort rating

This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C PR SR



8700VI BLACK

5 5.5 6 6.5 7 7.5 8 8.5 9 9.5 10 10.5 11 11.5 12 12.5 13 REGULAR | EEE

MADE IN CANADA 🇨🇦

- Canadian-made 12 inch boot
- Waterproof AIRFLOW™ membrane
- Waterproof full-grain leather
- Steel protective toecap
- Puncture-resistant steel plate
- VIBRAM™ vulcanized rubber sole
- ROVAK™ padded ankle protector to improve climber's comfort
- ROVAK™ dual-rib steel shank
- Ultra-durable nonwoven lining
- POLIYOU™ footbed
- Protection against electrical hazards



This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C EH PR SR



8697JV BLACK

4 4.5 5 5.5 6 6.5 7 7.5 8 8.5 9 9.5 10 10.5 11 11.5 12 13 14 REGULAR | EEE

MADE IN CANADA 🇨🇦

- Canadian-made 12 inch boot
- Waterproof AIRFLOW™ membrane
- Waterproof full-grain leather
- Steel protective toecap
- Puncture-resistant steel plate
- JYG™ vulcanized rubber sole
- ROVAK™ padded ankle protector to improve climber's comfort
- ROVAK™ dual-rib steel shank
- Ultra-durable nonwoven lining
- POLIYOU™ footbed
- Protection against electrical hazards

This model meets the following standards
CSA Z195-14 ASTM F2413-24 I/C EH PR SR



The ROVAK® cushioned ankle protector provides fit and functionality when climbing with spurs.



COEFFICIENT OF FRICTION (COF)

The coefficient of friction is a ratio between the force of friction (resistance) and the force of thrust (movement). The higher the coefficient, the better the product adheres to the surface or ground. The experts at the SATRA laboratory consider that a **CoF of 0.3** allows normal walking on a given surface. A **CoF greater than 1.25** could create a risk of falling, as the foot would lock during walking.



Requirements based on ASTM F2913-11 and ISO 20345:11.

Tested according to the requirements of the SATRA TM144 standard.
Tests conducted by SATRA Technology Centre.



ACCESSORIES & CLOTHING

HOODIES

MOQ: 5 units per size



VT30010 BLACK
S - XXL



VT30011 RED
S - XXL

BEESWAX

MOQ: 5 units



VX100

FELT LINERS

MOQ: 1 pair



VC9010
GLACIUS | 7-15



VC1701 GREY AND WHITE | 4-13



VC1705 GREY | 5-13



VC1708 GREY AND WHITE | 3-13



VC1708C GREY AND WHITE | 5-13
for conductive boots

LACES

MOQ: 72 pairs per model

VL077N02

Flat - black nylon 77 cm (30")

VL090N03

Round - black elastic nylon 90 cm (36")

VL115BE1

Brown wheat nylon 115 cm (46")

VL115N01

Black nylon 115 cm (46")

VL115N02

Flat - black nylon 115 cm (46")

VL115N03

Black elastic nylon 115 cm (46")

VL160BE1

Brown wheat nylon 160 cm (64")

VL160BR1

Caramel brown nylon 160 cm (64")

VL160N01

Black nylon 160 cm (64")

VL160N02

Flat - black nylon 160 cm (64")

VL160TA1

Tan nylon 160 cm (64")

VL180N01

Black nylon 180 cm (72")

VL208BR1

Brown nylon 208 cm (81")

VL208N01

Black nylon 208 cm (81")

FOOTBEDS (IN BULK)

MOQ: 12 pairs per size



VF001V R-LITE™
REGULAR | 1-16



VF004V VENTURA™
REGULAR | 7-14



VF006V ARROW™
REGULAR | 4-14



VF007V V2000™
REGULAR | 3-15



VF008V POLIYOU™
REGULAR | 4-14



VF010V AGILITY™ UNIFORM
REGULAR | 5-15 WIDE | 6-16



VF011V REVOLT™
WIDE | 5-15



VF012V FLX™
REGULAR | 5-15



VF013V ORTHOLITE™
REGULAR | 7-14



VF012V SPACE-R™
REGULAR | 5-15

CERTIFICATIONS



All ROYER® boots and shoes meet international protective footwear standards and are subjected to all design and performance requirements set forth in these specifications.



Our products are certified by the Canadian Standard Association (CSA) under the Z195 "Protective Footwear" Standard, 2014 edition. Tests are carried out systematically on all our production to ensure continued compliance with the Z195 standard. Moreover, our facilities are regularly audited by CSA personnel to ensure the highest level of quality.



The CSA blue rectangular label ensures that footwear item meets the design and performance requirements of Class 1 protective toecaps (impact resistance of 125 joules), without a puncture-resistant sole.



The CSA white rectangular label (bearing an orange Greek letter omega) indicates that the footwear item provides protection against electrical shocks according to Z195 requirements.



The CSA green triangular label indicates that footwear item meets the design and performance requirements of Class 1 protective toecaps (impact resistance of 125 joules) and the requirements of puncture-resistant soles.



The CSA dark grey rectangular label (with white "M" letter) indicates that the footwear item meets the design and performance requirements of Z195 metatarsal protectors (impact resistance of 125 joules).



The CSA white rectangular label (with a green fir tree symbol) indicates that the footwear item meets the design and performance requirements of Z195 chainsaw protection.



Most of our products have been tested and certified according to the American Society for Testing and Materials (ASTM) standards. Testing method F2412 and performance requirement F2413 are used to assess our products.

I = Certified protective toecap (impact resistance of 75 ft-lbf)

C = Certified protective toecap (compression resistance of 2500 lb)

PR = Certified puncture-resistant sole (1200 newtons)

Mt = Certified metatarsal protection (75 ft-lbf)

EH = Certified electric hazard protection (18 kV / 60 Hz / 1 minute)

SD = Certified static-dissipative sole
(resistance between 1 and 100 megohms)

SR = Slip resistant, assessed against a minimum required COF of 0.40

We are currently in the process of obtaining certification for the new ASTM F2413-24 standards. The transition will be gradual to ensure the turnover of our current inventory.



The International Electrotechnical Commission is the leading global organization that publishes consensus-based International Standards and manages conformity assessment systems for electric and electronic products, systems and services, collectively known as electrotechnology.

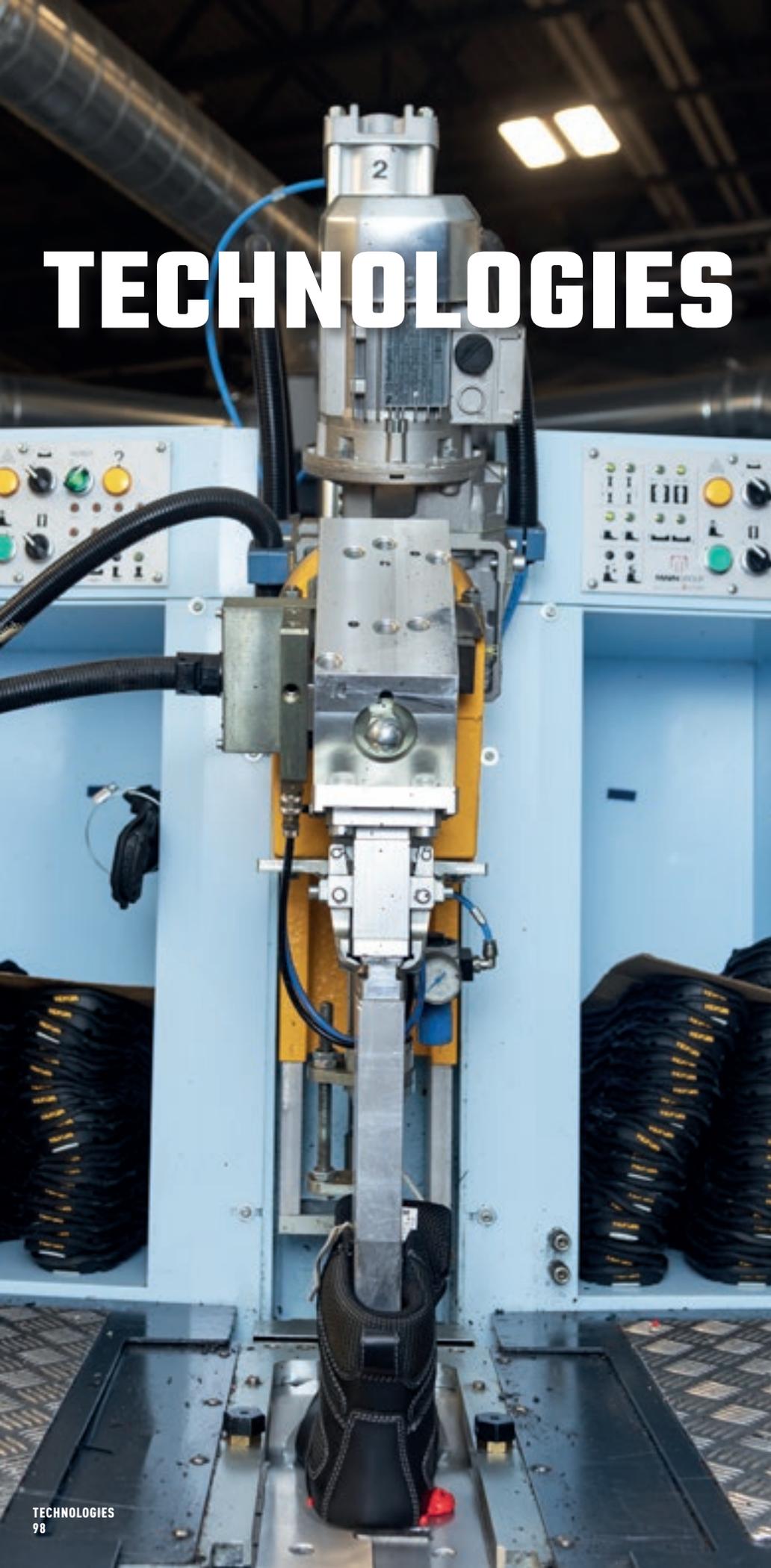


20344
20345

ISO 20344 is a standard that specifies test methods for footwear designed as personal protective equipment.

ISO 20345 is a standard that specifies basic and additional requirements for general purpose safety footwear. It includes mechanical risks, slip resistance, thermal risks and ergonomic behaviour. It also specifies requirements for safety footwear with insoles.

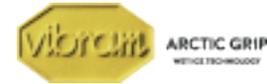
TECHNOLOGIES



Respect for hard work means manufacturing products that perform as much as those who rely on them. With this in mind, ROYER intergrates the most advanced technologies into its products.



The GLACIUS™ outsole, the exclusive result of our partnership with MICHELIN®, offers unmatched traction on snow and ice through its specially designed lugs. Its unique compound maintains consistent performance even in the harshest temperatures.



ARCTIC GRIP PRO™ is the newest and most advanced cold weather sole concept ever created by VIBRAM®. This innovative new sole technology has been specifically designed to increase the performance of the soles of your favorite products on dry and wet ice.



VIBRAM® MEGAGRIP™ PRO is a specific compound designed for work and safety soles. While maintaining VIBRAM™'s high level of performance in grip and durability, this compound satisfies the ISO standards for protective outsoles including tear strength resistance, oil resistance, hot contact resistance, and flexing resistance. MEGAGRIP™ PRO is one of VIBRAM™'s newest innovations and can be considered the FIRE&ICE™ outsole on steroids!



Developed specifically for work and safety footwear, this outsole meets ASTM and CSA standards. In terms of traction and durability, the TC4+ sole complies with ISO standards for tear, oil, heat and bending resistance.



Of hybrid construction (injected/stitched), the patented FLX™ sole is ultra-flexible and ultralight. Its flexibility and suppleness, combined with its sturdy "Goodyear Welt" look, make it a sole in a class of its own.



Exclusive to ROYER in North America, XPAN® is a dual-density rubber vulcanization technology. XPAN™ combines the durability of dense rubber with the comfort and shock absorption of expanded rubber. The result is a high-performance, durable boot that is also flexible and comfortable.

KEVLAR® K2™

High-performance KEVLAR® fiber thread 2.5 times stronger than nylon or polyester. It is also more resistant to heat and flames and is used to make our specialized products for foundries, metallurgical industries and welding sites.

UTECH®

High-performance UTECH® leather provides superior resistance to acids, bases, hydrocarbons, detergents and a host of other chemical products. It is rigorously tested in the most extreme industrial environments to ensure the protection of workers and to increase the lifespan of work boots.

R-CHEM®

R-CHEM® leather offers extended protection and resistance to chemicals. Most importantly, chemical resistance is rigorously tested by the EN 13832-1 and EN 13832-2 method using a base (caustic soda) and an acid (nitric acid).



SHIELDTEX

ROYER introduced SHIELDTEX™ fabric in 2008 when it launched THE MOTHER OF ALL BOOTS™ collection. This high-performance fabric was originally developed for the car and motorcycle racing apparel industry. It provides high abrasion and wear resistance while optimizing flexibility and breathability. ROYER is a pioneer in terms of its use in work boots and shoes.

R-KNIT™

The R-KNIT™ technology incorporates a highly abrasion-resistant mesh, designed to ensure increased durability. Due to its specific design, this mesh offers exceptional breathability, ensuring optimal comfort even during intense activities.

PARESHOK™

Protective TPU or rubber toecap positioned on the front of the boot (over the leather and protective toecap) to increase the vamp's resistance to wear.



ROYER™'s METAL-FREE products feature a protective toecap made of composite materials, a puncture-resistant insole, a metal-free shank and metal-free eyelets. These products are designed to meet the same safety standards and to be more lightweight than metal-containing footwear. Moreover, they are less cold-conductive and do not set off metal detectors.

NANOFOE™

Made from carbon nanotubes, NANOTOE™ is a protective toe cap positioned at the front of the boot, below the leather, which provides protection against impact, crushing and perforation. This material is extremely robust and lightweight, offering excellent impact resistance and durability, while minimizing the weight of the boot.

R-THERM.

Developed by ROYER, this insulating material offers thermal protection down to -60°C. With its aerogel compound, one of the world's highest-performance insulating materials, it provides effective insulation while remaining remarkably thin. Its compressive resistance ensures optimal durability, preserving its effectiveness even after extended use.



PRIMALOFT® is a patented synthetic microfiber thermal insulation material that was developed for the United States Army in the 1980s. It offers incredible warmth-to-weight ratio with no bulk while being breathable, lightweight and highly compressible. It dries four times faster than untreated down.



3M THINSULATE™ is an insulation made of fine microfibers that work together to trap molecules of hot air. As heat builds up in the body, THINSULATE™ effectively retains heat while allowing moisture to evaporate through its outer membrane.



AIRFLOW™ is a microporous membrane laminated to the lining, protecting the inside of the boot from the infiltration of liquid while ensuring the elimination of sweat.



The R-DRY™ waterproof membrane is unique to ROYER. Developed by our team of engineers, it passes the most rigorous lab tests. It measures up with the world's leading performance membranes and is a premium choice for high quality ROYER® products.

EXPANDE-R™

The EXPANDE-R™ technology features an innovative inverted T-shaped construction of elastane, placed at the heel to facilitate foot insertion. Elastane offers a multitude of benefits, including its ability to stretch and return to its original shape, making it easier to slip on while providing enhanced support.

SPACE-R™

The SPACE-R™ is a removable insole that provides a snugger adjustment when inserted into a boot with a wide fit. This sole offers a customizable fit to ensure superior comfort.

R-LITE

R-LITE™ is a removable, low-density insole made of open-cell polyurethane foam. It offers a better compression set than EVA insoles, enhances shock absorption and wicks away moisture through webbed perforations at the forefoot.



The unique open-cell structure of ORTHOLITE® foam creates a moisture management system, helping to move moisture away and provide a cooler, drier, healthier environment in any application. ORTHOLITE® foams are extremely lightweight — enhancing performance with day-in, day-out airy comfort.

poron®

PORON® is a foam that provides excellent shock absorption and exceptional durability. When integrated into a TPU shin guard, PORON® provides additional protection against impacts by effectively absorbing shock energy and thus reducing the risk of injuries.



First-generation internal, flexible metatarsal protector exclusive to ROYER. The INTERGUARD® protector meets various international standards (ASTM, CSA, ISO/EN) in terms of metatarsal protection while ensuring flexibility and optimal comfort for the user.



Resulting of five years of research and development, the 2.0 edition of the INTERGUARD® internal protector offers a higher level of metatarsal protection without compromising the wearer's comfort and ease of use. This extended and less noticeable protection democratizes the use of metatarsal protection boots in all industrial sectors, from transportation to construction.



External metatarsal protector exclusive to ROYER. It maintains the footwear's natural movement when walking and when working in a squatting or kneeling position. It protects the metatarsal region of the foot from heavy falling objects and meets various international standards (ASTM, CSA, ISO/EN).



EPSILON™ thermoplastic rubber is a high-performance thermoplastic elastomer (TPE). It is specially formulated to provide excellent elasticity and optimize mechanical performance, such as resistance to cracking and resistance to chemical/biological aggressive products.

CONTACT

U S

Since its founding in 1934, ROYER® has always maintained **close collaboration** with its partners and focused innovation at the center of customers' needs. At ROYER, we work as a team! This is why you can count on the continuous support of our technical representatives and our customer service agents.

OUR WARRANTY

At ROYER, we care about the quality of our products and the satisfaction of our customers. This is why we guarantee your ROYER® product against any **manufacturing defect** for a period of **six (6) months** from the purchase date on your invoice.

What to do if your product seems defective?

Purchases made **in-store**

Return it immediately to the point of sale, with your proof of purchase. After inspection by ROYER, defective products will be replaced as soon as possible, free of charge.

Purchases made **online**

If your product was purchased on royer.com, visit www.royer.com/warranty and fill out the Warranty Claim form. If your purchase was made through an authorized ROYER dealer's website, contact the dealer's customer service department for their specific warranty claim procedure.

Warranty exclusions

The warranty described above will not apply to **normal wear** and tear nor defects resulting from improper use, alterations, abuse, or inadequate maintenance, and will result in the immediate termination of the warranty.



CUSTOMER SERVICE

Opening hours (Eastern Time)

Monday to Friday - 8 am to 5 pm

Ensuring **courteous** and **professional** customer service is a core value at ROYER. Our team is there to answer each of your questions quickly and precisely.

Telephone: **800 567-7693**

Email: client@royer.com

TECHNICAL REPRESENTATIVES

Our sales representatives cover Canada, Mexico and USA from coast to coast and are dedicated to providing quality service adapted to your needs.

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REFERENCE GRID BY FEATURE

	SKUS – page	Color	Shoe	6 inch	8 inch	10 inch	Fit	Waterproof membrane		Insulation	Outsole
								R-DRY™	AIRFLOW™		
RUSH	700RS – p. 40	Black	X				REG				Low density PU & Rubber
	701RS – p. 40	Black & Red	X				REG				Low density PU & Rubber
INSPADES	101SP – p. 43	Black	X				REG				EVA & Rubber
	501SP – p. 43	Black	X				REG				EVA & Rubber
	601SP2 – p. 42	Black	X				REG				Low density PU & Rubber
	602SP2 – p. 42	Black	X				REG				Low density PU & Rubber
INSPADES AG	603SP2AG – p. 31	Black	X				REG	X		200g PRIMALOFT®	VIBRAM® ARCTIC GRIP PRO™
	604SP2AG – p. 31	Black		X			REG	X		200g PRIMALOFT®	VIBRAM® ARCTIC GRIP PRO™
WELLINGTON	8960RT – p. 50	Montana Brown				X	WIDE				VIBRAM® TC4+™
	8965RT – p. 50	Montana Brown				X	WIDE	X			VIBRAM® TC4+™
	8969RT – p. 51	Montana Brown				X	WIDE	X			VIBRAM® TC4+™
WELAG	8966RTAG – p. 51	Montana Brown				X	WIDE	X		400g PRIMALOFT®	VIBRAM® ARCTIC GRIP PRO™
IRONBOLT	8851RTI – p. 48	Whiskey Brown		X			WIDE	X			Flat Rubber
	8950RTI – p. 48	Whiskey Brown			X		WIDE	X			Flat Rubber
	8951RTI – p. 49	Whiskey Brown			X		WIDE	X			Flat Rubber
REVOLT	8820RT – p. 59	Redwood		X			WIDE	X			VIBRAM® MEGAGRIP PRO™
	8890RT – p. 59	Sanehorse		X			WIDE				VIBRAM® MEGAGRIP PRO™
	8900RT – p. 59	Black			X		WIDE	X			VIBRAM® MEGAGRIP PRO™
	8909RT – p. 60	Black			X		WIDE	X			VIBRAM® MEGAGRIP PRO™
	8920RT – p. 59	Redwood			X		WIDE	X			VIBRAM® MEGAGRIP PRO™
	8990RT – p. 60	Sanehorse			X		WIDE				VIBRAM® MEGAGRIP PRO™
REVOLT AG	8901RTAG – p. 36	Black			X		WIDE	X		600g PRIMALOFT®	VIBRAM® ARCTIC GRIP PRO™
	8921RTAG – p. 36	Redwood			X		WIDE	X		600g PRIMALOFT®	VIBRAM® ARCTIC GRIP PRO™
REVOLT WOMEN	4900RT – p. 74	Black			X		WIDE	X		200g PRIMALOFT®	VIBRAM® TC4+™
	4920RT – p. 74	Montana Brown			X		WIDE	X		200g PRIMALOFT®	VIBRAM® TC4+™
GLACIUS	9000GL – p. 27	Black				X	REG			R-THERM™	MICHELIN®
	9009GL – p. 27	Black				X	REG			R-THERM™	MICHELIN®
4D	3320QD – p. 70	Brown			X		REG				Rubber, PU & TPU 4-density
	5301QD – p. 70	Black				X	REG			200g THINSULATE™	Rubber, PU & TPU 4-density
	6000QD – p. 71	Black				X	REG			200g THINSULATE™	Rubber, PU & TPU 4-density
	6020QD – p. 71	Brown				X	REG			200g THINSULATE™	Rubber, PU & TPU 4-density
2D	4001DD – p. 72	Black				X	REG				Dual-density PU
	5002DD – p. 72	Black				X	REG				Dual-density PU
	5012DD – p. 73	Black				X	REG				Dual-density PU

Footbed	Upper	Toecap				PARESOX™ bumper toe	Metatarsal protection	Puncture-resistant insole	Protection against electrical hazards	Metal free	
		Composite	Steel	Aluminium	Carbone						
ORTHOLITE®	R-KNIT™ fabric			X		X		X	X		RUSH
ORTHOLITE®	R-KNIT™ fabric			X		X		X	X		
Leather & EVA	Full-grain leather		X						X		INSPADES
Leather & EVA	Full-grain leather		X					X	X		
Low density PU	Full-grain leather			X		X		X	X		
Low density PU	Full-grain leather			X		X		X	X		
Low density PU	Full-grain leather			X		X		X	X		
Low density PU	Full-grain leather			X		X		X	X		INSPADES AG
ORTHOLITE®	Crazy-horse leather				X			X	X	X	WELLINGTON
ORTHOLITE®	Crazy-horse leather				X	X		X	X	X	
ORTHOLITE®	Crazy-horse leather				X	X	INTERGUARD® 2.0	X	X	X	
ORTHOLITE®	Crazy-horse leather				X	X		X	X	X	
ORTHOLITE®	Crazy-horse leather				X			X	X		IRONBOLT
ORTHOLITE®	Crazy-horse leather				X	X		X	X		
ORTHOLITE®	Crazy-horse leather				X			X	X		
ORTHOLITE®	Redwood waterproof leather				X	X		X	X		REVOLT
ORTHOLITE®	Crazy-horse leather				X	X		X	X		
ORTHOLITE®	Full-grain leather				X	X		X	X		
ORTHOLITE®	Full-grain leather				X	X	INTERGUARD® 2.0	X	X		
ORTHOLITE®	Redwood waterproof leather				X	X		X	X		
ORTHOLITE®	Crazy-horse leather				X	X		X	X		
ORTHOLITE®	Full-grain leather				X	X		X	X		
ORTHOLITE®	Redwood waterproof leather				X	X		X	X		
ORTHOLITE®	Full-grain leather				X	X		X	X		REVOLT AG
ORTHOLITE®	Full-grain leather				X	X		X	X		REVOLT WOMEN
ORTHOLITE®	Crazy-horse leather				X	X		X	X		
ORTHOLITE®	Full-grain leather	X						X	X		GLACIUS
ORTHOLITE®	Full-grain leather	X					INTERGUARD®	X	X		
Low density PU	Crazy-horse leather	X			X	X		X	X	X	40
Low density PU	Buffalo leather	X			X	X	REALFLEX™	X	X		
Low density PU	Full-grain leather	X			X	X		X	X	X	
Low density PU	Crazy-horse leather	X			X	X		X	X	X	
EVA	Buffalo leather		X					X	X		20
EVA	Buffalo leather		X		X	X		X	X		
EVA	Buffalo leather		X		X	X		X	X		

SKUS – page	Color	Shoe	6 inch	8 inch	10 inch	Fit	Waterproof membrane		Insulation	Outsole
							R-DRY™	AIRFLOW™		

VENTURA	3320VT – p. 66	Brown		X			REG				PU & Rubber
	5301VT – p. 67	Black			X		REG			200g THINSULATE™	PU & Rubber
	6000VT – p. 67	Black			X		REG			200g THINSULATE™	PU & Rubber
	6020VT – p. 67	Brown			X		REG			200g THINSULATE™	PU & Rubber
	6100VT – p. 66	Black		X			REG				PU & Rubber
	6120VT – p. 67	Brown		X			REG				PU & Rubber
	6200VT – p. 68	Black			X		REG				PU & Rubber
	6220VT – p. 68	Brown			X		REG				PU & Rubber
VENTURA AG	5301VTAG – p. 37	Black			X		REG			200g THINSULATE™	VIBRAM® ARCTIC GRIP PRO™
	6000VTAG – p. 37	Black			X		REG			200g THINSULATE™	VIBRAM® ARCTIC GRIP PRO™
	6020VTAG – p. 37	Brown			X		REG			200g THINSULATE™	VIBRAM® ARCTIC GRIP PRO™

FLX	8400FLX – p. 61	Black		X			REG		X		FLX™
	8410FLX – p. 61	Beige		X			REG		X		FLX™
	8420FLX – p. 62	Brown		X			REG		X		FLX™
	8500FLX – p. 63	Black			X		REG				FLX™
	8501FLX – p. 63	Black			X		REG				FLX™
	8510FLX – p. 64	Beige			X		REG				FLX™
	8520FLX – p. 64	Brown			X		REG				FLX™
	8550FLX – p. 64	Black			X		REG		X		FLX™
	8600FLX – p. 62	Black			X		REG		X		FLX™
	8601FLX – p. 62	Black			X		REG		X		FLX™
	8604FLX – p. 62	Black			X		REG		X		FLX™
	8610FLX – p. 63	Beige			X		REG		X		FLX™
	8620FLX – p. 63	Brown			X		REG		X		FLX™

THORAX	5629GX – p. 16	Brown		X			REG				RUBBER
	5639GX – p. 16	Brown		X			REG				RUBBER
	8839RT – p. 17	Brown		X			WIDE	X			VIBRAM® TC4+™

R-CHEM	5741GT – p. 84	Black			X		REG				RUBBER
	5742GT – p. 84	Black			X		REG				RUBBER
	5749GT – p. 85	Black			X		REG				RUBBER
R-CHEM ARCTIC GRIP	5741AG – p. 84	Black			X		REG				VIBRAM® ARCTIC GRIP PRO™
	5742AG – p. 84	Black			X		REG				VIBRAM® ARCTIC GRIP PRO™
	5749AG – p. 85	Black			X		REG				VIBRAM® ARCTIC GRIP PRO™

Footbed	Upper	Toecap				PARESOK™ bumper toe	Metatarsal protection	Puncture-resistant insole	Protection against electrical hazards	Metal free	
		Composite	Steel	Aluminium	Carbone						
Low density PU	Crazy-horse leather	X				X		X	X		VENTURA
Low density PU	Buffalo leather	X				X	REALFLEX™	X	X		
Low density PU	Full-grain leather	X				X		X	X		
Low density PU	Crazy-horse leather	X				X		X	X		
Low density PU	Full-grain leather & CORDURA®	X				X		X	X	X	
Low density PU	Full-grain leather & CORDURA®	X				X		X	X	X	
Low density PU	Full-grain leather & CORDURA®	X				X		X	X	X	
Low density PU	Full-grain leather & CORDURA®	X				X		X	X	X	
Low density PU	Buffalo leather	X				X	REALFLEX™	X	X		VENTURA AG
Low density PU	Full-grain leather	X				X		X	X		
Low density PU	Crazy-horse leather	X				X		X	X		
Low density PU	Full-grain leather	X				X		X	X	X	FLX
Low density PU	Nubuck leather	X				X		X	X	X	
Low density PU	Crazy-horse leather	X				X		X	X	X	
Low density PU	Buffalo leather		X			X		X	X		
Low density PU	Buffalo leather	X				X	REALFLEX™	X	X	X	
Low density PU	Nubuck leather		X			X		X	X		
Low density PU	Crazy-horse leather		X			X		X	X		
Low density PU	NYLON®	X				X		X	X	X	
Low density PU	Full-grain leather	X				X		X	X	X	
Low density PU	Full-grain leather	X				X		X	X	X	
Low density PU	Full-grain leather & YKK® zipper	X						X	X	X	
Low density PU	Nubuck leather	X				X		X	x	X	
Low density PU	Crazy-horse leather	X				X		X	x	X	
R-LITE™	Crazy-horse leather	X				X	THORAX™	X	X	X	THORAX
R-LITE™	Crazy-horse leather	X				X	THORAX™	X	X	X	
ORTHOLITE®	Crazy-horse leather				X	X	THORAX™	X	X		
R-LITE™	R-CHEM™ leather	X				X		X	X		R-CHEM
R-LITE™	R-CHEM™ leather	X				X	REALFLEX™	X	X		
R-LITE™	R-CHEM™ leather	X				X	INTERGUARD® 2.0	X	X		R-CHEMARTIC GRIP
R-LITE™	R-CHEM™ leather	X				X		X	X		
R-LITE™	R-CHEM™ leather	X				X	REALFLEX™	X	X		
R-LITE™	R-CHEM™ leather	X				X	INTERGUARD® 2.0	X	X		

SKUS – page	Color	Shoe	6 inch	8 inch	10 inch	Fit	Waterproof membrane		Insulation	Outsole
							R-DRY™	AIRFLOW™		

TAC.	5751GT – p. 74	Black		X		REG / WIDE	X			RUBBER
UNIFORME	5960GT – p. 74	Black	X			NAR / REG / WIDE	X			RUBBER
	5695GT – p. 77	Black	X			NAR / REG / WIDE	X			RUBBER
	5790GT – p. 77	Black		X		NAR / REG / WIDE	X			RUBBER
	5795GT – p. 78	Black		X		NAR / REG / WIDE	X			RUBBER
	5790AG – p. 77	Black		X		NAR / REG / WIDE	X			VIBRAM® ARCTIC GRIP PRO™
UNIFORME AG	5792AG – p. 77	Black		X		NAR / REG / WIDE	X		400g PRIMALOFT®	VIBRAM® ARCTIC GRIP PRO™
	5793AG – p. 78	Black		X		NAR / REG / WIDE	X		400g PRIMALOFT®	VIBRAM® ARCTIC GRIP PRO™
	5794AG – p. 78	Black		X		NAR / REG / WIDE	X			VIBRAM® ARCTIC GRIP PRO™
	5798AG – p. 79	Black		X		REG / WIDE	X			VIBRAM® ARCTIC GRIP PRO™
	W5798AG – p. 79	Black		X		REG - women	X			VIBRAM® ARCTIC GRIP PRO™

AGILITY ROMEO	5630GT – p. 44	Black	X			REG				RUBBER
	5630GTR – p. 44	Black & Red	X			REG				RUBBER
	5631GT – p. 44	Brown	X			REG				RUBBER
AGILITY ROMEO AG	5630AG – p. 44	Black	X			REG				VIBRAM® ARCTIC GRIP PRO™
	5630AGR – p. 44	Black & Red	X			REG				VIBRAM® ARCTIC GRIP PRO™
	5631AG – p. 44	Brown	X			REG				VIBRAM® ARCTIC GRIP PRO™
AGILITY	5600GT – p. 54	Black	X			REG				RUBBER
	5600GTR – p. 52	Black & Red	X			REG				RUBBER
	5605GT – p. 54	Black	X			REG		X		RUBBER
	5620GT – p. 54	Brown	X			REG				RUBBER
	5625GT – p. 54	Brown	X			REG		X		RUBBER
	5700GT – p. 55	Black		X		REG				RUBBER
	5700GTR – p. 53	Black & Red		X		REG				RUBBER
	5701GT – p. 55	Black		X		REG				RUBBER
	5702GT – p. 55	Black		X		REG				RUBBER
	5704GT – p. 55	Black		X		REG				RUBBER
	5705GT – p. 55	Black		X		REG		X		RUBBER
	5709GT – p. 56	Black		X		REG				RUBBER
	5720GT – p. 56	Brown		X		REG				RUBBER
	5725GT – p. 56	Brown		X		REG		X		RUBBER
	AGILITY ARCTIC GRIP	5605AG – p. 33	Black	X			REG		X	
5625AG – p. 33		Brown	X			REG		X		VIBRAM® ARCTIC GRIP PRO™
5701AG – p. 34		Black		X		REG				VIBRAM® ARCTIC GRIP PRO™
5702AG – p. 34		Black		X		REG				VIBRAM® ARCTIC GRIP PRO™
5704AG – p. 34		Black		X		REG		X		VIBRAM® ARCTIC GRIP PRO™
5705AG – p. 34		Black		X		REG		X		VIBRAM® ARCTIC GRIP PRO™

Footbed	Upper	Toecap				PARESOX™ bumper toe	Metatarsal protection	Puncture-resistant insole	Protection against electrical hazards	Metal free	
		Composite	Steel	Aluminium	Carbone						
TACTICAL™	Full-grain leather & YKK® zipper	X						X	X	X	TAC.
ORTHOLITE®	Full-grain leather & NYLON®									X	UNIFORME
ORTHOLITE®	Full-grain leather & YKK® zipper									X	
ORTHOLITE®	Full-grain leather & NYLON®									X	
ORTHOLITE®	Full-grain leather & YKK® zipper									X	UNIFORME AG
ORTHOLITE®	Full-grain leather & NYLON®									X	
ORTHOLITE®	Full-grain leather									X	
ORTHOLITE®	Full-grain leather & YKK® zipper									X	
ORTHOLITE®	Full-grain leather									X	
ORTHOLITE®	Full-grain leather									X	
R-LITE™	Full-grain leather	X						X	X	X	AGILITY ROMED
R-LITE™	Full-grain leather	X						X	X	X	
R-LITE™	Crazy-horse leather	X						X	X	X	
R-LITE™	Full-grain leather	X						X	X	X	AGILITY ROMED AG
R-LITE™	Full-grain leather	X						X	X	X	
R-LITE™	Crazy-horse leather	X						X	X	X	
R-LITE™	Full-grain leather & SHIELDTEX™	X				X		X	X	X	AGILITY
R-LITE™	Full-grain leather & SHIELDTEX™	X				X		X	X	X	
R-LITE™	Full-grain leather & SHIELDTEX™	X				X		X	X	X	
R-LITE™	Crazy-horse leather & SHIELDTEX™	X				X		X	X	X	
R-LITE™	Crazy-horse leather & SHIELDTEX™	X				X		X	X	X	
R-LITE™	Full-grain leather & SHIELDTEX™	X				X		X	X	X	
R-LITE™	Full-grain leather & SHIELDTEX™	X				X		X	X	X	
R-LITE™	Full-grain leather	X				X		X	X	X	
R-LITE™	Full-grain leather	X				X	REALFLEX™	X	X	X	
R-LITE™	Full-grain leather & YKK® zipper	X				X		X	X	X	
R-LITE™	Full-grain leather & SHIELDTEX™	X				X		X	X	X	
R-LITE™	Full-grain leather	X				X	INTERGUARD® 2.0	X	X	X	
R-LITE™	Crazy-horse leather & SHIELDTEX™	X				X		X	X	X	
R-LITE™	Crazy-horse leather & SHIELDTEX™	X				X		X	X	X	
R-LITE™	Full-grain leather & SHIELDTEX™	X				X		X	X	X	
R-LITE™	Crazy-horse leather & SHIELDTEX™	X				X		X	X	X	
R-LITE™	Full-grain leather	X				X		X	X	X	
R-LITE™	Full-grain leather	X				X	REALFLEX™	X	X	X	
R-LITE™	Full-grain leather & YKK® zipper	X				X		X	X	X	
R-LITE™	Full-grain leather & SHIELDTEX™	X				X		X	X	X	

	SKUS – page	Color	Shoe	6 inch	8 inch	10 inch	Fit	Waterproof membrane		Insulation	Outsole
								R-DRY™	AIRFLOW™		
AGILITY ARCTIC GRIP	5707AG – p. 35	Black			X		REG		X	400g THINSULATE™	VIBRAM® ARCTIC GRIP PRO™
	5725AG – p. 35	Brown			X		REG		X		VIBRAM® ARCTIC GRIP PRO™
	5727AG – p. 35	Brown			X		REG		X	400g THINSULATE™	VIBRAM® ARCTIC GRIP PRO™
AGILITY WOMEN 2.0	4400GT – p. 18	Black		X			REG				TPU
	4420GT – p. 18	Honey Brown		X			REG				TPU
	4605GT – p. 19	Black			X		REG		X		TPU
	4625GT – p. 19	Honey Brown			X		REG		X		TPU
FZ AG	4606AG – p. 19	Black			X		REG		X	400g PRIMALOFT®	VIBRAM® ARCTIC GRIP PRO™
UTECH	2052XPC – p. 86	Black & Blue			X		REG				RUBBER
	2105XPJ – p. 86	Black & Blue			X		REG				RUBBER
	2150XPC – p. 87	Black & Blue			X		REG				RUBBER
	2307XPJ – p. 87	Black & Blue			X		REG				RUBBER
	2249XP – p. 89	Black			X		REG				RUBBER
	2252XPJ – p. 89	Black			X		REG				RUBBER
	2263XPJ – p. 89	Black			X		REG		X		RUBBER
	12161XP – p. 90	Brown			X		REG				RUBBER
	2001XP – p. 90	Black			X		REG				RUBBER
	2033XP – p. 91	Black			X		REG				RUBBER
	2034XP – p. 91	Black			X		REG				RUBBER
	2076XP – p. 91	Black		X			REG				RUBBER
2089XP – p. 91	Black		X			REG				RUBBER	
SMELTER BOOTS	40238JV – p. 92	Black				X	REG				RUBBER
	408386CH – p. 92	Arizona				X	REG				RUBBER
	458686CH – p. 93	Arizona				12	REG			FELT LINER	RUBBER
	8697JV – p. 93	Black				12	REG		X		RUBBER
	8700VI – p. 93	Black				12	REG		X		RUBBER VIBRAM®

Footbed	Upper	Toecap				PARESOK™ bumper toe	Metatarsal protection	Puncture-resistant insole	Protection against electrical hazards	Metal free	
		Composite	Steel	Aluminium	Carbone						
R-LITE™	Full-grain leather	X				X		X	X	X	AGILITY ARCTIC GRIP
R-LITE™	Crazy-horse leather & SHIELDTEX™	X				X		X	X	X	
R-LITE™	Crazy-horse leather	X				X		X	X	X	
R-LITE™	Full-grain leather	X				X		X	X	X	AGILITY WOMEN 2.0
R-LITE™	Crazy-horse leather	X				X		X	X	X	
R-LITE™	Full-grain leather	X				X		X	X	X	
R-LITE™	Crazy-horse leather	X				X		X	X	X	
R-LITE™	Full-grain leather	X				X		X	X	X	
V2000™	UTECH® leather + Neoprene		X					X	X		UTECH
V2000™	UTECH® leather + Neoprene		X			X	REALFLEX™	X	X		
V2000™	UTECH® leather + Neoprene		X			X		X	X		
V2000™	UTECH® leather + Neoprene		X				INTERGUARD®	X	X		
PU	Full-grain leather		X			X	INTERGUARD®	X	X		
PU	Full-grain leather		X			X	INTERGUARD®	X	X		
PU	Full-grain leather		X			X	INTERGUARD®	X	X		
V2000™	Full-grain leather										SMELTER BOOTS
V2000™	Full-grain leather		X				REALFLEX™	X	X		
V2000™	Full-grain leather		X				REALFLEX™	X	X		
V2000™	Full-grain leather		X			X	REALFLEX™	X	X		
V2000™	Full-grain leather		X				REALFLEX™		X		
V2000™	Full-grain leather		X				REALFLEX™	X	X		
V2000™	Full-grain leather		X				REALFLEX™	X	X		
POLIYOU®	Full-grain leather		X					X	X		ROVAK
	Full-grain leather		X					X	X		
	Full-grain leather		X					X	X		
POLIYOU®	Full-grain leather		X					X	X		
POLIYOU®	Full-grain leather		X					X	X		

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